

Test Report issued under the responsibility of:



TEST REPORT IEC 60947-2

Low-voltage switchgear and controlgear - Part 2: Circuit-breakers

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Total number of pages	135	
Name of Testing Laboratory preparing the Report	DEKRA Testing and Services (Zhejiang) Co., Ltd.	
Applicant's name	Zhejiang Changcheng Trading Co.,Ltd.	
Address:	DianHou Village, Liushi Town 325604 Yueqing City Zhejiang, China	
Test specification:		
Standard	IEC 60947-2:2016, AMD1:2019	
Test procedure	CB Scheme	
Non-standard test method:	N/A	
Test Report Form No	IEC60947_2J	
Test Report Form(s) Originator:	DEKRA Certification B.V.	
Master TRF	Dated 2020-03-31	

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Test item description:	Moulded-case Circuit-Breakers
Trade Mark(s):	CNC
Manufacturer:	Changcheng Electrical Group Zhejiang Technology Co., Ltd. DianHou Village, Liushi Town 325604 Yueqing City Zhejiang, China
Model/Type reference:	YCM7-250S, YCM7T/A-250S, YCM7RT-250S
	YCM7-250M, YCM7T/A-250M, YCM7RT-250M
Ratings:	Ue: 400 / 415 Vac 3P and 4P (3P+N, N pole without overcurrent protection) In: 100 A, 125 A, 140 A, 150 A, 160 A, 175 A, 180 A, 200 A, 225 A, 250 A Ui: 800 V, Uimp: 8 kV Ics: 18 kA for YCM7-250S, YCM7T/A-250S, YCM7RT-250S 25 kA for YCM7-250M, YCM7T/A-250M, YCM7RT-250M Icu: 25 kA for YCM7-250S, YCM7T/A-250S, YCM7RT-250S 35 kA for YCM7-250M, YCM7T/A-250M, YCM7RT-250M

Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):				
\square	CB Testing Laboratory:	DEKRA Testing and Services (Zhejiang) Co., Ltd.		
Testing location/ address:		No.5, Changjiang Road, Great Bridge Industrial Park, North Baixiang, Wenzhou, Zhejiang, 325603, P. R. China		
Tested by (name, function, signature):		King Wang	6/ly	
Approved by (name, function, signature):		Eric Wang	\sim	
	Testing and address OTE Ofense 4			
	Testing procedure: CTF Stage 1:			
Testing location/ address:				
Tested by (name, function, signature):				
Appr	oved by (name, function, signature):			
	Testing procedure: CTF Stage 2:			
Testi	ng location/ address:			
Teste	d by (name + signature)			
Witnessed by (name, function, signature) .:				
Approved by (name, function, signature):				
	Testing procedure: CTF Stage 3:			

Stage 4:		
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List of Attachments (including a total number of pages in each attachment):

N/A

Summary of testing:

In case of alternative test programs for circuit breakers with a different number of poles, the following program is used:

□ Programme 1 (three pole fully tested)

⊠ Programme 2 (four pole fully tested)

☐ Alternative program not applicable

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Tests performed (name of test and test clause):

No.	Current (A)	Number of poles	Туре	Voltage (Vac)	Short circuit current (kA)	Ref. tempera- ture	Test sequence
1#	250	4P	YCM7RT-250M	415	-	55 °C	I
2#	250	3P	YCM7RT-250M	415	-	40 °C	I
3#	250	4P	YCM7T/A-250M	415	-	55 °C	*
4#	250	4P	YCM7-250M	415	-	40 °C	*
5#	250	4P	YCM7RT-250M	415	25	55 °C	II
6#	100	4P	YCM7RT-250M	415	25	55 °C	II
7#	250	4P	YCM7RT-250M	415	35	55 °C	III
8#	100	4P	YCM7T/A-250M	415	35	55 °C	III
9#	250	4P	YCM7RT-250M	415 / √3	21	55 °C	III
10#	100	4P	YCM7T/A-250M	415 / √3	21	55 °C	III
11#	250	3P	YCM7-250M	415	35	40 °C	III
12#	250	4P	YCM7RT-250M	415		55 °C	Clause 5 & 7
13#	100	3P	YCM7T/A-250M	415		55 °C	Clause 5
14#	250	4P	YCM7-250M	415		40 °C	Clause 5

The following tests were conducted according to table 9 and 10 of IEC/EN 60947-2:2016 + A1:2019

Notes:

1. The product is a series of MCCB, there is no construction break within the frame size.

2. YCM7RT-250, YCM7T/A-250 and YCM7RT-250 are identical except the overcurrent release.

- YCM7RT-250 is with thermo and magnetic adjustable releases,
- YCM7T/A-250 is with thermo-adjustable and magnetic fixed releases,
- YCM7RT-250 is with both fixed releases.
- 3. The circuit breakers of models with M and models with S are fully identical except the short circuit capacities and type references marked on the labels. Therefore, the tests conducted on models with M with maximum short-circuit breaking capacity are deemed to cover the tests of models with S.
- 4. The circuit breakers with reference temperature 40 °C and 55 °C are fully identical except the distance between thermal bimetal components and leading lever.
- 5. Mark with *: only test clauses of 8.3.3.2

Testing location:

All tests were conducted in:

DEKRA Testing Services (Zhejiang) Co., Ltd.

No.5, Changjiang Road, Great Bridge Industrial Park, North Baixiang, Wenzhou, Zhejiang, 325603, P. R. China

Summary of compliance with National Differences (List of countries addressed):

N/A

Statement concerning the uncertainty of the measurement systems used for the tests (may be required by the product standard or client)

 $\hfill\square$ Internal procedure used for type testing through which traceability of the measuring uncertainty has been established:

Procedure number, issue date and title:

Calculations leading to the reported values are on file with the NCB and testing laboratory that conducted the testing.

Statement not required by the standard used for type testing

(Note: When IEC or ISO standard requires a statement concerning the uncertainty of the measurement systems used for tests, this should be reported above. The informative text in parenthesis should be delete in both cases after selecting the applicable option)

Copy of marking plate:

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.



TRF No. IEC60947_2J



Test item particulars: test item vs. test requirements	
3. Classification	
3.1. Selectivity category: (A or B)	A
3.2. Interruption medium: (air, vacuum, gas break):	Air
3.3. Design: (open construction, moulded case):	Moulded Case
3.4. Method of controlling the operation mechanism: (dependent manual, independent manual, dependent power, independent power, stored energy operation):	Independent manual
3.5. Suitability for isolation: (suitable, not suitable)	Suitable
3.6. Provision for maintenance: (maintainable, non- maintainable)	Non-maintainable
3.7. Method of installation: (fixed, plug-in, withdrawable:	Fixed
3.8. Degree of protection of enclosure: (IP code):	IP20 for front side
4.7. Type of release (thermo-magnetic / electronic):	Thermo-magnetic
4.8. Integral fuses (integrally fused circuit-breakers) Type and characteristics of SCPD:	N/A
7.3 Electromagnetic compatibility (EMC) Environment A or B	A and B
Circuit-breaker for use on phase-earthed systems:	N/A
Circuit-breaker for use in IT systems:	N/A
Rated and limiting values, main circuit:	
- rated operational voltage: $U_e\left(V\right)$:	400 / 415 Vac
- rated insulation voltage: U _i (V):	800 V
- rated impulse withstand voltage: U _{imp} (kV):	8 kV
- rated current: I _n (A):	100 A, 125 A, 140 A, 150 A, 160 A, 175 A, 180 A, 200 A, 225 A, 250 A
- kind of current:	AC
- conventional free air thermal current: $I_{th}\left(A\right)$:	Equal to In
- conventional enclosed thermal current: I _{the} (A):	N/A
- current rating for four-pole circuit-breakers: (A):	Equal to In
- number of poles:	3P and 4P (3P+N, N pole without overcurrent protection)
- rated frequency: (Hz):	50 / 60 Hz
- integral fuses (rated values):	N/A
Rated duty :	
- eight-hour duty:	N/A
- uninterrupted duty: I _u (A):	Equal to In

Short-circuit characteristic :	
rated short-time making capacity: I _{cm} (kA):	73,5 kA for YCM7-250M, YCM7T/A-250M, YCM7RT-250M
	52,5 kA for YCM7-250S, YCM7T/A-250S, YCM7RT-250S
rated ultimate short-circuit breaking capacity: $I_{cu}\left(kA\right)$:	35 kA for YCM7-250M, YCM7T/A-250M, YCM7RT-250M
	25 kA for YCM7-250S, YCM7T/A-250S, YCM7RT-250S
rated service short-circuit breaking capacity: $I_{cs} (kA) \ldots \ldots$:	25 kA for YCM7-250M, YCM7T/A-250M, YCM7RT-250M
	18 kA for YCM7-250S, YCM7T/A-250S, YCM7RT-250S
rated short-time withstand current: I _{cw} (kA/s):	N/A
Control circuits :	
Electrical control circuits :	
- kind of current: (AC, DC)	N/A
- rated frequency: (Hz)	N/A
- rated control circuit voltage: U_{c} (nature, frequency, V) \ldots :	N/A
- rated control supply voltage: U_{s} (nature, frequency V) $\ \ldots$:	N/A
Air supply control circuits: (pneumatic or electro-pneumatic)	:
- rated pressure and its limit	N/A
- volumes of air, at atmospheric pressure, required for each closing and each opening operation:	N/A
Auxiliary circuits :	
Rated and limiting values, auxiliary circuits	N/A
- rated operational voltage $U_{\rm e}\left(V\right)$	N/A
- rated insulation voltage: U _i (V)	N/A
- rated operational current: I _e (A)	N/A
- kind of current:	N/A
- rated frequency: (Hz)	N/A
- number of circuits:	N/A
- number and kind of contact elements	N/A
- rated uninterrupted current: I _u (A)	N/A
- utilization category: (AC, DC, current and voltage)	N/A
Short-circuit characteristic :	
- Rated conditional short-circuit current (kA)	N/A
- kind of protective device:	N/A

Releases :	
1) shunt release:	N/A
2) Over-current release:	Yes
a) instantaneous:	Yes
b) definite time delay:	N/A
c) inverse time delay:	Yes
- independent of previous load:	N/A
- dependent on previous load; (for example thermal type release):	Yes, thermal type release
3) Undervoltage release (for opening):	N/A
4) Closing releases:	N/A
5) Other releases:	N/A
Characteristics :	
1) Shunt release and undervoltage release (for opening), and closing release:	N/A
- rated control circuit voltage: U_{c} (nature, frequency, V) \ldots :	N/A
- kind of current:	N/A
- rated frequency: (if AC):	N/A
2) Over-current release:	
- rated current:	100 A, 125 A, 140 A, 150 A, 160 A, 175 A, 180 A, 200 A, 225 A, 250 A
- kind of current:	AC
- rated frequency: (if AC)	50 / 60 Hz
- current setting (or range of settings):	Ir (inverse time delay tripping setting): YCM7RT-250 and YCM7T/A-250: 0,8 In or 1,0 In YCM7-250: fixed
	li (instantaneous tripping setting):
	YCM7RT-250: 6 In or 10 In YCM7T/A-250 and YCM7-250: fixed, 10 In
- time settings (or range of settings):	tr (inverse time delay tripping setting): fixed, trip time at 2 In: $30 \text{ s} \le t \le 600 \text{ s}$

Test item particulars:	Moulded-Case Circuit-Breaker			
Classification of installation and use:	Fixed			
Supply Connection:	3 phases and 3 phases with Neutral			
Possible test case verdicts:				
- test case does not apply to the test object:	N/A			
- test object does meet the requirement:	P (Pass)			
- test object does not meet the requirement:	F (Fail)			
Testing:				
Date of receipt of test item:	2023-03-22			
Date (s) of performance of tests:	2023-03-27 - 2023-05-16			
General remarks:				
"(See Enclosure #)" refers to additional information ap "(See appended table)" refers to a table appended to the				
Throughout this report a $oxtimes$ comma / $oxtimes$ point is u	sed as the decimal separator.			
Though it is not mentioned on the first page, the followine EN 60947-2:2017 + A1:2020 IEC 60947-1:2007 + A1:2010 + A2:2014 EN 60947-1:2007 + A1:2011 + A2:2014	ing standards were also taken into consideration:			
Manufacturer's Declaration per sub-clause 4.2.5 of	IECEE 02:			
The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) repre- sentative of the products from each factory has been provided	 ☐ Yes ☑ Not applicable 			
When differences exist; they shall be identified in the General product information section.				
Name and address of factory (ies):	Changcheng Electrical Group Zhejiang Technology Co., Ltd.			
	DianHou Village, Liushi Town 325604 Yueqing City Zhejiang, China			

General product information and other remarks: $\frac{YCM7}{a} \frac{RT}{b} - \frac{250}{c} \frac{M/4300}{d}e$ a - code denoting the series name: YCM7 b - code denoting the type of release: blank means both inverse time delay release and instantaneous release are all fixed or T/A means inverse time delay release is adjustable and instantaneous release is fixed or RT means both inverse time delay release and instantaneous release are all adjustable c - code denoting the frame size: 250 A d - code denoting the short-circuit capacity: S or M e - code denoting the number of poles: '3300' means 3P, '4300' means 4P (3P+N) Connection: Copper conductor with cable lug (prepared cable), 35 mm² - 120 mm² Copper bar: 20 mm x 5 mm

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
5.2	MARKING Sample no.: 12#, YCM7RT-250M/4300, 250 A, 400 / 415 Vac, 4P, adjustable, 55 °C Sample no.: 13#, YCM7T/A-250M/3300,100 A, 400 / 415 Vac, 3P, Ir-adjustable,55 °C Sample no.: 14#, YCM7-250M/4300, 250 A, 400 / 415 Vac, 4P, fixed, 40 °C		
	Visible from the front when the circuit-breaker is instal accessible:		
1.1	- rated current (In):	100 A, 250 A	Р
1.2	- suitability for isolation, if applicable, with the symbol		Р
1.3	 indication of the open and closed position: with O and I respectively, if symbols are used 		Р
	Marked on the circuit-breaker:		
2.1	- manufacturer's name or trade mark	Trade mark: CNC	Р
2.2	- type designation or catalogue reference	12#: YCM7RT-250M/4300 13#: YCM7T/A-250M/3300 14#: YCM7-250M/4300	Р
2.3	- IEC 60947-2, if the manufacturer claims compliance with this standard.	IEC 60947-2	Р
2.4	- selectivity category A or B	A	Р
2.5	- rated operational voltage(s) U _e	400 / 415 Vac	Р
2.6	- unsuitability for IT systems, if applicable, with the symbol	marked	Р
2.7	-rated impulse withstand voltage (U _{imp});	8 kV	Р
2.8	- value (or range) of the rated frequency and/or the indication "d.c" (or the symbol)	50 / 60 Hz	Р
2.9	- rated service short-circuit breaking capacity $(I_{\rm cs})$ at the corresponding rated voltage (Ue)	25 kA	Р
2.10	- rated ultimate short-circuit breaking capacity (I_{cu}) at the corresponding rate voltage (Ue)	35 kA	Р
2.11	 rated short-time withstand current (Icw) and associated short-time delay, for selectivity category B 		N/A
2.12	- range of the current setting (I _r) of the adjustable overload release (may be displayed)	12# and 13#: 0,8 In or 1,0 In	Р
2.13	- range of the rated instantaneous short-circuit current setting (I _i), for adjustable overload releases (may be displayed)	12#: 6 ln or 10 ln	Р

IEC 60947-2				
Clause	Requirement + Test	Result - Remark	Verdict	
2.14	- ref. temperature for non-compensated thermal releases, if different from 30 °C	40°C or 55 °C	Р	
2.15	- terminals identification, according to 7.1.8.4 of IEC 60947-1:2007:		N/A	
	- terminal of coils (A/B)		N/A	
	- terminal of shunt release (C)		N/A	
	- terminals of under-voltage release (D)		N/A	
	- terminals of interlocking electromagnets (E)		N/A	
	- terminals of indicated light devices (X)		N/A	
	- terminals of contact elements for switching devices (no.)		N/A	
2.16	- line and load terminals, if applicable	LINE on upsie, LOAD on downside	Р	
2.17	- neutral pole terminals, if applicable, by the letter N	N marked on the most right pole	Р	
2.18	- protective earth terminal, where applicable, by the symbol $\stackrel{(\square)}{=}$ (see 7.1.10.3 of part 1)		N/A	
	Provided in the manufacture's literature:	I		
3.1	- rated short-circuit making capacity (I _{cm}), if higher than that specified in 4.3.6.1		N/A	
3.2	- rated insulation voltage. (U_i) , if higher than the maximum rated operational voltage	800 V	Р	
3.3	- pollution degree if other than 3		N/A	
3.4	- conventional enclosed thermal current (I _{the}) if different from the rated current:		N/A	
3.5	- IP Code, where applicable:	IP20 (only for front side)	Р	
3.6	- minimum enclosure size and ventilation data (if any) to which marked ratings apply:		N/A	
3.7	- details of minimum distance between circuit- breaker and earthed metal parts for circuit-breaker intended for use without enclosure:	Front / Back: 0 mm Left / Right: 0 mm Up / Down: 50 mm	Р	
3.8	- suitability for environment A or B per annex J, as applicable	A and B	Р	
3.9	- RMS sensing, if applicable, accordance with F.4.1.1		N/A	
3.10	- minimum cable cross-section, if different from Table 9 of IEC 60947-1, for ratings \leq 20 A according to rated ultimate short-circuit breaking capacity I _{cu}		N/A	

	IEC 60947-2				
Clause	Requirement + Test	Result - Remark	Verdict		
3.11	- values of tightening torque for the circuit-breaker terminals.	6 Nm	Р		
3.12	 current derating for terminals and connections, if applicable 		N/A		
	Marked on the auxiliaries or on the circuit-breaker, if n additionally, data shall be made available in the manu				
4.1	- for closing releases (see 2.23) and/or motor- operators, rated control circuit voltage, kind of current and rated frequency for a.c		N/A		
4.2	- rated control circuit voltage of the shunt release and/or of the under-voltage release (or of the no- voltage release), kind of current and rated frequency for a.c:		N/A		
4.3	- rated current of indirect over-current releases:		N/A		
4.4	 number and type of auxiliary contacts, rated operational currents at the rated operational voltages, and rated frequency for a.c. 		N/A		

	IEC 60947-2		
Clause	Requirement + Test	Result - Remark	Verdict
7.1	CONSTRUCTION Sample no.: 12#, YCM7RT-250M/4300, 250 A, 400 /	415 Vac, 4P, adjustable, 55 $^\circ\!$	
7.1.2 part 1	Materials		
7.1.2.2	Glow wire testing		
	The requirements of 7.1.2 of IEC 60947:2007/AMD1:2010/AMD2:2014 do not apply to parts with a mass lower than 2 g (insignificant mass, in accordance with 3.14 of IEC 60695-2-11:2014). For products containing a plurality of small parts, the total mass of non-tested parts located in close proximity to each other shall not exceed 10 g. Proximity shall be based on engineering judgment that takes into consideration the risk of propagation of fire.	See appended table 9	Ρ
	The suitability of materials used is verified by making tests on:	- sections taken from the equipment	Р
	- providing data from the insulating material supplier fulfilling the requirements according to IEC 60695-2-12		N/A
	Glow-wire test according to IEC 60695-2-10 and IEC 60695-2-11		
	Parts made of insulating material necessary to retain current-carrying parts in position: test temperature 960 °C for main circuit		Р
	No visible flame and no sustained glowing		N/A
	Flames and glowing extinguish within 30 s		Р
	No ignition of the tissue paper		Р
	Parts made of insulating material necessary to retain position: test temperature 850 °C for other circuits	current-carrying parts in	N/A
	No visible flame and no sustained glowing		N/A
	Flames and glowing extinguish within 30 s		N/A
	No ignition of the tissue paper		N/A
	Parts of insulating material not necessary to retain content of the second seco		Р
	No visible flame and no sustained glowing		Р
	Flames and glowing extinguish within 30 s		N/A
	No ignition of the tissue paper		N/A
7.1.2.3	Test based on flammability category		

	IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict	
	For parts of insulating materials, hot wire ignition and, where applicable, arc ignition tests as specified in 8.2.1.1.2, shall be made based on flammability category		N/A	
	Tests on materials are made in accordance with Annex M		N/A	
	The hot wire ignition (HWI) and arc ignition (AI) test value requirements related to the material flammability category shall conform to Table M.1 or M.2		N/A	
	Alternatively, the manufacturer may provide data from the insulating material supplier fulfilling the requirements given in Annex M		N/A	
7.1.3 part 1	Current-carrying parts and their connections			
	Current-carrying parts have the necessary mechanical strength and current-carrying capacity for their intended use		Р	
	For electrical connections, no contact pressure is transmitted through insulating material other than ceramic or other material with characteristics not less suitable, unless there is sufficient resiliency in the metallic parts to compensate for any possible shrinkage or yielding of the insulation material		P	
7.1.5 part 1	Actuator	1		
7.1.5.1	Insulation			
	The actuator of the equipment shall be insulated from the live parts for the rated insulation voltage and, if applicable, the rated impulse withstand voltage		Р	
	If it is made of metal, it shall be capable of being satisfactorily connected to a protective conductor unless it is provided with additional reliable insulation		N/A	
	If it is made of or covered by insulating material, any internal metal part, which might become accessible in the event of insulation failure, shall also be insulated from live parts for the rated insulation voltage		P	
7.1.5.2	Direction of movement			
	The direction of operation for actuators of devices shall normally conform to IEC 60447.		Р	

IEC 60947-2		
Clause	Requirement + Test Result - Remark	Verdict
	Where devices cannot conform to these require- ments, e.g. due to special applications or alternative mounting positions, they shall be clearly marked such that there is no doubt as to the "I" and "O" positions and the direction of operation	N/A
7.1.6 part 1	Indication of contact position	
7.1.6.1	Indicating means	
	When an equipment is provided with means for indicating the closed and open positions, these positions shall be unambiguous and clearly indicated	Р
	This is done by means of a position indicating device (see 2.3.18)	Р
	If symbols are used, they shall indicate the closed and open position respension accordance with IEC 60417-2:	ctively, in
	- 60417-2-IEC-5007 I On (power)	Р
	- 60417-2-IEC-5007 O Off (power)	Р
	For equipment operated by means of two push- buttons, only the push-button designated for the opening operation shall be red or marked with the symbol "O"	N/A
	Red colour shall not be used for any other push- button	N/A
	The colours of other push-buttons, illuminated push- buttons and indicator lights shall be in accordance with IEC 60073	N/A
7.1.6.2	Indication by the actuator	
	When the actuator is used to indicate the position of the contacts, it shall automatically take up or stay, when released, in the position corresponding to that of the moving contacts; in this case, the actuator shall have two distinct rest positions corresponding to those of the moving contacts, but for automatic opening a third distinct position of the actuator may be provided	P
7.1.8 part 1	Terminals	
7.1.8.1	All parts of terminals which maintain contact and carry current shall be of metal having adequate mechanical strength	Р
	Terminal connections shall be such that necessary contact pressure is maintained	Р

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
	Terminals shall be so constructed that the conductor is clamped between suitable surfaces without damage to the conductor and terminal		Р
	Terminal shall not allow the conductor to be displaced or to be displaced themselves in a manner detrimental to the operator of equipment and the insulation voltage shall not be reduced below the rated value		Р
7.1.8.2	Connection capacity		
	type of conductors :	Cable with lug, Copper bar	Р
	minimum cross-sectional area of conductor (mm ²):	35 mm ²	Р
	maximum cross-sectional area of conductor (mm ²):	120 mm ² Copper bar: 20 mm x 5 mm	Р
	number of conductors simultaneously connectable to the terminal :	1	Р
7.1.8.3	Connection		
	terminals for connection to external conductors shall be readily accessible during installation		Р
	clamping screws and nuts shall not serve to fix any other component		Р
7.1.8.4	Terminal identification and marking		
	terminal intended exclusively for the neutral conductor	N is marked for 4P	Р
	protective earth terminal		N/A
	other terminals		N/A
7.1.10 part 1	Provisions for protective earthing		
7.1.10.1	The exposed conductive parts (e.g. chassis, framework and fixed parts of metal enclosures) other than those which cannot constitute a danger shall be electrically interconnected and connected to a protective earth terminal for connection to an earth electrode or to an external protective conductor		N/A
	This requirement can be met by the normal structural parts providing adequate electrical continuity and applies whether the equipment is used on its own or incorporated in an assembly		N/A

	IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict	
	Exposed conductive parts are considered not to constitute a danger if they cannot be touched on large areas or grasped with the hand or if they are of small size (approximately 50 mm x 50 mm) or are so located as to exclude any contact with live parts		N/A	
7.1.10.2	Protective earth terminal			
	The protective earth terminal shall be readily accessible and so placed that the connection of the equipment to the earth electrode or to the protective conductor is maintained when the cover or any other removable part is removed		N/A	
	The protective earth terminal shall be suitably protected against corrosion		N/A	
	In the case of equipment with conductive structures, enclosures, etc., means shall be provided, if necessary, to ensure electrical continuity between the exposed conductive parts the equipment and the metal sheathing of connecting conductors		N/A	
	The protective earth terminal shall have no other function, except when it is intended to be connected to a PEN conductor (see 2.1.1.5 – Note). In this case, it shall also have the function of a neutral terminal in addition to meeting the requirements applicable to the protective earth terminal		N/A	
7.1.10.3	Protective earth terminal marking and identification			
	The protective earth terminal shall be clearly and permanently identified by its marking		N/A	
	The identification shall be achieved by colour (green- yellow mark) or by the notation PE, or PEN, as applicable, in accordance with IEC 60445, subclause 5.3, or, in the case of PEN, by a graphical symbol for use on equipment		N/A	
	Graphical symbol to be used: 60417-2-IEC-5019 Protective earth (ground) in accordance with IEC 60417-2		N/A	
7.1.11 part 1				
7.1.11.1	Design			
	The enclosure, when it is opened: all parts requiring access for installation and maintenance are readily accessible		N/A	
	Sufficient space shall be provided inside the enclosure		N/A	

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Clause	Requirement + Test	Result - Remark	Verdict
	The fixed parts of a metal enclosure shall be electrically connected to the other exposed conductive parts of the equipment and connected to a terminal which enables them to be earthed or connected to a protective conductor		N/A
	Under no circumstances shall a removable metal part of the enclosure be insulated from the part carrying the earth terminal when the removable part is in place		N/A
	The removable parts of the enclosure shall be firmly secured to the fixed parts by a device such that they cannot be accidentally loosened or detached owing to the effects of operation of the equipment or vibrations		N/A
	When an enclosure is so designed as to allow the covers to be opened without the use of tools, means shall be provided to prevent loss of the fastening devices		N/A
	If the enclosure is used for mounting push-buttons, it shall not be possible to remove the buttons from the outside of the enclosure		N/A
7.1.11.2	P Insulation	·	
	If, in order to prevent accidental contact between a metallic enclosure and live parts, the enclosure is partly or completely lined with insulating material, then this lining shall be securely fixed to the enclosure		N/A
7.1.12 part 1	Degree of protection of enclosed equipment		
	Degree of protection.	The MCCB is unenclosed product, however front side is check at IP20	
	Test for first characteristic.	IP2X	
	Test for first numeral (1, 2, 3, 4, 5, 6)	2	Р
	Test for second characteristic	IPX0	
	Test for second numeral (1, 2, 3, 4, 5, 6, 7, 8):		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
7.1.13 part 1	7.1.13 Conduit pull-out, torque and bending with metallic conduits part 1		
	Polymeric enclosures of equipment, whether integral or not, provided with threaded conduit entries, intended for the connection of extra heavy duty, rigid threaded metal conduits complying with IEC 60981, shall withstand the stresses occurring during its installation such as pull-out, torque, bending		N/A
7.1.2	Withdrawable circuit-breaker		N/A
	In the disconnected position (main- and auxiliary circuit	ts)	
	Isolating distances for circuit-breaker suitable for isolating comply with the requirements specified for the isolating function		N/A
	Mechanism fitted with a reliable indicating device with indicates the position of the isolating contacts.		N/A
	Mechanism fitted with interlocks which only permit the isolating contacts to be separate or re-closed when main contacts are open		N/A
	Mechanism fitted with interlock, which only permit the main contacts to be closed when the isolating contacts are fully closed.		N/A
	Mechanism fitted with interlock, which only permit the main contacts to be closed when in disconnected position.		N/A
	In disconnected position, the isolating distances between the isolating contacts cannot be inadvert- ently reduced.		N/A
7.1.3	Additional requirements for circuit-breakers suitable for	risolation	Р
7.1.7 part 1	Additional safety requirements for equipment suitable f	for isolation	
7.1.7.1	Additional constructional requirements for equipment s (Ue > 50 V):	uitable for isolation	
	Equipment suitable for isolation shall provide in the ope in acc. with the requirements necessary to satisfy the is the main contacts shall be provide by one or more of th	solating function. Indication of	
	- the position of the actuator		Р
	- a separate mechanical indicator		N/A
	- visibility of the moving contacts		N/A
	When means are provided or to lock the equipment in the open position, locking only be possible when contacts are in the open position		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Actuator front-plate fitted to the equipment in a manner which ensures correct contact position indication and locking		Р
	The indicated open position is the only position in which the specified isolation distances between the contacts is ensured.		Р
	- minimum clearances across open contacts (see Table XIII, Part 1) (mm) :	8 mm	
	- measured clearances (mm) :	11,9 mm	Р
	- test Uimp across gap (kV) :	12,3 kV	Р
7.1.7.2	Supplementary requirements for equipment with provi with contactors or circuit-breakers:	sion for electrical interlocking	
	auxiliary switch shall be rated according to IEC 60 947-5-1		N/A
	If equipment suitable for isolation is provided with an auxiliary switch for the purpose of electrical interlocking with contactor (s) or circuit-breaker(s) and intended to be used in motor circuits, the following requirements shall apply unless the equipment is rated for AC-23 utilization category		N/A
	The time interval between the opening of the contacts of the auxiliary switch and the contacts of the main poles shall be sufficient to ensure that the associated contactor or circuit-breaker interrupts the current before the main poles of the equipment open		N/A
	Unless otherwise stated in the manufacturer's technical literature, the time interval shall be not less than 20 ms when the equipment is operated according to the manufacturer instructions		N/A
	Compliance shall be verified by measuring the time interval between the instant of opening of the auxiliary switch and the instant of opening of the main poles under no-load conditions when the equipment is operated according to the manufactur- er's instructions		N/A
	During the closing operation the contacts of the auxiliary switch shall close after or simultaneously with the contacts of the main poles		N/A
	A suitable opening time interval may also be provided by an intermediate position (between the ON and OFF position) at which the interlocking contact(s) is (are) open and the main poles remain closed		N/A

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
7.1.7.3	Supplementary requirements for equipment provided open position:	l with means for padlocking the	
	the locking means shall be designed in such a way that it cannot be removed with the appropriate padlock(s) installed		N/A
	Alternatively, the design may provide padlockable means to prevent access to the actuator		N/A
	test force F applied to the actuator in an attempt to operate to the closed position (N) :		N/A
	rated impulse withstand voltage (kV) :		N/A
	test Uimp on open main contacts at the test force		N/A
	If the tripped position is not the indicated open position, it should be clearly identified.		
7.1.4	Clearances and creepage distances:		
	For circuit-breakers for which the manufacturer has declared a value of rated impulse withstand voltage. (Uimp.)		
	Clearances distances:		
	- Uimp is given as:	8 kV	
	- max. value of rated operational voltage to earth	600 Vac	
	- nominal voltage of supply system:	400 / 415 Vac	
	- overvoltage category:	III	
	- pollution degree:	3	
	- field-in or homogeneous:	Inhomogeneous	
	- minimum clearances (mm):	8 mm	
	- measured clearances (mm):	Min measured value: 8,6 mm See appended table 8	Р
	Creepage distances:		
	- rated insulation voltage Ui (V)	800 V	
	- pollution degree	3	
	- comparative tracking index (V)	175 V	
	- material group	Illa	
	- minimum creepage distances (mm)	12,5 mm	

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Clause	Requirement + Test	Result - Remark	Verdict
	- measured creepage distances (mm)	Min measured value: 13,6 mm See appended table 8	Р
7.1.5	Requirements for the safety of the operator		
	There shall be no path or opening which allows incandescent particles to be discharged from the area of the manual operating means:		Р
7.1.7	Additional requirements for equipment provided with a	a neutral pole	
7.1.9 part 1	When equipment is provided with a pole intended only for connecting the neutral, this pole shall be clearly identified to that effect by the letter N (see 7.1.7.4.).		Р
	A switched neutral pole shall break not before and shall make not after the other poles		Р
	For equipment having a value of conventional thermal current (free air or enclosed, see 4.3.2.1 and 4.3.2.2) not exceeding 63 A, this value shall be identical for all poles		N/A
	For higher conventional thermal current values, the neutral pole may have a value of conventional thermal current different from that of the other poles, but not less than half that value or 63 A, whichever is the higher	Equal to In	N/A
	If a pole with an appropriate making and breaking capacity is used as a neutral pole, then all poles, incl. the neutral pole, may operate substantially together.		N/A
7.1.8	Digital inputs and outputs for use with programmable	logic controllers (PLCs)	
	Compliant with Annex S of IEC 60947-1:2007		N/A
	Annex S does not apply to digital inputs and outputs dedicated to devices other than PLCs		N/A
7.2	Performance requirements		
7.2.1	Operating condition		
7.2.1.1	Closing		
	For a circuit-breaker to be closed safely on to the making current corresponding to its rated short- circuit making capacity, it is essential that it should be operated with the same speed and the same firmness as during the type test for proving the short- circuit making capacity		Ρ

IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict
7.2.1.1.2	Dependent manual closing		
	For a circuit-breaker having a dependent manual closing mechanism, it is not possible to assign a short-circuit making capacity rating irrespective of the conditions of mechanical operation		N/A
	Such a circuit-breaker should not be used in circuits having a prospective peak making current exceeding 10 kA		N/A
	However, this does not apply in the case of a circuit- breaker having a dependent manual closing mechanism and incorporating an integral fast-acting opening release which causes the circuit-breaker to break safely, irrespective of the speed and firmness with which it is closed on to prospective peak currents exceeding 10 kA; in this case, a rated short- circuit making capacity can be assigned		N/A
7.2.1.1.3	Independent manual closing		
	A circuit-breaker having an independent manual closing mechanism can be assigned a short-circuit making capacity rating irrespective of the conditions of mechanical operation		P
7.2.1.1.4	Dependent power closing		
	At 110% of the rated control supply voltage, the closing operation performed on no-load shall not cause any damage to the circuit-breaker.		N/A
	At 85% of the rated control supply voltage, the closing operation shall be performed when the current established by the circuit-breaker is equal to its rated making capacity within the limits allowed by the operation of its relays or releases and, if a maximum time is stated for the closing operation, in a time not exceeding this maximum time limit.		N/A
7.2.1.1.5	Independent power closing		
	A circuit-breaker having an independent power closing operation can be assigned a rated short- circuit making capacity irrespective of the conditions of power closing		N/A
	Means for charging the operating mechanism, as well as the closing control components, shall be capable of operating in accordance with the manufacturer's specification		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
7.2.1.1.6	Stored energy closing		
	Capable ensuring closing of the circuit-breaker in any condition between no-load and its rated making capacity		N/A
	- when the stored energy is retained within the circuit-breaker, a device is provided which indicates when the storing mechanism is fully charged.		N/A
	- means for charging the operating mechanism and closing control components operates when auxiliary supply voltage is between 85% and 110% of the rated control supply voltage.		N/A
	- not possible for the moving contacts to move from the open position, unless the charge is sufficient for satisfactory completion of the closing operation.		N/A
	 by manually operated circuit-breaker is the direction of operation indicated. (not for circuit-breaker with an independent manual closing operation.) 		N/A
	- For trip free circuit-breaker it shall not be possible to maintain the contacts in the touching or closed position when the release is in the position to trip the circuit-breaker.		N/A
7.2.1.2	Opening		
7.2.1.2.1	Circuit-breakers which open automatically shall be trip agreed between manufacturer and user, shall have the operation stored prior to the completion of the closing	eir energy for the tripping	
7.2.1.2.2	Opening by undervoltage releases		
7.2.1.3. part 1	Limits of operation of under-voltage relays and release	es	
7.2.1.3. a	Operating voltage		
	An under-voltage relay or release, when associated with a switching device, shall operate to open the equipment even on a slowly falling voltage within the range between 70% and 35% of its rated voltage		N/A
	An under-voltage relay or release shall prevent the closing of the equipment when the supply voltage is below 35% of the rated voltage of the relay or release; it shall permit closing of the equipment at supply voltages equal to or above 85% of its rated value		N/A
	Unless otherwise stated in the relevant product standard, the upper limit of the supply voltage shall be 110% of its rated value		N/A

Clause	Requirement + Test	Result - Remark	Verdict	

7.2.1.3. b	Operating time	
	For a time-delay under-voltage relay or release, the time-lag shall be measured from the instant when the voltage reaches the operating value until the instant when the relay or release actuates the tripping device of the equipment	N/A
7.2.1.2.3	Opening by shunt releases	N/A
7.2.1.4 part 1	Limits of operation of shunt releases	
	A shunt release for opening shall cause tripping under all operating conditions of an equipment when the supply voltage of the shunt release measured during the tripping operation remains between 70% and 110% of the rated control supply voltage and, if a.c., at the rated frequency	N/A
7.2.1.2.4	Opening by over-current releases	
a)	Opening under short-circuit conditions	
	The short-circuit release shall cause tripping of the circuit-breaker with an accuracy of 20% of the tripping current value of the current setting for all values of the current setting of the short-circuit current release	P
	Where necessary for over-current co-ordination the manufacturer shall provide information (usually curves) showing	N/A
	- maximum cut-off (let-through) peak current as a function of prospective current (r.m.s. symmetrical)	N/A
	- l^2t characteristics for circuit-breakers of utilization category A and, if applicable, B for circuit-breakers with instantaneous override (see note to 8.3.5)	N/A
b)	Opening under overload conditions	
1)	Instantaneous or definite time-delay operation	N/A
	The release shall cause tripping of the circuit-breaker with an accuracy of \pm 10% of the tripping current value of the current setting for all values of current setting of the overload release	N/A

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Clause	Requirement + Test	Result - Remark	Verdict	
2)	Inverse time-delay operation			
	At the reference temperature and at 1,05 times the current setting with the conventional non-tripping current, the opening release being energized on all poles, tripping shall not occur in less than the conventional time from the cold state, i.e. with the circuit-breaker at the reference temperature		Ρ	
	Moreover, when at the end of the conventional time the value of current is immediately raised to 1,30 times the current setting, i.e. with the conventional tripping current, tripping shall then occur in less than the conventional time later		Р	
	If a release is declared by the manufacturer as substantially independent of ambient temperature, the current values of table 6 shall apply within the temperature band declared by the manufacturer, within a tolerance of 0,3%/K		N/A	
	The width of the temperature band shall be at least 10 K on either side of the reference temperature		N/A	
7.2.4.2	Operational performance capability			
7.2.4.2 part 1	The operational performance off-load for which the tests are made with the control circuits energized and the main circuit not energized, in order to demonstrate that the equipment meets the operating conditions specified at the upper and lower limits of supply voltage and/or pressure specified for the control circuit during closing and opening operations		Р	
	The operational performance on-load during which the equipment shall make and break the specified current corresponding, where relevant, to its utilization category for the number of operations stated in the relevant product standard		Р	

	IEC 60947-2		
Clause	Requirement + Test	Result - Remark	Verdict

8	TESTS		
	Sample no.: 12#, YCM7RT-250M/4300, 250 A, 400 /	415 Vac, 4P, adjustable, 55 $^\circ\!\!\mathbb{C}$	
8.2.1 part 1	Materials		
8.2.1.1	Test of resistance to abnormal heat and fire		
8.2.1.1.1	Glow wire test (on equipment)		
	The glow-wire test according to IEC 60695-2-10 and IEC 60695-2-11 are performed on		
	the equipment; or		N/A
	sections taken from the equipment; or	See appended table 9	Р
	any parts of identical material having representative thickness		N/A
8.2.1.1.2	Flammability, hot wire ignition and arc ignition tests (o	n materials)	
	flammability test, in accordance with IEC 60695-11- 10;		N/A
	hot wire ignition (HWI) test, as described in Annex M;		N/A
	arc ignition (AI) test, as described in Annex M.		N/A
8.2.4 part 1	Mechanical properties of terminals		
	Mechanical strength of terminals		
	maximum cross-sectional area of conductor (mm ²):	120 mm² with cable lug, Copper bar 20 mm x 5 mm	
	diameter of thread (mm) :	7,9 mm	
	torque (Nm) :	6,0 Nm	
	5 times on 2 separate clamping units		Р
	Testing for damage to and accidental loosening of conductor (flexion test)		
	conductor of the smallest cross-sectional area (mm ²) :		
	number of conductors of the smallest cross section :		
	diameter of bushing hole (mm) :		
	height between the equipment and the platen :		
	mass at the conductor(s) (kg) :		
	135 continuous revolutions: the conductor shall neither slip out of the terminal nor break near the clamping unit		N/A

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Clause	Requirement + Test	Result - Remark	Verdict

Pull-out test	
force (N) :	
1 min, the conductor shall neither slip out of the terminal nor break near the clamping unit	N/A
conductor of the largest cross-sectional area (mm ²) :	
number of conductors of the largest cross section :	
diameter of bushing hole (mm) :	
height between the equipment and the platen :	
mass at the conductor(s) (kg) :	
135 continuous revolutions: the conductor shall neither slip out of the terminal nor break near the clamping unit	N/A
Pull-out test	
force (N) :	
1 min, the conductor shall neither slip out of the terminal nor break near the clamping unit	N/A
conductor of the largest and smallest cross-sectional area (mm ²):	
number of conductors of the smallest cross section, number of conductors of the largest cross section :	
diameter of bushing hole (mm) :	
height between the equipment and the platen :	
mass at the conductor(s) (kg) :	
135 continuous revolutions: the conductor shall neither slip out of the terminal nor break near the clamping unit	N/A
Pull-out test	
force (N) :	
1 min, the conductor shall neither slip out of the terminal nor break near the clamping unit	N/A

	IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict	
8.3.3	TEST SEQUENCE I: GENERAL PERFORMANCE C Sample no.: 1#, YCM7RT-250M, 250 A, 4P, adjustab			
8.3.3.2	Test of tripping limits and characteristic			
8.3.3.2.2	Short circuit releases			
	Sample no:	1#		
	Rated operational voltage: Ue (V)	400 / 415 Vac		
	Rated current: In (A)	250 A		
	Ambient temperature 10-40 °C :	24 °C	Р	
	Value of the tripping current declared by the manufacturer for a single pole, at which value they shall operate.	li: 6 ln or 10 ln	Р	
	Range of adjustable setting current. (A)	li: 6 ln or 10 ln	Р	
	Time delay stated by the manufacturer, in the case of definite time delay releases.		N/A	
	Electromagnetic over current releases			
	Test current: 80% of the rated, or minimum adjustable setting current: (A)	li: 0,8 x 6 x 250 A L1-L2: 1255 A L1-L3: 1305 A L2-L3: 1250 A	Ρ	
		0,2 s non-tripping 0,2 s non-tripping 0,2 s non-tripping	Р	
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3: N-Lx:		N/A	
	Test current: 120% of the rated, or minimum adjustable setting current: (A)	li: 1,2 x 6 x 250 A L1-L2: 1705 A L1-L3: 1660 A L2-L3: 1745 A	Р	
	L1-L3:	27 ms 29 ms 29 ms	Ρ	

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Clause	Requirement + Test	Result - Remark Verdic	ct
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3: N-Lx:		
	Test current: 80% of the maximum adjustable setting current: (A)	li: 0,8 x 10 x 250 A P L1-L2: 2100 A L1-L3: 2005 A L2-L3: 2075 A	
	Operating time: >0,2s in case of instantaneous releases: L1-L2: L1-L3: L2-L3: N-Lx:	P 0,2 s non-tripping 0,2 s non-tripping 0,2 s non-tripping	
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3: N-Lx:	N/A	
	Test current: 120% of the maximum adjustable setting current: (A)	li: 1,2 x 10 x 250 A P L1-L2: 2900 A L1-L3: 2985 A L2-L3: 2925 A	
	L1-L3:	P 24 ms 25 ms 25 ms	
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3: N-Lx:	N/A	
	Test current: tripping current declared for single pole operation (A)	li: 1,2 x 10 x 250 A P L1: 2950 A L2: 2950 A L3: 2905 A	
	L2:	P 21 ms 21 ms 21 ms	

IEC 60947-2 Clause Requirement + Test Result - Remark Verdict Operating time: < twice time delay stated by N/A manufacturer in case of definite time delay releases L1: L2: L3: N: Electronic over current releases For circuit-breakers with an electronic over current N/A release, the operation of the short-circuit releases shall be verified by one test only on each pole individually. Test current: 80% of the rated, or **minimum** N/A adjustable setting current: (A) Operating time: >0,2s in case of instantaneous N/A releases: L1: L2: L3: N: Operating time: > twice time delay stated by the N/A manufacturer, in the case of definite time delay releases: L1: L2: L3: N: Test current: 120% of the rated, or minimum N/A adjustable setting current: (A) Operating time: <0,2s in case of instantaneous N/A releases: L1: L2: L3: N: Operating time: < twice time delay stated by the N/A manufacturer, in the case of definite time delay releases: L1:

 Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases:</td>
 N/A

 L1:
 L2:

 L3:
 N:

 Test current: 80% of the maximum adjustable setting current: (A)
 N/A

 Operating time: >0,2s in case of instantaneous releases:
 L1:

 L2:
 L3:

 N/A
 N/A

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Clause	Requirement + Test	Result - Remark	Verdict	
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases: L1: L2: L3: N:		N/A	
	Test current: 120% of the maximum adjustable setting current: (A)		N/A	
	Operating time: <0,2s in case of instantaneous releases: L2: L3: N:		N/A	
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases: L1: L2: L3: N:		N/A	
8.3.3.2.3	Overload releases			
a)	Instantaneous or definite time-delay releases			
	Sample no:			
	Rated operational voltage: Ue (V)			
	Rated current: In (A)			
	Ambient temperature 10-40 °C :		N/A	
	Value of the tripping current declared by the manufacturer for a single pole, at which value they shall operate.		N/A	
	Range of adjustable setting current. (A)		N/A	
	Time delay stated by the manufacturer, in the case of definite time delay releases.		N/A	
	Test current: 90% of the rated, or minimum adjustable setting current: (A)		N/A	
	Operating time: >0,2s in case of instantaneous releases:		N/A	
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A	
	Test current: 90% of the maximum adjustable setting current: (A)		N/A	

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Clause	Requirement + Test	Result - Remark	Verdict
	Operating time: >0,2s in case of instantaneous releases		N/A
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A
	Test current: 110% of the rated, or minimum adjustable setting current: (A) circuit-breaker with neutral pole: 1,2x110% (A)		N/A
	Operating time: <0,2s in case of instantaneous releases:		N/A
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A
	Test current: 110% of the maximum adjustable setting current: (A) circuit-breaker with neutral pole: 1,2x110% (A)		N/A
	Operating time: <0,2s in case of instantaneous releases		N/A
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A
b)	Inverse time delay releases		
	Sample no:	1#	
	Rated operational voltage: Ue (V)	400 / 415 Vac	
	Rated current: In (A)	250 A	
	For releases dependent of ambient air temperature: Reference temperature	55 °C	Р
	Test ambient temperature (°C)	55 °C	Р
	For releases dependent on ambient air temperature, the operating characteristics shall be verified at the reference temperature, the release being energized on all phase poles. If the test made at a different ambient temperature, a correction shall be made in accordance with the manufacturer's correction tempera- ture/current data	55 °C	P
	For thermal-magnetic releases independent of ambient temperature: Tests shall be made at 30°C and 20°C or 40°C, the release being energized on all phase poles		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	For electronic releases, the operating characteristic shall be verified at the ambient temperature of the test room (see 6.1.1 of IEC 60947-1), the release being energised on all phase poles.		N/A
	Test ambient air temperature:		N/A
	Range of adjustable setting current: (A)	Ir: 0,8 In or 1,0 In	Р
	Releases, dependent of ambient air temperature: Reference temperature (°C)	55 °C	Р
	Thermal Magnetic releases, independent of ambient air temperature: at 30°C		N/A
	Test current: 105% of the rated, or minimum adjustable setting current: (A)	210 A (1,05 x 0,8 x 250 A)	Р
	Conventional non-tripping time: 1h when In < 63A, 2h when In > 63 A	2h non-tripping	Р
	Test current: 130% of the rated, or minimum adjustable setting current: (A)	260 A (1,3 x 0,8 x 250 A)	Р
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	5 min 11 s	Р
	Test current: 105% of the maximum adjustable setting current: (A)	262,5 A (1,05 x 1 x 250 A)	Р
	Conventional non-tripping time: 1h when In < 63A, 2h when In > 63 A	2h non-tripping	Р
	Test current: 130% of the maximum adjustable setting current: (A)	325 A (1,3 x 1 x 250 A)	Р
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	7 min 24 s	Р
	Thermal Magnetic releases, independent of ambient a	air temperature: at 20°C or 40°C	
	Test ambient air temperature:		N/A
	Test current: 105% of the rated, or minimum adjustable setting current: (A)		N/A
	Conventional non-tripping time: 1h when In < 63A, 2h when In > 63 A		N/A

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Clause	Requirement + Test	Result - Remark	Verdict	
	Test current: 130% of the rated, or minimum adjustable setting current: (A)		N/A	
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A	
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A		N/A	
	Test current: 105% of the maximum adjustable setting current: (A)		N/A	
	Conventional non-tripping time: 1h when In < 63A, 2h when In > 63 A		N/A	
	Test current: 130% of the maximum adjustable setting current: (A)		N/A	
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A	
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A		N/A	
	An additional test, at a current specified by the manufacteristic of the releases conform to the curves pr			
	Releases, dependent of ambient air temperature: Reference temperature (°C)	55 °C	Р	
	Releases, independent of ambient air temperature: at 30°C		N/A	
	Test ambient air temperature:	55 °C	Р	
	Test current: at current specified by the manufacturer to verify the time/current characteristic of the releases conform to	400 A (2 x 0,8 x ln) Ir: 0,8 ln	Р	
	the curves provided by the manufacturer. % at the rated, or minimum adjustable setting current: (% or A)	500 A (2 x 1 x ln) Ir: 1,0 ln		
	Tripping time acc. time/current characteristic of the releases conform to the curves provided by the manufacturer (within the stated telerances)	4 min 9 s (Ir: 0,8 ln)	Р	
	manufacturer. (within the stated tolerances)	3 min 43 s (Ir: 1,0 In)		
		Tripping time specified by the manufacturer:		
		30 s ≤ t ≤ 600 s		

Clause	Requirement + Test	Result - Remark	Verdict

	Releases, independent of ambient air temperature: at 20°C or 40°C	
	Test ambient air temperature:	N/A
	Test current: at current specified by the manufacturer to verify the time/current characteristic of the releases conform to the curves provided by the manufacturer. % at the rated, or minimum adjustable setting current: (% or A)	N/A
	Tripping time acc. time/current characteristic of the releases conform to the curves provided by the manufacturer. (within the stated tolerances)	N/A
3.3.3.2.4	Additional test for definite time-delay releases	
a)	Time delay	
	Test is made at a current equal to 1,5 times the current setting. If the test current overlaps with another tripping characteristic (e.g. an instantaneous tripping characteristic), the trip setting and the test current shall be reduced as necessary to prevent premature tripping.	
	overload releases: (all phase poles loaded)	N/A
	for circuit-breakers having an identified neutral pole provided with an overload release, the test current for this release shall be 1,5 times the current setting;	N/A
	short-circuit releases	N/A
	Electromagnetic release: two poles in series carrying the test current, using successively all possible combinations of poles having a short-circuit release.	N/A
	Electronic releases: on one pole chosen at random.	N/A
	Test current: 1,5 times of the rated, or minimum adjustable setting current: (A)	N/A
	Operating time, <u>overload releases</u> : (s)	N/A
	Time-delay: between the limits stated by the manufacturer:	N/A
	Operating time, <u>short-circuit releases (electromag-netic)</u> : (s) L1-L2: L1-L3: L2-L3:	N/A
	Time-delay: between the limits stated by the manufacturer:	N/A

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Clause	Requirement + Test Result - Remark	Verdict
	Operating time, <u>short-circuit releases (electronic)</u> : (s)L L2: L3:	N/A
	Time-delay: between the limits stated by the manufacturer:	N/A
	Test current: 1,5 times of the maximum adjustable setting current: (A)	N/A
	Operating time, overload releases: (s)	N/A
	Time-delay: between the limits stated by the manufacturer:	N/A
	Operating time, <u>short-circuit releases (electromag-netic)</u> : (s) L1-L2: L1-L3: L2-L3:	N/A
	Time-delay: between the limits stated by the manufacturer:	N/A
	Operating time, <u>short-circuit releases (electronic)</u> : (s)L L2: L3:	N/A
	Time-delay: between the limits stated by the manufacturer:	N/A
b)	Non-tripping duration	
	Firstly, the test current equal to 1,5 times the current setting is maintained for a time interval equal to the non-tripping duration stated by the manufacturer.	
	Then, the current is reduced to the rated current and maintained at this value for twice the time-delay stated by the manufacturer. The circuit-breaker shall not trip.	
	overload releases: (all phase poles loaded)	N/A
	for circuit-breakers having an identified neutral pole provided with an overload release, the test current for this release shall be 1,5 times the current setting;	N/A
	short-circuit releases	N/A
	Electromagnetic release: two poles in series carrying the test current, using successively all possible combinations of poles having a short-circuit release.	N/A
	Electronic releases: on one pole chosen at random.	N/A
	Test current: 1,5 times of the minimum adjustable setting current: (A)	N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	non-tripping duration stated by the manufacturer for overload release: (s)		N/A
	non-tripping duration stated by the manufacturer for short-circuit release thermal magnetic: (s)		N/A
	non-tripping duration stated by the manufacturer for short-circuit release electronic: (s)		N/A
	Time duration of current when reduced to the rated current: shall be twice the delay-time stated by the manufacturer: (s)		N/A
	Rated current		N/A
	Operating time, <u>overload releases</u> : the circuit-breaker does not trip:		N/A
	Operating time, <u>short-circuit releases (electromag-netic)</u> , <u>shall not trip</u> : (s) L1-L2: L1-L3: L2-L3:		N/A
	Operating time, <u>short-circuit releases (electronic),</u> <u>shall not trip</u> : (s) L1: L2: L3:		N/A
	Test current: 1,5 times of maximum adjustable setting current: (A)		N/A
	non-tripping duration stated by the manufacturer for overload release: (s)		N/A
	non-tripping duration stated by the manufacturer for short-circuit release thermal magnetic: (s)		N/A
	non-tripping duration stated by the manufacturer for short-circuit release electronic: (s)		N/A
	Time duration of current when reduced to the rated current: shall be twice the delay-time stated by the manufacturer: (s)		N/A
	Rated current		N/A
	Operating time, <u>overload releases</u> : the circuit-breaker does not trip:		N/A
	Operating time, <u>short-circuit releases (electromagnetic)</u> , <u>shall not trip</u> : (s) L1-L2: L1-L3: L2-L3:		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Operating time, <u>short-circuit releases (electronic)</u> , <u>shall not trip</u> : (s) L1: L2: L3:		N/A
8.3.3.3	Test of dielectric properties, impulse withstand voltage	2:	
8.3.3.4 part1	3.3.4 The 1,2/50µs impulse voltage shall be applied five times for each polarity at intervals of 1s minimum		
	- rated impulse withstand voltage (kV) :	8 kV	Р
	- sea level of the laboratory:	Sea level	Р
	- test Uimp main circuits (kV) :	9,8 kV	Р
	- test Uimp auxiliary circuits (kV) :		N/A
	- test Uimp control circuits (kV) :		N/A
	- test Uimp on open main contacts (equipment suitable for isolating) (kV) :	12,3 kV	Р
a)	Application of test voltage		Р
	i) Between all terminals of the main circuit connected together (incl. control and auxiliary circuits connected to the main circuit) and the enclosure or mounting plate, with the contacts in all normal positions of operation.		Р
	ii) Between each pole of the main circuit and the other poles connected together and to the enclosure or mounting plate, with the contacts in all normal positions of operation.		Р
	iii) Between each control and auxiliary circuit not normally connected to the main circuit and:the main circuit		N/A
	- other circuits		N/A
	- exposed conductive parts		N/A
	- enclosure of mounting plate		N/A
	iv) equipment suitable for isolation		N/A
	equipment not suitable for isolation		Р
	- no unintentional disruptive discharge during the test's		Р
	Test of dielectric properties, power frequency withstar	nd voltage:	
	- rated insulation voltage (V) :	800 V	Р

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Clause	Requirement + Test	Result - Remark	Verdict
	- main circuits, test voltage for 1 min (V)	2000 Vac, 60 s See appended table 4	Р
	- auxiliary circuits, test voltage for 1 min (V)		N/A
	- control circuits, test voltage for 1 min (V)		N/A
8.3.3.2.2	Application of test voltage		
1)	with circuit-breaker in the closed position		
	- between all live parts of all poles connected together and the frame of the circuit-breaker .		Р
	 between each pole and all the other poles connected to the frame of the circuit-breaker 		Р
2)	with the circuit-breaker in the open position and, additionally, in the tripped position, if any.		Р
	- between all live parts of all poles connected together and the frame of the circuit-breaker.		Р
	- between the terminals of one side connected together and the terminals of the other side connected together.		Р
b)	Control and auxiliary circuits		
1)	- between all the control and auxiliary circuits which are not normally connected to the main circuit, connected together, and the frame of the circuit- breaker.		N/A
2)	- where appropriate, between each part of the control an auxiliary circuits which may be isolated from the other parts during normal operation and all the other parts connected together.		N/A
	No unintentional disruptive discharge during the tests		Р
(i)	the normal positions of operation include the tripped position, if any;		Р
(ii)	circuits incorporating solid-state devices connected to the main circuit shall be disconnected for the test;		N/A
(iii)	circuit-breakers not declared as suitable for isolation shall be tested with the test voltage applied across the poles of the main circuit, the line terminals being connected together and the load terminals being connected together.		N/A
(iv)	For circuit-breaker suitable for isolation, the leakage current shall be measured through each pole with the contacts in the open position, at a test voltage of 1,1 Ue, and shall not exceed 0,5mA.	457 Vac L1: < 0,35 mA L2: < 0,35 mA L3: < 0,35 mA N: < 0,35 mA	Р

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Clause	Requirement + Test	Result - Remark	Verdict
(V)	circuit-breakers having a rated insulation voltage greater than 1 000 V a.c. shall be tested at a voltage of Ui + 1 200 V a.c. r.m.s. or 2 Ui whichever is the greater		N/A
(vi)	withdrawable circuit-breakers shall be subject to verification of impulse withstand voltage and shall be applied between the withdrawable unit's main contacts and their associated fixed contacts, in the disconnected position.		N/A
8.3.3.4	Mechanical operation and operational performance ca	apability	
8.3.3.4.2	Construction and mechanical operation		
8.3.3.4.2.1	Construction		
	A withdrawable circuit-breaker shall be checked for the requirements stated in 7.1.2		N/A
	A circuit-breaker with stored energy operation shall be checked for compliance with 7.2.1.1.6, regarding the charge indicator and the direction of operation of manual energy storing		N/A
8.3.3.4.2.2	Mechanical operation		
	A circuit-breaker with dependent power operation shall comply with the requirements stated in 7.2.1.1.4		N/A
	A circuit-breaker with dependent power operation shall operate with the operating mechanism charged to the minimum and maximum limits stated by the manufacturer		N/A
	A circuit-breaker with stored energy operation shall comply with the requirements stated in 7.2.1.6 with the auxiliary supply voltage at 85% and 110% of the rated control supply voltage.		N/A
	It shall also be verified that the moving contacts cannot be moved from the open position when the operating mechanism is charged to slightly below the full charge as evidenced by the indicating device		N/A
	For a trip-free circuit-breaker it shall not be possible to maintain the contacts in the touching or closed position when the tripping release is in the position to trip the circuit-breaker		Р
	If the closing and opening times of a circuit-breaker are stated by the manufacturer, such times shall comply with the stated values		N/A

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Clause	Requirement + Test	Result - Remark	Verdict	
8.3.3.4.2.3	Undervoltage releases			
	Undervoltage releases shall comply with the requirements of 7.2.1.3 of Part 1. For this purpose, the release shall be fitted to a circuit-breaker having the maximum current rating for which the release is suitable		N/A	
i)	Drop out voltage			
	It shall be verified that the release operates to open the circuit-breaker between the voltage limits specified		N/A	
	The voltage shall be reduced from rated voltage at a rate to reach 0 V in approximately 30 s		N/A	
	The test for the lower limit is made without current in the main circuit and without previous heating of the release coil		N/A	
	In the case of a release with a range of rated voltages, this test applies to the maximum voltage of the range		N/A	
	The test for the upper limit is made starting from a constant temperature corresponding to the application of rated control supply voltage to the release and rated current in the main poles of the circuit-breaker		N/A	
	This test may be combined with the temperature-rise test of 8.3.3.7		N/A	
	In the case of a release with a range of rated voltages, this test is made at both the minimum and maximum rated control supply voltages		N/A	
ii)	Test for limits of operation			
	Starting with the circuit-breaker open, at the temperature of the test room, and with the supply voltage at 30% rated maximum control supply voltage, it shall be verified that the circuit-breaker cannot be closed by the operation of the actuator		N/A	
	When the supply voltage is raised to 85% of the minimum control supply voltage, it shall be verified that the circuit-breaker can be closed by the operation of the actuator		N/A	

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Clause	Requirement + Test	Result - Remark	Verdict	
iii)	Performance under overvoltage conditions			
	With the circuit-breaker closed and without current in the main circuit, it shall be verified that the undervoltage release will withstand the application of 110% rated control supply voltage for 4 h without impairing its functions		N/A	

	undervoltage release will withstand the application of 110% rated control supply voltage for 4 h without impairing its functions		
8.3.3.4.2.4	Shunt releases		
	Shunt releases shall comply with the requirements of 7.2.1.4 of Part 1. For this purpose, the release shall be fitted to a circuit-breaker having the maximum rated current for which the release is suitable		N/A
	It shall be verified that the release will operate to open the circuit-breaker at 70% rated control supply voltage when tested at an ambient temperature of + $55 \degree C \pm 2 \degree C$ without current in the main poles of the circuit-breaker		N/A
	In the case of a release having a range of rated control supply voltages, the test voltage shall be 70% of the minimum rated control supply voltage		N/A
8.3.3.4.3	Operational performance capability without current.		
	Type designation or serial number catalogue reference	YCM7RT-250M	
	Sample no:	1#	
	Rated current In (A)	250 A	
	Rated operational voltage: Ue (V)	400 / 415 Vac	
	Rated control supply voltage of closing releases: Uc (V)	No closing releases	
	Rated control supply voltage of shunt releases: Uc (V)	No shunt releases	
	Rated control supply voltage undervoltage releases: Uc (V)	No undervoltage releases	
	Ambient temperature 10-40 °C :	24 °C	Р
	Number of operating cycles per hour	120 cycles per hour	Р
	Number of cycles without current (total) (closing releases energized at the rated Uc)	7000 cycles	Р
	Number of cycles without current (without releases)	7000 cycles	Р
	Applied voltage of closing releases (V)		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	10% of total cycles for circuit-breaker with fitted shunt release: (50% at the beginning- and 50% at the end of the test.) Energized at the rated Uc		N/A
	Applied voltage: shunt releases (V)		N/A
	10% of total cycles for circuit-breaker with undervoltage releases: (50% at the beginning- and 50% at the end of the test.) Energized at the minimum rated Uc		N/A
	10 attempts to close the breaker without applied voltage at the undervoltage releases. (Shall not possible to close the circuit-breaker.)		N/A
	Applied voltage: undervoltage releases (V)		N/A
	In the case of circuit-breakers fitted with electrical or pneumatic closing devices, these devices shall be supplied at their rated control supply voltage or at their rated pressure.		N/A
	Precautions shall be taken to ensure that the temperature rises of the electrical components do not exceed the value indicated in tab. 7.		N/A
8.3.3.4.4	.4 Operational performance capability with current.		
	Rated current: In (A)	250 A	
	Maximum rated operational voltage: Ue (V)	415 Vac	
	Conductor cross-sectional area (mm ²):	120 mm²	Р
	Number of operating cycles per hour	120 cycles per hour	Р
	Number of cycles with current (total) (closing releases energized at the rated Uc)	1000 cycles	Р
	Applied voltage: closing releases (V)		N/A
	For circuit-breaker fitted with adjustable releases, test shall be made with the overload setting at maximum and short-circuit setting at minimum.	lr: 1,0 ln, li = 6 ln	Р
	Conditions, make/break operations:		Р
	- test voltage U/Ue = 1,0 (V)L1: L2: L3:	L1-L2: 416 Vac L1-L3: 416 Vac L2-L3: 416 Vac	Р
	- test current I/Ie = 1,0 (A)L1: L2: L3:	252,6 A 251,0 A 252,2 A	Р
	- power factor/time constant:	0,77	Р

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Clause	Requirement + Test	Result - Remark	Verdict
	- frequency: (Hz)	50 Hz	Р
	- on-time (ms):	Min 1,0 s	Р
	- off-time (s):	Max 29 s	Р
	In the case of circuit-breakers fitted with electrical or pneumatic closing devices, these devices shall be supplied at their rated control supply voltage or at their rated pressure. Precautions shall be taken to ensure that the		N/A N/A
	temperature rises of the electrical components do not exceed the value indicated in tab. 7.		IN/A
8.3.3.4.5	Additional test of operational performance capability ble circuit-breaker.	without current for withdrawa-	
	Number of operations cycles : 100		N/A
	After test, the isolating contacts, withdrawable mechanism and interlocks shall be suitable for further service.		N/A
8.3.3.5	Overload performance		
	this test applies to circuit-breaker of rated current up to and including 630 A		
	Type designation or serial number catalogue reference	YCM7RT-250M	
	Sample no:	1#	
	Rated current In (A)	250 A	
	Rated operational voltage: Ue (V)	400 / 415 Vac	
	Rated control supply voltage of closing releases: Uc (V)	No closing releases	
	Rated control supply voltage of shunt releases: Uc (V)	No shunt releases	
	Rated control supply voltage undervoltage releases: Uc (V)	No undervoltage releases	
	Ambient temperature 10-40 °C :	24 °C	Р
	Maximum rated operational voltage: Ue (V)	415 Vac	Р
	Number of operating cycles per hour	120 cycles per hour	Р
	Number of cycles with current (total) (closing releases energized at the rated Uc)	12 cycles	Р
	Applied voltage: closing releases (V)		N/A
	For circuit-breaker fitted with adjustable releases, test shall be made with the overload/short-circuit settings at maximum.	lr: 1,0 ln, li: 10 ln	Р

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Clause	Requirement + Test	Result - Remark	Verdict	

	Conditions, overload operations:		Р
	- test voltage U/Ue = 1,05 (V)L1: L2: L3:	L1-L2: 437 Vac L1-L3: 437 Vac L2-L3: 437 Vac	Р
	- test current AC/DC: I/Ie = 6,0/2.5 (A) L1: L2: L3:	1507 A 1502 A 1508 A	Р
	- power factor/time constant:	0,47	Р
	- Number of cycles manually opened: 9		N/A
	- Number of cycles automatically opened by an overload release: 3		N/A
	for circuit-breakers having a short-circuit release of a test current	maximum setting less than the	
	all 12 operations automatic		N/A
	If the testing means do not withstand the let-through energy occurring during the automatic operation		
	 – 12 manual operations – three additional operations with automatic opening, made at any convenient voltage 	 – 12 manual operations – 3 additional operations with automatic opening 	Р
	- frequency: (Hz)	50 Hz	Р
	- on-time max 2s:	Manual operations Min 645 ms Max 660 ms Automatic operations Min 11 s Max 14 s	Ρ
	Operating rate if different from Table 8		N/A
8.3.3.6	Verification of dielectric withstand		
	- equal to twice the rated operational voltage with a minimum of 1000 V for 5 seconds	1000 Vac, 5 s See appended table 5	Р
	- no breakdown or flashover		Р
	For circuit-breaker suitable for isolation, the leakage current shall be measured through each pole with the contacts in the open position, at a test voltage of 1,1 Ue, and shall not exceed 2 mA.	457 Vac L1: < 1,4 mA L2: < 1,4 mA L3: < 1,4 mA N: < 1,4 mA	Ρ

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Clause	Requirement + Test	Result - Remark	Verdict	
8.3.3.7	Verification of temperature-rise			
	- the values of temperature-rise do not exceed those specified in tab. 7.	See appended table 1	Р	
	Temperature rise of main circuit terminals \leq 80 K	Max: 67 K	Р	

	those specified in tab. 7.		_
	Temperature rise of main circuit terminals \leq 80 K (K) :	Max: 67 K	Р
	conductor cross-sectional area (mm ²):	120 mm ²	Р
	test current le (A) :	250 A	Р
8.3.3.8	Verification of overload releases		
	Test current: 1.45 times the value of their current setting at the reference temperature: (A)	362,5 A (1,45 x 1 x 250 A) Ir: 1,0 In	Р
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	3 min 37 s	Р
8.3.3.9	Verification of undervoltage and shunt releases		
	Circuit-breaker fitted with undervoltage releases. The release shall not operate at 70% of the minimum control supply voltage -		N/A
	and shall operate at 35% of the maximum control supply voltage.		N/A
	Circuit-breaker fitted with shunt releases. The release shall operate at 70% of the minimum rated control supply voltage. Test made at room temperature.		N/A
8.3.3.10	Verification of the main contact position for circuit-breakers for isolation		Р
	actuating force for opening (N)	60,2 N	
	test force with blocked main contacts for 10 s (N) .:	150 N for 10 s	
	Dependent power operation		N/A
	Supply voltage of 110% of rated voltage (V)		N/A
	Three attempts of 5 s to operate the equipment at intervals of 5 min.		N/A
	Independent power operation		N/A
	Three attempts to operate the equipment by the stored energy.		N/A
	Lock ability of driving mechanism in OFF-position at test force and blocked main contacts		N/A
	Position indicator does not show OFF-position after capture of test force at blocked main contacts		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
8.3.3	TEST SEQUENCE I: GENERAL PERFORMANCE O Sample no.: 2#, YCM7RT-250M, 250 A, 3P, adjustat		
8.3.3.2	Test of tripping limits and characteristic		
8.3.3.2.2	Short circuit releases		
	Sample no:	2#	
	Rated operational voltage: Ue (V)	400 / 415 Vac	
	Rated current: In (A)	250 A	
	Ambient temperature 10-40 °C :	24 °C	Р
	Value of the tripping current declared by the manufacturer for a single pole, at which value they shall operate.	li: 6 ln or 10 ln	Р
	Range of adjustable setting current. (A)	li: 6 ln or 10 ln	Р
	Time delay stated by the manufacturer, in the case or definite time delay releases.	f	N/A
	Electromagnetic over current releases		
	Test current: 80% of the rated, or minimum adjustable setting current: (A)	li: 0,8 x 6 x 250 A L1-L2: 1330 A L1-L3: 1255 A L2-L3: 1300 A	Р
	Operating time: >0,2s in case of instantaneous releases: L1-L2 L1-L3 L2-L3 N-Lx	0,2 s non-tripping 0,2 s non-tripping	Р
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2 L1-L3 L2-L3 N-Lx		N/A
	Test current: 120% of the rated, or minimum adjustable setting current: (A)	li: 1,2 x 6 x 250 A L1-L2: 1700 A L1-L3: 1725 A L2-L3: 1600 A	Р
	L1-L3	: 33 ms 25 ms : 30 ms	P

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Clause	Requirement + Test	Result - Remark	Verdict	
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3: N-Lx:		N/A	
	Test current: 80% of the maximum adjustable setting current: (A)	li: 0,8 x 10 x 250 A L1-L2: 2125 A L1-L3: 2055 A L2-L3: 2095 A	Р	
	Operating time: >0,2s in case of instantaneous releases: L1-L2: L1-L3: L2-L3: N-Lx:		P	
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3: N-Lx:		N/A	
	Test current: 120% of the maximum adjustable setting current: (A)	li: 1,2 x 10 x 250 A L1-L2: 2900 A L1-L3: 2950 A L2-L3: 2875 A	Р	
	L1-L3:	24 ms 25 ms 27 ms	Р	
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3: N-Lx:		N/A	
	Test current: tripping current declared for single pole operation (A)	li: 1,2 x 10 x 250 A L1: 2950 A L2: 2905 A L3: 2905 A	Р	
	L2:	27 ms 25 ms 25 ms	P	

IEC 60947-2 Clause Requirement + Test Result - Remark Verdict Operating time: < twice time delay stated by N/A manufacturer in case of definite time delay releases L1: L2: L3: N: Electronic over current releases For circuit-breakers with an electronic over current N/A release, the operation of the short-circuit releases shall be verified by one test only on each pole individually. Test current: 80% of the rated, or **minimum** N/A adjustable setting current: (A) Operating time: >0,2s in case of instantaneous N/A releases: L1: L2: L3: N: Operating time: > twice time delay stated by the N/A manufacturer, in the case of definite time delay releases: L1: L2: L3: N: Test current: 120% of the rated, or minimum N/A adjustable setting current: (A) Operating time: <0,2s in case of instantaneous N/A releases: L1: L2: L3: N: Operating time: < twice time delay stated by the N/A manufacturer, in the case of definite time delay releases: L1: L2: L3: N: Test current: 80% of the maximum adjustable N/A setting current: (A) Operating time: >0,2s in case of instantaneous N/A releases: L1: L2: L3: N:

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Clause	Requirement + Test	Result - Remark	Verdict	
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases: L1: L2: L3: N:		N/A	
	Test current: 120% of the maximum adjustable setting current: (A)		N/A	
	Operating time: <0,2s in case of instantaneous releases: L1: L2: L3: N:		N/A	
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases: L1: L2: L3: N:		N/A	
8.3.3.2.3	Overload releases	l		
a)	Instantaneous or definite time-delay releases			
	Sample no:			
	Rated operational voltage: Ue (V)			
	Rated current: In (A)			
	Ambient temperature 10-40 °C :		N/A	
	Value of the tripping current declared by the manufacturer for a single pole, at which value they shall operate.		N/A	
	Range of adjustable setting current. (A)		N/A	
	Time delay stated by the manufacturer, in the case of definite time delay releases.		N/A	
	Test current: 90% of the rated, or minimum adjustable setting current: (A)		N/A	
	Operating time: >0,2s in case of instantaneous releases:		N/A	
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A	
	Test current: 90% of the maximum adjustable setting current: (A)		N/A	

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Clause	Requirement + Test	Result - Remark	Verdict
	Operating time: >0,2s in case of instantaneous releases		N/A
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A
	Test current: 110% of the rated, or minimum adjustable setting current: (A) circuit-breaker with neutral pole: 1,2x110% (A)		N/A
	Operating time: <0,2s in case of instantaneous releases:		N/A
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A
	Test current: 110% of the maximum adjustable setting current: (A) circuit-breaker with neutral pole: 1,2x110% (A)		N/A
	Operating time: <0,2s in case of instantaneous releases		N/A
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A
b)	Inverse time delay releases		
	Sample no:	2#	
	Rated operational voltage: Ue (V)	400 / 415 Vac	
	Rated current: In (A)	250 A	
	For releases dependent of ambient air temperature: Reference temperature	40 °C	Р
	Test ambient temperature (°C)	40 °C	Р
	For releases dependent on ambient air temperature, the operating characteristics shall be verified at the reference temperature, the release being energized on all phase poles. If the test made at a different ambient temperature, a correction shall be made in accordance with the manufacturer's correction tempera- ture/current data	40 °C	P
	For thermal-magnetic releases independent of ambient temperature: Tests shall be made at 30°C and 20°C or 40°C, the release being energized on all phase poles		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	For electronic releases, the operating characteristic shall be verified at the ambient temperature of the test room (see 6.1.1 of IEC 60947-1), the release being energised on all phase poles.		N/A
	Test ambient air temperature:		N/A
	Range of adjustable setting current: (A)	Ir: 0,8 In or 1,0 In	Р
	Releases, dependent of ambient air temperature: Reference temperature (°C)	40 °C	Р
	Thermal Magnetic releases, independent of ambient air temperature: at 30°C		N/A
	Test current: 105% of the rated, or minimum adjustable setting current: (A)	210 A (1,05 x 0,8 x 250 A)	Р
	Conventional non-tripping time: 1h when In < 63A, 2h when In > 63 A	2h non-tripping	Р
	Test current: 130% of the rated, or minimum adjustable setting current: (A)	260 A (1,3 x 0,8 x 250 A)	Р
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	3 min 44 s	Р
	Test current: 105% of the maximum adjustable setting current: (A)	262,5 A (1,05 x 1 x 250 A)	Р
	Conventional non-tripping time: 1h when In < 63A, 2h when In > 63 A	2h non-tripping	Р
	Test current: 130% of the maximum adjustable setting current: (A)	325 A (1,3 x 1 x 250 A)	Р
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	5 min 29 s	Р
	Thermal Magnetic releases, independent of ambient a	ir temperature: at 20°C or 40°C	
	Test ambient air temperature:		N/A
	Test current: 105% of the rated, or minimum adjustable setting current: (A)		N/A
	Conventional non-tripping time: 1h when In < 63A, 2h when In > 63 A		N/A

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Clause	Requirement + Test	Result - Remark	Verdict	
	Test current: 130% of the rated, or minimum adjustable setting current: (A)		N/A	
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A	
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A		N/A	
	Test current: 105% of the maximum adjustable setting current: (A)		N/A	
	Conventional non-tripping time: 1h when In < 63A, 2h when In > 63 A		N/A	
	Test current: 130% of the maximum adjustable setting current: (A)		N/A	
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A	
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A		N/A	
	An additional test, at a current specified by the manufa characteristic of the releases conform to the curves pr			
	Releases, dependent of ambient air temperature: Reference temperature (°C)	40 °C	Р	
	Releases, independent of ambient air temperature: at 30°C		N/A	
_	Test ambient air temperature:	40 °C	Р	
	Test current: at current specified by the manufacturer to verify the time/current characteristic of the releases conform to	400 A (2 x 0,8 x ln) Ir: 0,8 ln	Р	
	the curves provided by the manufacturer. % at the rated, or minimum adjustable setting current: (% or A)	500 A (2 x 1 x ln) Ir: 1,0 ln		
	Tripping time acc. time/current characteristic of the releases conform to the curves provided by the manufacturer (within the stated telerances)	4 min 15 s (Ir: 0,8 ln)	Р	
	manufacturer. (within the stated tolerances)	3 min 51 s (Ir: 1,0 In)		
		Tripping time specified by the manufacturer:		
		30 s ≤ t ≤ 600 s		

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Clause	Requirement + Test		Result - Remark	Verdict

	Releases, independent of ambient air temperature: at 20°C or 40°C	
	Test ambient air temperature:	N/A
	Test current: at current specified by the manufacturer to verify the time/current characteristic of the releases conform to the curves provided by the manufacturer. % at the rated, or minimum adjustable setting current: (% or A)	N/A
	Tripping time acc. time/current characteristic of the releases conform to the curves provided by the manufacturer. (within the stated tolerances)	N/A
3.3.3.2.4	Additional test for definite time-delay releases	
a)	Time delay	
	Test is made at a current equal to 1,5 times the current setting. If the test overlaps with another tripping characteristic (e.g. an instantaneous tripp characteristic), the trip setting and the test current shall be reduced as n prevent premature tripping.	ing
	overload releases: (all phase poles loaded)	N/A
	for circuit-breakers having an identified neutral pole provided with an overload release, the test current for this release shall be 1,5 times the current setting;	N/A
	short-circuit releases	N/A
	Electromagnetic release: two poles in series carrying the test current, using successively all possible combinations of poles having a short-circuit release.	N/A
	Electronic releases: on one pole chosen at random.	N/A
	Test current: 1,5 times of the rated, or minimum adjustable setting current: (A)	N/A
	Operating time, overload releases: (s)	N/A
	Time-delay: between the limits stated by the manufacturer:	N/A
	Operating time, <u>short-circuit releases (electromag-netic)</u> : (s) L1-L2: L1-L3: L2-L3:	N/A
	Time-delay: between the limits stated by the manufacturer:	N/A

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Clause	Requirement + Test	Result - Remark	Verdict	
	Operating time, <u>short-circuit releases (electronic)</u> : (s)L L2: L3:		N/A	
	Time-delay: between the limits stated by the manufacturer:		N/A	
	Test current: 1,5 times of the maximum adjustable setting current: (A)		N/A	
	Operating time, overload releases: (s)		N/A	
	Time-delay: between the limits stated by the manufacturer:		N/A	
	Operating time, <u>short-circuit releases (electromag-netic)</u> : (s) L1-L2: L1-L3: L2-L3:		N/A	
	Time-delay: between the limits stated by the manufacturer:		N/A	
	Operating time, <u>short-circuit releases (electronic)</u> : (s)L L2: L3:		N/A	
	Time-delay: between the limits stated by the manufacturer:		N/A	
b)	Non-tripping duration			
	Firstly, the test current equal to 1,5 times the current setting is maintained for a time interval equal to the non-tripping duration stated by the manufacturer.			
	Then, the current is reduced to the rated current and maintained at this value for twice the time-delay stated by the manufacturer. The circuit-breaker shall not trip.			
	overload releases: (all phase poles loaded)		N/A	
	for circuit-breakers having an identified neutral pole provided with an overload release, the test current for this release shall be 1,5 times the current setting;		N/A	
	short-circuit releases		N/A	
	Electromagnetic release: two poles in series carrying the test current, using successively all possible combinations of poles having a short-circuit release.		N/A	
	Electronic releases: on one pole chosen at random.		N/A	
	Test current: 1,5 times of the minimum adjustable setting current: (A)		N/A	

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Clause	Requirement + Test	Result - Remark	Verdict
	non-tripping duration stated by the manufacturer for overload release: (s)		N/A
	non-tripping duration stated by the manufacturer for short-circuit release thermal magnetic: (s)		N/A
	non-tripping duration stated by the manufacturer for short-circuit release electronic: (s)		N/A
	Time duration of current when reduced to the rated current: shall be twice the delay-time stated by the manufacturer: (s)		N/A
	Rated current		N/A
	Operating time, <u>overload releases</u> : the circuit-breaker does not trip:		N/A
	Operating time, <u>short-circuit releases (electromagnetic)</u> , <u>shall not trip</u> : (s) L1-L2: L1-L3: L2-L3:		N/A
	Operating time, <u>short-circuit releases (electronic)</u> , <u>shall not trip</u> : (s) L1: L2: L3:		N/A
	Test current: 1,5 times of maximum adjustable setting current: (A)		N/A
	non-tripping duration stated by the manufacturer for overload release: (s)		N/A
	non-tripping duration stated by the manufacturer for short-circuit release thermal magnetic: (s)		N/A
	non-tripping duration stated by the manufacturer for short-circuit release electronic: (s)		N/A
	Time duration of current when reduced to the rated current: shall be twice the delay-time stated by the manufacturer: (s)		N/A
	Rated current		N/A
	Operating time, <u>overload releases</u> : the circuit-breaker does not trip:		N/A
	Operating time, <u>short-circuit releases (electromagnetic)</u> , <u>shall not trip</u> : (s) L1-L2: L1-L3: L2-L3:		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Operating time, <u>short-circuit releases (electronic),</u> <u>shall not trip</u> : (s) L1: L2: L3:		N/A
8.3.3.3	Test of dielectric properties, impulse withstand voltage	2:	
8.3.3.4 part1	The 1,2/50µs impulse voltage shall be applied five tim of 1s minimum	es for each polarity at intervals	
	- rated impulse withstand voltage (kV) :	8 kV	Р
	- sea level of the laboratory:	Sea level	Р
	- test Uimp main circuits (kV) :	9,8 kV	Р
	- test Uimp auxiliary circuits (kV) :		N/A
	- test Uimp control circuits (kV) :		N/A
	- test Uimp on open main contacts (equipment suitable for isolating) (kV) :	12,3 kV	Р
a)	Application of test voltage		Р
	i) Between all terminals of the main circuit connected together (incl. control and auxiliary circuits connected to the main circuit) and the enclosure or mounting plate, with the contacts in all normal positions of operation.		P
	ii) Between each pole of the main circuit and the other poles connected together and to the enclosure or mounting plate, with the contacts in all normal positions of operation.		Р
	 iii) Between each control and auxiliary circuit not normally connected to the main circuit and: the main circuit 		N/A
	- other circuits		N/A
	- exposed conductive parts		N/A
	- enclosure of mounting plate		N/A
	iv) equipment suitable for isolation		N/A
	equipment not suitable for isolation		Р
	- no unintentional disruptive discharge during the test's		Р
	Test of dielectric properties, power frequency withstan	nd voltage:	
	- rated insulation voltage (V) :	800 V	Р

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Clause	Requirement + Test	Result - Remark	Verdict
	- main circuits, test voltage for 1 min (V)	2000 Vac, 60 s See appended table 4	Р
	- auxiliary circuits, test voltage for 1 min (V)		N/A
	- control circuits, test voltage for 1 min (V)		N/A
8.3.3.2.2	Application of test voltage		
1)	with circuit-breaker in the closed position		
	- between all live parts of all poles connected together and the frame of the circuit-breaker.		Р
	 between each pole and all the other poles connected to the frame of the circuit-breaker 		Р
2)	with the circuit-breaker in the open position and, additionally, in the tripped position, if any.		Р
	- between all live parts of all poles connected together and the frame of the circuit-breaker.		Р
	- between the terminals of one side connected together and the terminals of the other side connected together.		Р
b)	Control and auxiliary circuits		
1)	- between all the control and auxiliary circuits which are not normally connected to the main circuit, connected together, and the frame of the circuit- breaker.		N/A
2)	- where appropriate, between each part of the control an auxiliary circuits which may be isolated from the other parts during normal operation and all the other parts connected together.		N/A
	No unintentional disruptive discharge during the tests		Р
(i)	the normal positions of operation include the tripped position, if any;		Р
(ii)	circuits incorporating solid-state devices connected to the main circuit shall be disconnected for the test;		N/A
(iii)	circuit-breakers not declared as suitable for isolation shall be tested with the test voltage applied across the poles of the main circuit, the line terminals being connected together and the load terminals being connected together.		N/A
(iv)	For circuit-breaker suitable for isolation, the leakage current shall be measured through each pole with the contacts in the open position, at a test voltage of 1,1 Ue, and shall not exceed 0,5mA.	457 Vac L1: < 0,35 mA L2: < 0,35 mA L3: < 0,35 mA	Ρ

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Clause	Requirement + Test	Result - Remark	Verdict		
(v)	circuit-breakers having a rated insulation voltage greater than 1 000 V a.c. shall be tested at a voltage of Ui + 1 200 V a.c. r.m.s. or 2 Ui whichever is the greater		N/A		
(vi)			N/A		
8.3.3.4	Mechanical operation and operational performance ca	apability			
8.3.3.4.2	Construction and mechanical operation				
8.3.3.4.2.1	Construction				
	A withdrawable circuit-breaker shall be checked for the requirements stated in 7.1.2		N/A		
	A circuit-breaker with stored energy operation shall be checked for compliance with 7.2.1.1.6, regarding the charge indicator and the direction of operation of manual energy storing		N/A		
8.3.3.4.2.2	Mechanical operation				
	A circuit-breaker with dependent power operation shall comply with the requirements stated in 7.2.1.1.4		N/A		
	A circuit-breaker with dependent power operation shall operate with the operating mechanism charged to the minimum and maximum limits stated by the manufacturer		N/A		
	A circuit-breaker with stored energy operation shall comply with the requirements stated in 7.2.1.6 with the auxiliary supply voltage at 85% and 110% of the rated control supply voltage.		N/A		
	It shall also be verified that the moving contacts cannot be moved from the open position when the operating mechanism is charged to slightly below the full charge as evidenced by the indicating device		N/A		
	For a trip-free circuit-breaker it shall not be possible to maintain the contacts in the touching or closed position when the tripping release is in the position to trip the circuit-breaker		P		
	If the closing and opening times of a circuit-breaker are stated by the manufacturer, such times shall comply with the stated values		N/A		

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Clause	Requirement + Test	Result - Remark	Verdict		
8.3.3.4.2.3	Undervoltage releases				
	Undervoltage releases shall comply with the requirements of 7.2.1.3 of Part 1. For this purpose, the release shall be fitted to a circuit-breaker having the maximum current rating for which the release is suitable		N/A		
i)	Drop out voltage				
	It shall be verified that the release operates to open the circuit-breaker between the voltage limits specified		N/A		
	The voltage shall be reduced from rated voltage at a rate to reach 0 V in approximately 30 s		N/A		
	The test for the lower limit is made without current in the main circuit and without previous heating of the release coil		N/A		
	In the case of a release with a range of rated voltages, this test applies to the maximum voltage of the range		N/A		
	The test for the upper limit is made starting from a constant temperature corresponding to the application of rated control supply voltage to the release and rated current in the main poles of the circuit-breaker		N/A		
	This test may be combined with the temperature-rise test of 8.3.3.7		N/A		
	In the case of a release with a range of rated voltages, this test is made at both the minimum and maximum rated control supply voltages		N/A		
ii)	Test for limits of operation				
	Starting with the circuit-breaker open, at the temperature of the test room, and with the supply voltage at 30% rated maximum control supply voltage, it shall be verified that the circuit-breaker cannot be closed by the operation of the actuator		N/A		
	When the supply voltage is raised to 85% of the minimum control supply voltage, it shall be verified that the circuit-breaker can be closed by the operation of the actuator		N/A		

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Clause	Requirement + Test	Result - Remark	Verdict

iii)	Performance under overvoltage conditions		
	With the circuit-breaker closed and without current in the main circuit, it shall be verified that the undervoltage release will withstand the application of 110% rated control supply voltage for 4 h without impairing its functions		N/A
8.3.3.4.2.4	Shunt releases		
	Shunt releases shall comply with the requirements of 7.2.1.4 of Part 1. For this purpose, the release shall be fitted to a circuit-breaker having the maximum rated current for which the release is suitable		N/A
	It shall be verified that the release will operate to open the circuit-breaker at 70% rated control supply voltage when tested at an ambient temperature of + $55 \degree C \pm 2 \degree C$ without current in the main poles of the circuit-breaker		N/A
	In the case of a release having a range of rated control supply voltages, the test voltage shall be 70% of the minimum rated control supply voltage		N/A
8.3.3.4.3	Operational performance capability without current.		
	Type designation or serial number catalogue reference	YCM7RT-250M	
	Sample no:	2#	
	Rated current In (A)	250 A	
	Rated operational voltage: Ue (V)	400 / 415 Vac	
	Rated control supply voltage of closing releases: Uc (V)	No closing releases	
	Rated control supply voltage of shunt releases: Uc (V)	No shunt releases	
	Rated control supply voltage undervoltage releases: Uc (V)	No undervoltage releases	
	Ambient temperature 10-40 °C :	24 °C	Р
	Number of operating cycles per hour	120 cycles per hour	Р
	Number of cycles without current (total) (closing releases energized at the rated Uc)	7000 cycles	Р
	Number of cycles without current (without releases)	7000 cycles	Р
	Applied voltage of closing releases (V)		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	10% of total cycles for circuit-breaker with fitted shunt release: (50% at the beginning- and 50% at the end of the test.) Energized at the rated Uc		N/A
	Applied voltage: shunt releases (V)		N/A
	10% of total cycles for circuit-breaker with undervoltage releases: (50% at the beginning- and 50% at the end of the test.) Energized at the minimum rated Uc		N/A
	10 attempts to close the breaker without applied voltage at the undervoltage releases. (Shall not possible to close the circuit-breaker.)		N/A
	Applied voltage: undervoltage releases (V)		N/A
	In the case of circuit-breakers fitted with electrical or pneumatic closing devices, these devices shall be supplied at their rated control supply voltage or at their rated pressure.		N/A
	Precautions shall be taken to ensure that the temperature rises of the electrical components do not exceed the value indicated in tab. 7.		N/A
8.3.3.4.4	Operational performance capability with current.		
	Rated current: In (A)	250 A	
	Maximum rated operational voltage: Ue (V)	415 Vac	
	Conductor cross-sectional area (mm ²):	120 mm²	Р
	Number of operating cycles per hour	120 cycles per hour	Р
	Number of cycles with current (total) (closing releases energized at the rated Uc)	1000 cycles	Р
	Applied voltage: closing releases (V)		N/A
	For circuit-breaker fitted with adjustable releases, test shall be made with the overload setting at maximum and short-circuit setting at minimum.	lr: 1,0 ln, li = 6 ln	Р
	Conditions, make/break operations:		Р
	- test voltage U/Ue = 1,0 (V)L1: L2: L3:	L1-L2: 416 Vac L1-L3: 416 Vac L2-L3: 416 Vac	Р
	- test current I/Ie = 1,0 (A)L1: L2: L3:	252,6 A 251,0 A 252,2 A	Р
	- power factor/time constant:	0,77	Р

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Clause	Requirement + Test	Result - Remark	Verdict
	- frequency: (Hz)	50 Hz	Р
	- on-time (ms):	Min 1,0 s	Р
	- off-time (s):	Max 29 s	Р
	In the case of circuit-breakers fitted with electrical or pneumatic closing devices, these devices shall be supplied at their rated control supply voltage or at their rated pressure.		N/A
	Precautions shall be taken to ensure that the temperature rises of the electrical components do not exceed the value indicated in tab. 7.		N/A
8.3.3.4.5	Additional test of operational performance capability ble circuit-breaker.	without current for withdrawa-	
	Number of operations cycles : 100		N/A
	After test, the isolating contacts, withdrawable mechanism and interlocks shall be suitable for further service.		N/A
8.3.3.5	Overload performance		
	this test applies to circuit-breaker of rated current up	to and including 630 A	
	Type designation or serial number catalogue reference	YCM7RT-250M	
	Sample no:	2#	
	Rated current In (A)	250 A	
	Rated operational voltage: Ue (V)	400 / 415 Vac	
	Rated control supply voltage of closing releases: Uc (V)	No closing releases	
	Rated control supply voltage of shunt releases: Uc (V)	No shunt releases	
	Rated control supply voltage undervoltage releases: Uc (V)	No undervoltage releases	
	Ambient temperature 10-40 °C :	24 °C	Р
	Maximum rated operational voltage: Ue (V)	415 Vac	Р
	Number of operating cycles per hour	120 cycles per hour	Р
	Number of cycles with current (total) (closing releases energized at the rated Uc)	12 cycles	Р
	Applied voltage: closing releases (V)		N/A
	For circuit-breaker fitted with adjustable releases, test shall be made with the overload/short-circuit settings at maximum.	lr: 1,0 ln, li: 10 ln	Р

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Clause	Requirement + Test	Result - Remark	Verdict
	·	· · · · · · · · · · · · · · · · · · ·	

	Conditions, overload operations:		Р
	- test voltage U/Ue = 1,05 (V)L1: L2: L3:	L1-L2: 437 Vac L1-L3: 437 Vac L2-L3: 437 Vac	Р
	- test current AC/DC: I/Ie = 6,0/2.5 (A) L1: L2: L3:	1507 A 1502 A 1508 A	Ρ
	- power factor/time constant:	0,47	Ρ
	- Number of cycles manually opened: 9		N/A
	- Number of cycles automatically opened by an overload release: 3		N/A
	for circuit-breakers having a short-circuit release of a test current	maximum setting less than the	
	all 12 operations automatic		N/A
	If the testing means do not withstand the let-through automatic operation	energy occurring during the	
	 – 12 manual operations – three additional operations with automatic opening, made at any convenient voltage 	 – 12 manual operations – 3 additional operations with automatic opening 	Ρ
	- frequency: (Hz)	50 Hz	Р
	- on-time max 2s:	Manual operations Min 539 ms Max 550 ms Automatic operations Min 12 s Max 15 s	Ρ
	Operating rate if different from Table 8		N/A
8.3.3.6	Verification of dielectric withstand		
	- equal to twice the rated operational voltage with a minimum of 1000 V for 5 seconds	1000 Vac, 5 s See appended table 5	Ρ
	- no breakdown or flashover		Р
	For circuit-breaker suitable for isolation, the leakage current shall be measured through each pole with the contacts in the open position, at a test voltage of 1,1 Ue, and shall not exceed 2 mA.	457 Vac L1: < 1,4 mA L2: < 1,4 mA L3: < 1,4 mA	Ρ

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Clause	Requirement + Test	Result - Remark	Verdict

8.3.3.7	Verification of temperature-rise		
	- the values of temperature-rise do not exceed those specified in tab. 7.	See appended table 2	Р
	Temperature rise of main circuit terminals \leq 80 K (K) :	Max: 67 K	Р
	conductor cross-sectional area (mm ²) :	120 mm ²	Р
	test current le (A) :	250 A	Р
8.3.3.8	Verification of overload releases	·	
	Test current: 1.45 times the value of their current setting at the reference temperature: (A)	362,5 A (1,45 x 1 x 250 A) Ir: 1,0 In	Р
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	3 min 2 s	Р
8.3.3.9	Verification of undervoltage and shunt releases		
	Circuit-breaker fitted with undervoltage releases. The release shall not operate at 70% of the minimum control supply voltage -		N/A
	and shall operate at 35% of the maximum control supply voltage.		N/A
	Circuit-breaker fitted with shunt releases. The release shall operate at 70% of the minimum rated control supply voltage. Test made at room temperature.		N/A
8.3.3.10	Verification of the main contact position for circuit-breakers for isolation		Р
	actuating force for opening (N)	60,8 N	
	test force with blocked main contacts for 10 s (N) .:	150 N for 10 s	_
	Dependent power operation		N/A
	Supply voltage of 110% of rated voltage (V)		N/A
	Three attempts of 5 s to operate the equipment at intervals of 5 min.		N/A
	Independent power operation		N/A
	Three attempts to operate the equipment by the stored energy.		N/A
	Lock ability of driving mechanism in OFF-position at test force and blocked main contacts		N/A
	Position indicator does not show OFF-position after capture of test force at blocked main contacts		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
8.3.3	TEST SEQUENCE I: GENERAL PERFORMANCE CHARACTERISTICS Sample no.: 3#, YCM7T/A-250M, 250 A, Ir-adjustable, 55 °C		
8.3.3.2	Test of tripping limits and characteristic		
8.3.3.2.2	Short circuit releases		
	Sample no:	3#	
	Rated operational voltage: Ue (V)	400 / 415 Vac	
	Rated current: In (A)	250 A	
	Ambient temperature 10-40 °C :	24 °C	Р
	Value of the tripping current declared by the manufacturer for a single pole, at which value they shall operate.	li: 10 x ln	Р
	Range of adjustable setting current. (A)		N/A
	Time delay stated by the manufacturer, in the case of definite time delay releases.	f	N/A
	Electromagnetic over current releases		
	Test current: 80% of the rated, or minimum adjustable setting current: (A)	li: 0,8 x 10 x 250 A L1-L2: 2025 A L1-L3: 2055 A L2-L3: 2105 A	Р
		0,2 s non-tripping 0,2 s non-tripping	Р
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L3 L2-L3 N-Lx	y :: ::	N/A
	Test current: 120% of the rated, or minimum adjustable setting current: (A)	li: 1,2 x 10 x 250 A L1-L2: 2745 A L1-L3: 2795 A L2-L3: 2805 A	Р
	L1-L3	: 31 ms : 27 ms : 29 ms	Р

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Clause	Requirement + Test	Result - Remark	Verdict
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3: N-Lx:		N/A
	Test current: 80% of the maximum adjustable setting current: (A)		N/A
	Operating time: >0,2s in case of instantaneous releases: L1-L2: L1-L3: L2-L3: N-Lx:		N/A
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3: N-Lx:		N/A
	Test current: 120% of the maximum adjustable setting current: (A)		N/A
	Operating time: <0,2s in case of instantaneous releases: L1-L2: L1-L3: L2-L3: N-Lx:		Ρ
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3: N-Lx:		N/A
	Test current: tripping current declared for single pole operation (A)	li: 1,2 x 10 x 250 A L1: 2780 A L2: 2910 A L1: 2855 A	Р
	L2:	24 ms 25 ms 25 ms	Ρ

IEC 60947-2 Clause Requirement + Test Result - Remark Verdict Operating time: < twice time delay stated by N/A manufacturer in case of definite time delay releases L1: L2: L3: N: Electronic over current releases For circuit-breakers with an electronic over current N/A release, the operation of the short-circuit releases shall be verified by one test only on each pole individually. Test current: 80% of the rated, or **minimum** N/A adjustable setting current: (A) Operating time: >0,2s in case of instantaneous N/A releases: L1: L2: L3: N: Operating time: > twice time delay stated by the N/A manufacturer, in the case of definite time delay releases: L1: L2: L3: N: Test current: 120% of the rated, or minimum N/A adjustable setting current: (A) Operating time: <0,2s in case of instantaneous N/A releases: L1: L2: L3: N: Operating time: < twice time delay stated by the N/A manufacturer, in the case of definite time delay releases: L1: L2: L3: N: Test current: 80% of the maximum adjustable N/A setting current: (A) Operating time: >0,2s in case of instantaneous N/A releases: L1: L2: L3: N:

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Clause	Requirement + Test	Result - Remark	Verdict		
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases: L1: L2: L3: N:		N/A		
	Test current: 120% of the maximum adjustable setting current: (A)		N/A		
	Operating time: <0,2s in case of instantaneous releases: L2: L3: N:		N/A		
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases: L1: L2: L3: N:		N/A		
8.3.3.2.3	Overload releases				
a)	Instantaneous or definite time-delay releases				
	Sample no:				
	Rated operational voltage: Ue (V)				
	Rated current: In (A)				
	Ambient temperature 10-40 °C :		N/A		
	Value of the tripping current declared by the manufacturer for a single pole, at which value they shall operate.		N/A		
	Range of adjustable setting current. (A)		N/A		
	Time delay stated by the manufacturer, in the case of definite time delay releases.		N/A		
	Test current: 90% of the rated, or minimum adjustable setting current: (A)		N/A		
	Operating time: >0,2s in case of instantaneous releases:		N/A		
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A		
	Test current: 90% of the maximum adjustable setting current: (A)		N/A		

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Clause	Requirement + Test	Result - Remark	Verdict		
	Operating time: >0,2s in case of instantaneous releases		N/A		
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A		
	Test current: 110% of the rated, or minimum adjustable setting current: (A) circuit-breaker with neutral pole: 1,2x110% (A)		N/A		
	Operating time: <0,2s in case of instantaneous releases:		N/A		
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A		
	Test current: 110% of the maximum adjustable setting current: (A) circuit-breaker with neutral pole: 1,2x110% (A)		N/A		
	Operating time: <0,2s in case of instantaneous releases		N/A		
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A		
b)	Inverse time delay releases				
	Sample no:	3#			
	Rated operational voltage: Ue (V)	400 / 415 Vac			
	Rated current: In (A)	250 A			
	For releases dependent of ambient air temperature: Reference temperature	55 °C	Р		
	Test ambient temperature (°C)	55 °C	Р		
	For releases dependent on ambient air temperature, the operating characteristics shall be verified at the reference temperature, the release being energized on all phase poles. If the test made at a different ambient temperature, a correction shall be made in accordance with the manufacturer's correction tempera- ture/current data	55 °C	P		
	For thermal-magnetic releases independent of ambient temperature: Tests shall be made at 30°C and 20°C or 40°C, the release being energized on all phase poles		N/A		

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Clause	Requirement + Test	Result - Remark	Verdict	
	For electronic releases, the operating characteristic shall be verified at the ambient temperature of the test room (see 6.1.1 of IEC 60947-1), the release being energised on all phase poles.		N/A	
	Test ambient air temperature:		N/A	
	Range of adjustable setting current: (A)	Ir: 0,8 In or 1,0 In	Р	
	Releases, dependent of ambient air temperature: Reference temperature (°C)	55 °C	Р	
	Thermal Magnetic releases, independent of ambient air temperature: at 30°C		N/A	
	Test current: 105% of the rated, or minimum adjustable setting current: (A)	210 A (1,05 x 0,8 x 250 A)	Р	
	Conventional non-tripping time: 1h when In < 63A, 2h when In > 63 A	2h non-tripping	Р	
	Test current: 130% of the rated, or minimum adjustable setting current: (A)	260 A (1,3 x 0,8 x 250 A)	Р	
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A	
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	4 min 39 s	Р	
	Test current: 105% of the maximum adjustable setting current: (A)	262,5 A (1,05 x 1 x 250 A)	Р	
	Conventional non-tripping time: 1h when In < 63A, 2h when In > 63 A	2h non-tripping	Р	
	Test current: 130% of the maximum adjustable setting current: (A)	325 A (1,3 x 1 x 250 A)	Р	
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A	
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	6 min 21 s	Р	
	Thermal Magnetic releases, independent of ambient a	air temperature: at 20°C or 40°C		
	Test ambient air temperature:		N/A	
	Test current: 105% of the rated, or minimum adjustable setting current: (A)		N/A	
	Conventional non-tripping time: 1h when In < 63A, 2h when In > 63 A		N/A	

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Clause	Requirement + Test	Result - Remark	Verdict	
	Test current: 130% of the rated, or minimum adjustable setting current: (A)		N/A	
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A	
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A		N/A	
	Test current: 105% of the maximum adjustable setting current: (A)		N/A	
	Conventional non-tripping time: 1h when In < 63A, 2h when In > 63 A		N/A	
	Test current: 130% of the maximum adjustable setting current: (A)		N/A	
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A	
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A		N/A	
	An additional test, at a current specified by the manufa characteristic of the releases conform to the curves pr			
	Releases, dependent of ambient air temperature: Reference temperature (°C)	55 °C	Р	
	Releases, independent of ambient air temperature: at 30°C		N/A	
	Test ambient air temperature:	55 °C	Р	
	Test current: at current specified by the manufacturer to verify the time/current characteristic of the releases conform to the curves provided by the manufacturer.	400 A (2 x 0,8 x ln) Ir: 0,8 ln	Р	
	% at the rated, or minimum adjustable setting current: (% or A)	500 A (2 x 1 x ln) Ir: 1,0 ln		
	Tripping time acc. time/current characteristic of the releases conform to the curves provided by the manufacturer. (within the stated tolerances)	4 min 19 s (Ir: 0,8 ln)	Р	
		4 min 9 s (Ir: 1,0 ln)		
		Tripping time specified by the manufacturer:		
		30 s ≤ t ≤ 600 s		

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Clause	Requirement + Test		Result - Remark	Verdict

	Releases, independent of ambient air temperature: at	20°C or 40°C	
	Test ambient air temperature:		N/A
	Test current: at current specified by the manufacturer to verify the time/current characteristic of the releases conform to the curves provided by the manufacturer. % at the rated, or minimum adjustable setting current: (% or A)		N/A
	Tripping time acc. time/current characteristic of the releases conform to the curves provided by the manufacturer. (within the stated tolerances)		N/A
3.3.3.2.4	Additional test for definite time-delay releases		
a)	Time delay		
	Test is made at a current equal to 1,5 times the curren overlaps with another tripping characteristic (e.g. an i characteristic), the trip setting and the test current sha prevent premature tripping.	nstantaneous tripping	
	overload releases: (all phase poles loaded)		N/A
	for circuit-breakers having an identified neutral pole provided with an overload release, the test current for this release shall be 1,5 times the current setting;		N/A
	short-circuit releases		N/A
	Electromagnetic release: two poles in series carrying the test current, using successively all possible combinations of poles having a short-circuit release.		N/A
	Electronic releases: on one pole chosen at random.		N/A
	Test current: 1,5 times of the rated, or minimum adjustable setting current: (A)		N/A
	Operating time, overload releases: (s)		N/A
	Time-delay: between the limits stated by the manufacturer:		N/A
	Operating time, <u>short-circuit releases (electromag-netic)</u> : (s) L1-L2: L1-L3: L2-L3:		N/A
	Time-delay: between the limits stated by the manufacturer:		N/A

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Clause	Requirement + Test	Result - Remark	Verdict	
	Operating time, <u>short-circuit releases (electronic)</u> : (s)L L2: L3:		N/A	
	Time-delay: between the limits stated by the manufacturer:		N/A	
	Test current: 1,5 times of the maximum adjustable setting current: (A)		N/A	
	Operating time, overload releases: (s)		N/A	
	Time-delay: between the limits stated by the manufacturer:		N/A	
	Operating time, <u>short-circuit releases (electromag-netic)</u> : (s) L1-L2: L1-L3: L2-L3:		N/A	
	Time-delay: between the limits stated by the manufacturer:		N/A	
	Operating time, <u>short-circuit releases (electronic)</u> : (s)L L2: L3:		N/A	
	Time-delay: between the limits stated by the manufacturer:		N/A	
b)	Non-tripping duration			
	Firstly, the test current equal to 1,5 times the current setting is maintained for a time interval equal to the non-tripping duration stated by the manufacturer.			
	Then, the current is reduced to the rated current and maintained at this value for twice the time-delay stated by the manufacturer. The circuit-breaker shall not trip.			
	overload releases: (all phase poles loaded)		N/A	
	for circuit-breakers having an identified neutral pole provided with an overload release, the test current for this release shall be 1,5 times the current setting;		N/A	
	short-circuit releases		N/A	
	Electromagnetic release: two poles in series carrying the test current, using successively all possible combinations of poles having a short-circuit release.		N/A	
	Electronic releases: on one pole chosen at random.		N/A	
	Test current: 1,5 times of the minimum adjustable setting current: (A)		N/A	

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Clause	Requirement + Test	Result - Remark	Verdict	
	non-tripping duration stated by the manufacturer for overload release: (s)		N/A	
	non-tripping duration stated by the manufacturer for short-circuit release thermal magnetic: (s)		N/A	
	non-tripping duration stated by the manufacturer for short-circuit release electronic: (s)		N/A	
	Time duration of current when reduced to the rated current: shall be twice the delay-time stated by the manufacturer: (s)		N/A	
	Rated current		N/A	
	Operating time, <u>overload releases</u> : the circuit-breaker does not trip:		N/A	
	Operating time, <u>short-circuit releases (electromagnetic)</u> , <u>shall not trip</u> : (s) L1-L2: L1-L3: L2-L3:		N/A	
	Operating time, <u>short-circuit releases (electronic),</u> <u>shall not trip</u> : (s) L1: L2: L3:		N/A	
	Test current: 1,5 times of maximum adjustable setting current: (A)		N/A	
	non-tripping duration stated by the manufacturer for overload release: (s)		N/A	
	non-tripping duration stated by the manufacturer for short-circuit release thermal magnetic: (s)		N/A	
	non-tripping duration stated by the manufacturer for short-circuit release electronic: (s)		N/A	
	Time duration of current when reduced to the rated current: shall be twice the delay-time stated by the manufacturer: (s)		N/A	
	Rated current		N/A	
	Operating time, <u>overload releases</u> : the circuit-breaker does not trip:		N/A	
	Operating time, <u>short-circuit releases (electromag-netic)</u> , <u>shall not trip</u> : (s) L1-L2: L1-L3: L2-L3:		N/A	

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Clause	Requirement + Test	Result - Remark	Verdict		
	Operating time, <u>short-circuit releases (electronic)</u> , <u>shall not trip</u> : (s) L1: L2: L3:		N/A		

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Clause	Requirement + Test	Result - Remark	Verdict		
8.3.3	TEST SEQUENCE I: GENERAL PERFORMANCE C Sample no.: 4#, YCM7-250M, 250 A, 4P, fixed, 40°C	HARACTERISTICS			
8.3.3.2	Test of tripping limits and characteristic				
8.3.3.2.2	Short circuit releases				
	Sample no:	4#			
	Rated operational voltage: Ue (V)	400 / 415 Vac			
	Rated current: In (A)	250 A			
	Ambient temperature 10-40 °C :	24 °C	Р		
	Value of the tripping current declared by the manufacturer for a single pole, at which value they shall operate.	li: 10 ln	Р		
	Range of adjustable setting current. (A)		N/A		
	Time delay stated by the manufacturer, in the case of definite time delay releases.		N/A		
	Electromagnetic over current releases				
	Test current: 80% of the rated, or minimum adjustable setting current: (A)	li: 0,8 x 10 x 250 A L1-L2: 2075 A L1-L3: 2005 A L2-L3: 2135 A	Р		
	Operating time: >0,2s in case of instantaneous releases: L1-L2: L1-L3: L2-L3: N-Lx:	0,2 s non-tripping	Р		
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3: N-Lx:		N/A		
	Test current: 120% of the rated, or minimum adjustable setting current: (A)	li: 1,2 x 10 x 250 A L1-L2: 2950 A L1-L3: 2910 A L2-L3: 2910 A	P		
	L1-L3:	24 ms 31 ms 28 ms	P		

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Clause	Requirement + Test	Result - Remark	Verdict		
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3: N-Lx:		N/A		
	Test current: 80% of the maximum adjustable setting current: (A)		N/A		
	Operating time: >0,2s in case of instantaneous releases: L1-L2: L1-L3: L2-L3: N-Lx:		N/A		
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3: N-Lx:		N/A		
	Test current: 120% of the maximum adjustable setting current: (A)		N/A		
	Operating time: <0,2s in case of instantaneous releases: L1-L2: L1-L3: L2-L3: N-Lx:		N/A		
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases: L1-L2: L1-L3: L2-L3: N-Lx:		N/A		
	Test current: tripping current declared for single pole operation (A)	li: 1,2 x 10 x 250 A L1: 2895 A L2: 2945 A L3: 2905 A	Р		
	L2:	24 ms 24 ms 21 ms	Ρ		

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Clause Requirement + Test Result - Remark Verdict Operating time: < twice time delay stated by N/A manufacturer in case of definite time delay releases L1: L2: L3: N: Electronic over current releases For circuit-breakers with an electronic over current N/A release, the operation of the short-circuit releases shall be verified by one test only on each pole individually. Test current: 80% of the rated, or **minimum** N/A adjustable setting current: (A) Operating time: >0,2s in case of instantaneous N/A releases: L1: L2: L3: N: Operating time: > twice time delay stated by the N/A manufacturer, in the case of definite time delay releases: L1: L2: L3: N: Test current: 120% of the rated, or minimum N/A adjustable setting current: (A) Operating time: <0,2s in case of instantaneous N/A releases: L1: L2: L3: N: Operating time: < twice time delay stated by the N/A manufacturer, in the case of definite time delay releases: L1: L2: L3: N: Test current: 80% of the maximum adjustable N/A setting current: (A) Operating time: >0,2s in case of instantaneous N/A releases: L1: L2: L3: N:

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Clause	Requirement + Test	Result - Remark	Verdict		
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases: L1: L2: L3: N:		N/A		
	Test current: 120% of the maximum adjustable setting current: (A)		N/A		
	Operating time: <0,2s in case of instantaneous releases: L1: L2: L3: N:		N/A		
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases: L1: L2: L3: N:		N/A		
8.3.3.2.3	Overload releases	·			
a)	Instantaneous or definite time-delay releases				
	Sample no:				
	Rated operational voltage: Ue (V)				
	Rated current: In (A)				
	Ambient temperature 10-40 °C :		N/A		
	Value of the tripping current declared by the manufacturer for a single pole, at which value they shall operate.		N/A		
	Range of adjustable setting current. (A)		N/A		
	Time delay stated by the manufacturer, in the case of definite time delay releases.		N/A		
	Test current: 90% of the rated, or minimum adjustable setting current: (A)		N/A		
	Operating time: >0,2s in case of instantaneous releases:		N/A		
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A		
	Test current: 90% of the maximum adjustable setting current: (A)		N/A		

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Clause	Requirement + Test	Result - Remark	Verdict	
	Operating time: >0,2s in case of instantaneous releases		N/A	
	Operating time: > twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A	
	Test current: 110% of the rated, or minimum adjustable setting current: (A) circuit-breaker with neutral pole: 1,2x110% (A)		N/A	
	Operating time: <0,2s in case of instantaneous releases:		N/A	
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A	
	Test current: 110% of the maximum adjustable setting current: (A) circuit-breaker with neutral pole: 1,2x110% (A)		N/A	
	Operating time: <0,2s in case of instantaneous releases		N/A	
	Operating time: < twice time delay stated by the manufacturer, in the case of definite time delay releases.		N/A	
b)	Inverse time delay releases			
	Sample no:	4#		
	Rated operational voltage: Ue (V)	400 / 415 Vac		
	Rated current: In (A)	250 A		
	For releases dependent of ambient air temperature: Reference temperature	40 °C	Р	
	Test ambient temperature (°C)	40 °C	Р	
	For releases dependent on ambient air temperature, the operating characteristics shall be verified at the reference temperature, the release being energized on all phase poles. If the test made at a different ambient temperature, a correction shall be made in accordance with the manufacturer's correction tempera- ture/current data	40 °C	P	
	For thermal-magnetic releases independent of ambient temperature: Tests shall be made at 30°C and 20°C or 40°C, the release being energized on all phase poles		N/A	

Clause	Requirement + Test For electronic releases, the operating characteristic shall be verified at the ambient temperature of the test room (see 6.1.1 of IEC 60947-1), the release	Result - Remark	Verdict
	shall be verified at the ambient temperature of the		
	being energised on all phase poles.		N/A
	Test ambient air temperature:		N/A
	Range of adjustable setting current: (A)	Ir: 1,0 In	Р
	Releases, dependent of ambient air temperature: Reference temperature (°C)	40 °C	Р
	Thermal Magnetic releases, independent of ambient air temperature: at 30°C		N/A
	Test current: 105% of the rated, or minimum adjustable setting current: (A)	262,5 A (1,05 x 1 x 250 A)	Р
	Conventional non-tripping time: 1h when In < 63A, 2h when In > 63 A	2h non-tripping	Р
	Test current: 130% of the rated, or minimum	325 A	Р
	adjustable setting current: (A)	(1,3 x 1 x 250 A)	
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	6 min 24 s	Ρ
	Test current: 105% of the maximum adjustable setting current: (A)		N/A
	Conventional non-tripping time: 1h when In < 63A, 2h when In > 63 A		N/A
	Test current: 130% of the maximum adjustable setting current: (A)		N/A
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A		N/A
	Thermal Magnetic releases, independent of ambient a	ir temperature: at 20°C or 40°C	
	Test ambient air temperature:		N/A
	Test current: 105% of the rated, or minimum adjustable setting current: (A)		N/A
	Conventional non-tripping time: 1h when In < 63A, 2h when In > 63 A		N/A

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Clause	Requirement + Test	Result - Remark	Verdict	
	Test current: 130% of the rated, or minimum adjustable setting current: (A)		N/A	
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A	
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A		N/A	
	Test current: 105% of the maximum adjustable setting current: (A)		N/A	
	Conventional non-tripping time: 1h when In < 63A, 2h when In > 63 A		N/A	
	Test current: 130% of the maximum adjustable setting current: (A)		N/A	
	For circuit-breakers having an identified neutral pole provided with an overload release (see 8.3.3.1.1), the test current at the conventional tripping current shall be multiplied by the factor 1,2.		N/A	
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A		N/A	
	An additional test, at a current specified by the manufa characteristic of the releases conform to the curves pr			
	Releases, dependent of ambient air temperature: Reference temperature (°C)	40 °C	Р	
	Releases, independent of ambient air temperature: at 30°C		N/A	
	Test ambient air temperature:	40 °C	Р	
	Test current: at current specified by the manufacturer to verify the time/current characteristic of the releases conform to the curves provided by the manufacturer. % at the rated, or minimum adjustable setting current: (% or A)	500 A (2 x 1 x ln)	Р	
	Tripping time acc. time/current characteristic of the releases conform to the curves provided by the manufacturer. (within the stated tolerances)	4 min 41 s Tripping time specified by the manufacturer: 30 s \leq t \leq 600 s	Ρ	
	Releases, independent of ambient air temperature: at	20°C or 40°C		
	Test ambient air temperature:		N/A	

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Clause	Requirement + Test Result - Remark	Verdict
	Test current: at current specified by the manufacturer to verify the time/current characteristic of the releases conform to the curves provided by the manufacturer. % at the rated, or minimum adjustable setting current: (% or A)	N/A
	Tripping time acc. time/current characteristic of the releases conform to the curves provided by the manufacturer. (within the stated tolerances)	N/A
3.3.3.2.4	Additional test for definite time-delay releases	
a)	Time delay	
	Test is made at a current equal to 1,5 times the current setting. If the test current overlaps with another tripping characteristic (e.g. an instantaneous tripping characteristic), the trip setting and the test current shall be reduced as necessary to prevent premature tripping.	
	overload releases: (all phase poles loaded)	N/A
	for circuit-breakers having an identified neutral pole provided with an overload release, the test current for this release shall be 1,5 times the current setting;	N/A
	short-circuit releases	N/A
	Electromagnetic release: two poles in series carrying the test current, using successively all possible combinations of poles having a short-circuit release.	N/A
	Electronic releases: on one pole chosen at random.	N/A
	Test current: 1,5 times of the rated, or minimum adjustable setting current: (A)	N/A
	Operating time, <u>overload releases</u> : (s)	N/A
	Time-delay: between the limits stated by the manufacturer:	N/A
	Operating time, <u>short-circuit releases (electromag-netic)</u> : (s) L1-L2: L1-L3: L2-L3:	N/A
	Time-delay: between the limits stated by the manufacturer:	N/A
	Operating time, <u>short-circuit releases (electronic)</u> : (s)L L2: L3:	N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Time-delay: between the limits stated by the manufacturer:		N/A
	Test current: 1,5 times of the maximum adjustable setting current: (A)		N/A
	Operating time, overload releases: (s)		N/A
	Time-delay: between the limits stated by the manufacturer:		N/A
	Operating time, <u>short-circuit releases (electromag-netic)</u> : (s) L1-L2: L1-L3: L2-L3:		N/A
	Time-delay: between the limits stated by the manufacturer:		N/A
	Operating time, <u>short-circuit releases (electronic)</u> : (s)L L2: L3:	-	N/A
	Time-delay: between the limits stated by the manufacturer:		N/A
b)	Non-tripping duration		
	Firstly, the test current equal to 1,5 times the current s interval equal to the non-tripping duration stated by the		
	Then, the current is reduced to the rated current and r the time-delay stated by the manufacturer. The circuit		
	overload releases: (all phase poles loaded)		N/A
	for circuit-breakers having an identified neutral pole provided with an overload release, the test current for this release shall be 1,5 times the current setting;		N/A
	short-circuit releases		N/A
	Electromagnetic release: two poles in series carrying the test current, using successively all possible combinations of poles having a short-circuit release.		N/A
	Electronic releases: on one pole chosen at random.		N/A
	Test current: 1,5 times of the minimum adjustable setting current: (A)		N/A
	non-tripping duration stated by the manufacturer for overload release: (s)		N/A
	non-tripping duration stated by the manufacturer for short-circuit release thermal magnetic: (s)		N/A

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Clause	Requirement + Test	Result - Remark	Verdict	
	non-tripping duration stated by the manufacturer for short-circuit release electronic: (s)		N/A	
	Time duration of current when reduced to the rated current: shall be twice the delay-time stated by the manufacturer: (s)		N/A	
	Rated current		N/A	
	Operating time, <u>overload releases</u> : the circuit-breaker does not trip:		N/A	
	Operating time, <u>short-circuit releases (electromagnetic)</u> , <u>shall not trip</u> : (s) L1-L2: L1-L3: L2-L3:		N/A	
	Operating time, <u>short-circuit releases (electronic),</u> <u>shall not trip</u> : (s) L1: L2: L3:		N/A	
	Test current: 1,5 times of maximum adjustable setting current: (A)		N/A	
	non-tripping duration stated by the manufacturer for overload release: (s)		N/A	
	non-tripping duration stated by the manufacturer for short-circuit release thermal magnetic: (s)		N/A	
	non-tripping duration stated by the manufacturer for short-circuit release electronic: (s)		N/A	
	Time duration of current when reduced to the rated current: shall be twice the delay-time stated by the manufacturer: (s)		N/A	
	Rated current		N/A	
	Operating time, <u>overload releases</u> : the circuit-breaker does not trip:		N/A	
	Operating time, <u>short-circuit releases (electromag-netic)</u> , <u>shall not trip</u> : (s) L1-L2: L1-L3: L2-L3:		N/A	
	Operating time, <u>short-circuit releases (electronic),</u> <u>shall not trip</u> : (s) L1: L2: L3:		N/A	

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Clause	Requirement + Test	Result - Remark	Verdict

8.3.4	TEST SEQUENCE II (Ics): Rated service short-circ Sample no.: 5#, YCM7RT-250M, 250 A, 4P, adjustable	• • •	
8.3.4.2	Test of rated service short-circuit breaking capacity		
	Test sequence of operation: O – t – CO – t – CO		
	Type designation or serial number catalogue reference	YCM7RT-250M	
	Sample no:	5#	
	Rated current: In (A)	250 A	
	Corresponding rated voltage: Ue (V)	400 / 415 Vac	
	Rated service short-circuit breaking capacity: (kA)	25 kA	
	Rated control supply voltage of closing releases: Uc (V)	No closing releases	
	Rated control supply voltage of shunt release: Uc (V)	No shunt releases	
	Rated control supply voltage of undervoltage releases: Uc (V)	No undervoltage releases	
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.	lr: 1,0 ln li: 10 ln	Р
	Closing releases energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		Р
	Test made in free air:		Р
	Distances of the metallic screen's: (all sides)	Front / Back: 0 mm Left / Right: 0 mm Up / Down: 50 mm	Р
	The characteristics of the metallic screen:		
	- woven wire mesh		N/A
	- perforated metal		Р
	- expanded metal		N/A
	- ratio hole area/total area: 0,45-0,65		Р
	- size of hole: <30mm ²		Р
	- finish: bare or conductive plating	Bare	Р
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A

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Clause	Requirement + Test	Result - Remark	Verdict	
	Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		Р	
	Circuit is earthed at: (load-star- or supply-star point)	Load-star	Р	
	Conductor cross-sectional area (mm ²):	120 mm ²	Р	
	If terminals unmarked: line connected at: (underside/upside)		N/A	
	Tightening torques: (Nm)	6 Nm	Р	
	Test sequence of operation: $O - t - CO - t - CO$		Р	
	- test voltage U/Ue = 1,05 (V)L1: L2: L3:	L1-L2: 439 Vac L1-L3: 439 Vac L2-L3: 439 Vac	Р	
	- r.m.s. test current AC/DC: (A) L1: L2: L3:	25,0 kA 25,6 kA 25,2 kA	P	
	power factor/time constant :	0,24	Р	
	- Factor "n"	2,1	Р	
	- peak test current (A) :	52,7	Р	
	Test sequence "O"			
	- max. let-through current: (kApeak)L1: L2: L3:	21,3 kA 22,7 kA 9,5 kA	Р	
	- Joule integral I²dt (A²s)L1: L2: L3:	1,80 MA ² s 2,51 MA ² s 0,21 MA ² s	Р	
	Pause, t: (min)	197 s	Р	
	Test sequence "CO"			
	- max. let-through current: (kApeak)L1: L2: L3:	17,8 kA 21,9 kA 25,4 kA	Р	
	- Joule integral I²dt (A²s)L1: L2: L3:	0,92 MA ² s 1,72 MA ² s 3,28 MA ² s	Р	
	Pause, t: (min)	215 s	Р	
	Test sequence "CO"	1		
	- max. let-through current: (kApeak)L1: L2: L3:	25,3 kA 13,0 kA 22,1 kA	Р	

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Clause	Requirement + Test	Result - Remark	Verdict	
	- Joule integral I ² dt (A ² s)L1: L2: L3:	3,05 MA ² s 0,44 MA ² s 1,83 MA ² s	Р	
	Melting of the fusible element	No	Р	
	Damage to insulation on conductors	No	Р	
	Holes in the PE-sheet for test sequence "O"	No	Р	
	Cracks observed	No	Р	
8.3.4.3	Operational performance capability with current.			
	Rated current: In (A)	250 A		
	Maximum rated operational voltage: Ue (V)	415 Vac		
	Conductor cross-sectional area (mm ²):	120 mm ²		
	Number of operating cycles per hour	120 cycles per hour	Р	
	Number (5% of the number given in column 4, tab. 8) of cycles with current (total) (closing releases energized at the rated Uc)	50 cycles (no electric closing releases)	Р	
	Applied voltage: closing releases (V)		N/A	
	For circuit-breaker fitted with adjustable releases, test shall be made with the overload setting at maximum and short-circuit setting at minimum.	lr : 1,0 ln li: 6 ln	Р	
	Conditions, make/break operations:			
	- test voltage U/Ue = 1,0 (V)L1: L2: L3:	L1-L2: 416 Vac L1-L3: 416 Vac L2-L3: 416 Vac	Р	
	- test current I/Ie = 1,0 (A)L1: L2: L3:	252,6 A 251,0 A 252,2 A	Р	
	- power factor/time constant:	0,77	Р	
	- frequency: (Hz)	50 Hz	Р	
	- on-time (ms):	Min 1,0 s	Р	
	- off-time (s):	Max 29 s	Р	
8.3.4.4	Verification of dielectric withstand	1		
	- equal to twice the rated operational voltage with a minimum of 1000 V	1000 Vac / 5 s See appended table 6	Р	
	- no breakdown or flashover		Р	

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Clause	Requirement + Test	Result - Remark	Verdict
	- the leaking current for circuit-breaker suitable for isolation: (<2mA / 1.1 Ue)	440 Vac L1: < 1,4 mA L2: < 1,4 mA L3: < 1,4 mA N: < 1,4 mA	Р
8.3.4.5	Verification of temperature-rise	·	
	- the values of temperature-rise do not exceed those specified in tab. 7.	See appended table 3	Р
	Temperature rise of main circuit terminals. \leq 80 K (K) :	Max: 69 K	Р
	conductor cross-sectional area (mm ²):	120 mm ²	Р
	test current le (A) :	250 A	Р
8.3.4.6	Verification of overload releases		
	Test current: 1.45 times the value of their current setting at the reference temperature: (A)	362,5 A (1,45 x 1 x 250 A) Ir: 1,0 In	Р
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	4 min 21 s	Р

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Clause	Requirement + Test	Result - Remark	Verdict

8.3.4	TEST SEQUENCE II (Ics): Rated service short-cire	cuit breaking capacity	
	Sample no.: 6#, YCM7RT-250M, 100 A, 4P, adjustab	le, 55 °C	
8.3.4.2	Test of rated service short-circuit breaking capacity		
	Test sequence of operation: $O - t - CO - t - CO$		
	Type designation or serial number catalogue reference	YCM7RT-250M	
	Sample no:	6#	
	Rated current: In (A)	100 A	
	Corresponding rated voltage: Ue (V)	400 / 415 Vac	
	Rated service short-circuit breaking capacity: (kA)	25 kA	
	Rated control supply voltage of closing releases: Uc (V)	No closing releases	
	Rated control supply voltage of shunt release: Uc (V)	No shunt releases	
	Rated control supply voltage of undervoltage releases: Uc (V)	No undervoltage releases	
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.	lr: 0,8 ln li: 10 ln	Р
	Closing releases energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		Р
	Test made in free air:		Р
	Distances of the metallic screen's: (all sides)	Front / Back: 0 mm Left / Right: 0 mm Up / Down: 50 mm	Р
	The characteristics of the metallic screen:	• •	
	- woven wire mesh		N/A
	- perforated metal		Р
	- expanded metal		N/A
	- ratio hole area/total area: 0,45-0,65		Р
	- size of hole: <30mm ²		Р
	- finish: bare or conductive plating	Bare	Р

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Clause	Requirement + Test	Result - Remark	Verdict
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A
	Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		Р
	Circuit is earthed at: (load-star- or supply-star point)	Load-star	Р
	Conductor cross-sectional area (mm ²):	35 mm²	Р
	If terminals unmarked: line connected at: (underside/upside)		N/A
	Tightening torques: (Nm)	6 Nm	Р
	Test sequence of operation: $O - t - CO - t - CO$		Р
	- test voltage U/Ue = 1,05 (V)L1: L2: L3:	L1-L2: 439 Vac L1-L3: 439 Vac L2-L3: 439 Vac	Р
	- r.m.s. test current AC/DC: (A) L1: L2: L3:	25,0 kA 25,6 kA 25,2 kA	Р
	power factor/time constant :	0,24	Р
	- Factor "n"	2,1	Р
	- peak test current (A) :	52,7	Р
	Test sequence "O"		
	- max. let-through current: (kApeak)L1: L2: L3:	21,1 kA 22,6 kA 9,5 kA	Р
	- Joule integral I²dt (A²s)L1: L2: L3:	1,68 MA ² s 2,37 MA ² s 0,19 MA ² s	Р
	Pause, t: (min)	205 s	Р
	Test sequence "CO"	I	
	- max. let-through current: (kApeak)L1: L2: L3:	24,3 kA 10,3 kA 22,4 kA	Р
	- Joule integral I²dt (A²s)L1: L2: L3:	2,66 MA ² s 0,26 MA ² s 1,81 MA ² s	Р
	Pause, t: (min)	193 s	Р

Clause	Requirement + Test	Result - Remark	Verdict

	Test sequence "CO"		
	- max. let-through current: (kApeak)L1: L2: L3:	24,9 kA 14,9 kA 21,8 kA	Ρ
	- Joule integral I²dt (A²s)L1: L2: L3:	2,97 MA ² s 0,61 MA ² s 1,64 MA ² s	Ρ
	Melting of the fusible element	No	Р
	Damage to insulation on conductors	No	Р
	Holes in the PE-sheet for test sequence "O"	No	Р
	Cracks observed	No	Р
8.3.4.3	Operational performance capability with current.		
	Rated current: In (A)		
	Maximum rated operational voltage: Ue (V)		
	Conductor cross-sectional area (mm ²):		
	Number of operating cycles per hour		N/A
	Number (5% of the number given in column 4, tab. 8) of cycles with current (total) (closing releases energized at the rated Uc)		Р
	Applied voltage: closing releases (V)		N/A
	For circuit-breaker fitted with adjustable releases, test shall be made with the overload setting at maximum and short-circuit setting at minimum.		N/A
	Conditions, make/break operations:		
	- test voltage U/Ue = 1,0 (V)L1: L2: L3:		N/A
	- test current I/Ie = 1,0 (A)L1: L2: L3:		N/A
	- power factor/time constant:		N/A
	- frequency: (Hz)		N/A
	- on-time (ms):		N/A
	- off-time (s):		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
8.3.4.4	Verification of dielectric withstand		
	- equal to twice the rated operational voltage with a minimum of 1000 V	1000 Vac / 5 s See appended table 6	Р
	- no breakdown or flashover		Р
	- the leaking current for circuit-breaker suitable for isolation: (<2mA / 1.1 Ue)	457 Vac L1: < 1,4 mA L2: < 1,4 mA L3: < 1,4 mA N: < 1,4 mA	Р
8.3.4.5	Verification of temperature-rise		
	- the values of temperature-rise do not exceed those specified in tab. 7.		N/A
	Temperature rise of main circuit terminals. \leq 80 K (K) :		N/A
	conductor cross-sectional area (mm ²):		N/A
	test current le (A) :		N/A
8.3.4.6	Verification of overload releases		
	Test current: 1.45 times the value of their current setting at the reference temperature: (A)	116 A (1,45 x 0,8 x 100 A) Ir: 1,0 In	Р
	Conventional tripping time: <1h when In < 63A, <2h when In > 63 A	4 min 57 s	Р

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Clause	Requirement + Test	Result - Remark	Verdict
8.3.5	TEST SEQUENCE III (Icu): Rated ultimate short-circuit breaking capacity Sample no.: 7#, YCM7RT-250M, 250 A, 4P, adjustable, 55 °C		
	Rated ultimate short-circuit breaking		
	Except where the combined test sequence applies, this test sequence applies to circuit-breaker of utilization category A and to circuit-breaker of utilization B having a rated ultimate short-circuit breaking capacity higher than the rated short-time withstand current.		
	For circuit-breakers of utilization B having a rated sho to their rated ultimate short-circuit breaking capacity, f made, since, in this case, the ultimate short-circuit bre carrying out test sequence IV.	this test sequence need not be	
	For integrally fused circuit-breakers, test sequence V sequence.	applies in place of this	
	Type designation or catalogue reference	YCM7RT-250M	
	Sample no:	7#	
	Rated current: In (A)	250 A	
	Corresponding rated voltage: Ue (V)	400 / 415 Vac	
	Rated ultimate short-circuit breaking capacity: (kA)	35 kA	
	Rated control supply voltage of closing releases: Uc (V)	No closing releases	
	Rated control supply voltage of shunt release: Uc (V)	No shunt releases	
	Rated control supply voltage of undervoltage releases: Uc (V)	No undervoltage releases	
	This test sequence need not be made when Icu = Ics		
8.3.5.2	Verification of overload releases		
	The operation of overload releases shall be verified at twice the value of their current setting on each pole separately.		
	The operating time shall not exceed the max. value stated by the manufacturer for twice the current setting at the reference temperature, on a pole singly.		
	Time specified by the manufacturer:	$30 \text{ s} \le t \le 600 \text{ s}$	Р
	- Operation time: (s)L1: L2: L3: N:	5 min 15 s 4 min 25 s 6 min 10 s	Р

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Clause	Requirement + Test	Result - Remark	Verdict
8.3.5.3	Test of rated ultimate short-circuit breaking capacity		
	The test sequence of operations is $O - t - CO$		
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.	lr: 1,0 ln, li: 10 ln	P
	Closing releases energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		Р
	Test made in free air:		Р
	Distances of the metallic screen's: (all sides)	Front / Back: 0 mm, Left / Right: 0 mm, Up / Down: 50 mm	Р
	The characteristics of the metallic screen:		
	- woven wire mesh		N/A
	- perforated metal		Р
	- expanded metal		N/A
	- ratio hole area/total area: 0,45-0,65		Р
	- size of hole: <30mm ²		Р
	- finish: bare or conductive plating	Bare	Р
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A
	Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		Р
	Circuit is earthed at: (load-star- or supply-star point)	Load-star	Р
	Conductor cross-sectional area (mm ²):	120 mm ²	Р
	If terminals unmarked: line connected at: (underside/upside)		N/A
	Tightening, torques: (Nm)	6 Nm	Р
	Test sequence of operation: O – t – CO		Р
	- test voltage U/Ue = 1,05 (V)L1: L2: L3:	L1-L2: 439 Vac L1-L3: 439 Vac L2-L3: 439 Vac	Р
	- r.m.s. test current AC/DC: (A)L1: L2: L3:	35,4 kA 35,1 kA 35,8 kA	Р

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Clause	Requirement + Test	Result - Remark	Verdict	
	power factor/time constant :	0,23	Р	
	- Factor "n"	2,1	Р	
	- peak test current (Amax) :	75,4 kA	Р	
	Test sequence "O"			
	- max. let-through current: (kApeak)L1: L2: L3:	30,1 kA 31,0 kA 15,4 kA	Р	
	- Joule integral I²dt (A²s)L1: L2: L3:	3,34 MA ² s 4,56 MA ² s 0,43 MA ² s	Р	
	Pause, t: (min)	197 s	Р	
	Test sequence "CO"			
	- max. let-through current: (kApeak)L1: L2: L3:	30,5 kA 31,8 kA 15,6 kA	Р	
	- Joule integral I ² dt (A ² s)L1: L2: L3:	3,34 MA ² s 4,71 MA ² s 0,46 MA ² s	Р	
	Melting of the fusible element	No	Р	
	Damage to insulation on conductors	No	Р	
	Holes in the PE-sheet for test sequence "O"	No	Р	
	Cracks observed	No	Р	
8.3.5.4	Verification of dielectric withstand			
	- equal to twice the rated operational voltage with a minimum of 1000 V for 5 seconds	1000 Vac / 5 s See appended table 7	Р	
	- no breakdown or flashover		Р	
	- the leaking current for circuit-breaker suitable for isolation: (<6mA / 1,1 Ue)	457 Vac L1: < 4,2 mA L2: < 4,2 mA L3: < 4,2 mA N: < 4,2 mA	Р	
8.3.5.5	Verification of overload releases			
	The operation of overload releases shall be verified at 2,5 times the value of their current setting on each pole separately.			
	The operating time shall not exceed the max. value st twice the current setting at the reference temperature			
	Time specified by the manufacturer:	30 s ≤ t ≤ 600 s	Р	

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Clause	Requirement + Test	Result - Remark	Verdict	
	- Operation time: (s)L1: L2: L3: N:	4 min 16 s 3 min 37 s 5 min 7 s	Р	

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Clause	Requirement + Test	Result - Remark	Verdict
8.3.5	TEST SEQUENCE III (Icu): Rated ultimate short-circuit breaking capacity Sample no.: 8#, YCM7T/A-250M, 100 A, 4P, Ir-adjustable, 55 °C		
_	Rated ultimate short-circuit breaking		
	Except where the combined test sequence applies, this test sequence applies to circuit-breaker of utilization category A and to circuit-breaker of utilization B having a rated ultimate short-circuit breaking capacity higher than the rated short-time withstand current.		
	For circuit-breakers of utilization B having a rated sho to their rated ultimate short-circuit breaking capacity, made, since, in this case, the ultimate short-circuit bre carrying out test sequence IV.	this test sequence need not be	
	For integrally fused circuit-breakers, test sequence V sequence.	applies in place of this	
	Type designation or catalogue reference	YCM7T/A-250M	
	Sample no:	8#	
	Rated current: In (A)	100 A	
	Corresponding rated voltage: Ue (V)	400 / 415 Vac	
	Rated ultimate short-circuit breaking capacity: (kA)	35 kA	
	Rated control supply voltage of closing releases: Uc (V)	No closing releases	
	Rated control supply voltage of shunt release: Uc (V)	No shunt releases	
	Rated control supply voltage of undervoltage releases: Uc (V)	No undervoltage releases	
	This test sequence need not be made when Icu = Ics		
8.3.5.2	Verification of overload releases		
	The operation of overload releases shall be verified at twice the value of their current setting on each pole separately.		
	The operating time shall not exceed the max. value stated by the manufacturer for twice the current setting at the reference temperature, on a pole singly.		
	Time specified by the manufacturer:	$30 \text{ s} \le t \le 600 \text{ s}$	Р
	- Operation time: (s)L1: L2: L3: N:	5 min 5 s 3 min 22 s 6 min 59 s	Р

IEC 60947-2				
Clause	Requirement + Test	Result - Remark	Verdict	
8.3.5.3	Test of rated ultimate short-circuit breaking capacity			
	The test sequence of operations is $O - t - CO$			
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.	Ir: 0,8 In, Ii: 10 In (fixed)	Р	
	Closing releases energized with 85% at the rated Uc: (V)		N/A	
	The circuit-breaker is mounted complete on its own support or an equivalent support.		Р	
	Test made in free air:		Р	
	Distances of the metallic screen's: (all sides)	Front / Back: 0 mm, Left / Right: 0 mm, Up / Down: 50 mm	Р	
	The characteristics of the metallic screen:			
	- woven wire mesh		N/A	
	- perforated metal		Р	
	- expanded metal		N/A	
	- ratio hole area/total area: 0,45-0,65		Р	
	- size of hole: <30mm ²		Р	
	- finish: bare or conductive plating	Bare	Р	
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A	
	Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		Р	
	Circuit is earthed at: (load-star- or supply-star point)	Load-star	Р	
	Conductor cross-sectional area (mm ²):	35 mm ²	Р	
	If terminals unmarked: line connected at: (underside/upside)		N/A	
	Tightening, torques: (Nm)	6 Nm	Р	
	Test sequence of operation: O – t – CO		Р	
	- test voltage U/Ue = 1,05 (V)L1: L2: L3:	L1-L2: 439 Vac L1-L3: 439 Vac L2-L3: 439 Vac	Р	
	- r.m.s. test current AC/DC: (A)L1: L2: L3:	35,4 kA 35,1 kA 35,8 kA	Р	

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Clause	Requirement + Test	Result - Remark	Verdict	
	power factor/time constant :	0,23	Р	
	- Factor "n"	2,1	Р	
	- peak test current (Amax) :	75,4 kA	Р	
	Test sequence "O"			
	- max. let-through current: (kApeak)L1: L2: L3:	24,1 kA 26,1 kA 12,0 kA	Р	
	- Joule integral I²dt (A²s)L1: L2: L3:	1,90 MA ² s 2,80 MA ² s 0,28 MA ² s	Р	
	Pause, t: (min)	187 s	Р	
	Test sequence "CO"	1		
	- max. let-through current: (kApeak)L1: L2: L3:	28,2 kA 6,5 kA 27,3 kA	Р	
	- Joule integral I²dt (A²s)L1: L2: L3:	2,69 MA ² s 0,06 MA ² s 2,26 MA ² s	Р	
	Melting of the fusible element	No	Р	
	Damage to insulation on conductors	No	Р	
	Holes in the PE-sheet for test sequence "O"	No	Р	
	Cracks observed	No	Р	
8.3.5.4	Verification of dielectric withstand			
	- equal to twice the rated operational voltage with a minimum of 1000 V for 5 seconds	1000 Vac / 5 s See appended table 7	Р	
	- no breakdown or flashover		Р	
	- the leaking current for circuit-breaker suitable for isolation: (<6mA / 1,1 Ue)	457 Vac L1: < 4,2 mA L2: < 4,2 mA L3: < 4,2 mA N: < 4,2 mA	P	
8.3.5.5	Verification of overload releases			
	The operation of overload releases shall be verified at 2,5 times the value of their current setting on each pole separately.			
	The operating time shall not exceed the max. value stated by the manufacturer for twice the current setting at the reference temperature, on a pole singly.			
	Time specified by the manufacturer:	30 s ≤ t ≤ 600 s	Р	

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Clause	Requirement + Test	Result - Remark	Verdict		
	- Operation time: (s)L1: L2: L3: N:	4 min 1 s 3 min 13 s 5 min 57 s	P		

IEC 60947-2				
Clause	Requirement + Test	Result - Remark	Verdict	
8.3.5	TEST SEQUENCE III (Icu): Rated ultimate short-circuit breaking capacity Sample no.: 11#, YCM7-250M, 250 A, 3P, fixed, 40°C			
	Rated ultimate short-circuit breaking			
	Except where the combined test sequence applies, this test sequence applies to circuit-breaker of utilization category A and to circuit-breaker of utilization B having a rated ultimate short-circuit breaking capacity higher than the rated short-time withstand current.			
	For circuit-breakers of utilization B having a rated short-time withstand current equal to their rated ultimate short-circuit breaking capacity, this test sequence need not be made, since, in this case, the ultimate short-circuit breaking capacity, is verified when carrying out test sequence IV.			
	For integrally fused circuit-breakers, test sequence V applies in place of this sequence.			
	Type designation or catalogue reference	YCM7-250M		
	Sample no:	11#		
	Rated current: In (A)	250 A		
	Corresponding rated voltage: Ue (V)	400 / 415 Vac		
	Rated ultimate short-circuit breaking capacity: (kA)	35 kA		
	Rated control supply voltage of closing releases: Uc (V)	No closing releases		
	Rated control supply voltage of shunt release: Uc (V)	No shunt releases		
	Rated control supply voltage of undervoltage releases: Uc (V)	No undervoltage releases		
	This test sequence need not be made when Icu = Ics			
8.3.5.2	Verification of overload releases			
	The operation of overload releases shall be verified at twice the value of their current setting on each pole separately.			
	The operating time shall not exceed the max. value stated by the manufacturer for twice the current setting at the reference temperature, on a pole singly.			
	Time specified by the manufacturer:	$30 \text{ s} \le t \le 600 \text{ s}$	Р	
	- Operation time: (s) L1: 	5 min 37 s 5 min 50 s 4 min 32 s	Р	

	IEC 60947-2		
Clause	Requirement + Test	Result - Remark	Verdict
8.3.5.3	Test of rated ultimate short-circuit breaking capacity		
	The test sequence of operations is O – t – CO		
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.		N/A
	Closing releases energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		Р
	Test made in free air:		Р
	Distances of the metallic screen's: (all sides)	Front / Back: 0 mm, Left / Right: 0 mm, Up / Down: 50 mm	Р
	The characteristics of the metallic screen:		
	- woven wire mesh		N/A
	- perforated metal		Р
	- expanded metal		N/A
	- ratio hole area/total area: 0,45-0,65		Р
	- size of hole: <30mm ²		Р
	- finish: bare or conductive plating	Bare	Р
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A
	Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		Р
	Circuit is earthed at: (load-star- or supply-star point)	Load-star	Р
	Conductor cross-sectional area (mm ²):	120 mm ²	Р
	If terminals unmarked: line connected at: (underside/upside)		N/A
	Tightening, torques: (Nm)	6 Nm	Р
	Test sequence of operation: O – t – CO		Р
	- test voltage U/Ue = 1,05 (V)L1: L2: L3:	L1-L2: 439 Vac L1-L3: 439 Vac L2-L3: 439 Vac	Р
	- r.m.s. test current AC/DC: (A)L1: L2: L3:	35,4 kA 35,1 kA 35,8 kA	Р

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Clause	Requirement + Test	Result - Remark	Verdict	
	power factor/time constant :	0,23	Р	
	- Factor "n"	2,1	Р	
	- peak test current (Amax) :	75,4 kA	P	
	Test sequence "O"			
	- max. let-through current: (kApeak)L1: L2: L3:	25,8 kA 27,8 kA 12,2 kA	Р	
	- Joule integral I²dt (A²s)L1: L2: L3:	2,36 MA ² s 3,34 MA ² s 0,29 MA ² s	Р	
	Pause, t: (min)	187 s	Р	
	Test sequence "CO"	·		
	- max. let-through current: (kApeak)L1: L2: L3:	31,4 kA 29,7 kA 27,0 kA	Р	
	- Joule integral I²dt (A²s)L1: L2: L3:	5,42 MA ² s 2,60 MA ² s 2,56 MA ² s	Р	
	Melting of the fusible element	No	Р	
	Damage to insulation on conductors	No	Р	
	Holes in the PE-sheet for test sequence "O"	No	Р	
	Cracks observed	No	Р	
8.3.5.4	Verification of dielectric withstand	•		
	- equal to twice the rated operational voltage with a minimum of 1000 V for 5 seconds	1000 Vac / 5 s See appended table 7	Р	
	- no breakdown or flashover		Р	
	- the leaking current for circuit-breaker suitable for isolation: (<6mA / 1,1 Ue)	457 Vac L1: < 4,2 mA L2: < 4,2 mA L3: < 4,2 mA	Р	
8.3.5.5	Verification of overload releases			
	The operation of overload releases shall be verified at 2,5 times the value of their current setting on each pole separately.			
	The operating time shall not exceed the max. value stated by the manufacturer for twice the current setting at the reference temperature, on a pole singly.			
	Time specified by the manufacturer:	30 s ≤ t ≤ 600 s	Р	

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Clause	Requirement + Test	Result - Remark	Verdict		
	- Operation time: (s)L1:	5 min 17 s 5 min 22 s	Р		
	L3: N:	4 min 16 s			

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Clause	Requirement + Test	Result - Remark	Verdict

8.3.5	TEST SEQUENCE III (Icu): Rated ultimate short-ci	rcuit breaking capacity		
	Sample no.: 9#, YCM7RT-250M, 250 A, 4P, adjustable, 55 °C			
	test for phase + N			
	Rated ultimate short-circuit breaking			
	Except where the combined test sequence applies, this test sequence applies to circuit-breaker of utilization category A and to circuit-breaker of utilization B having a rated ultimate short-circuit breaking capacity higher than the rated short-time withstand current.			
	For circuit-breakers of utilization B having a rated short-time withstand current equal to their rated ultimate short-circuit breaking capacity, this test sequence need not be made, since, in this case, the ultimate short-circuit breaking capacity, is verified when carrying out test sequence IV.			
	For integrally fused circuit-breakers, test sequence V sequence.	applies in place of this		
	Type designation or catalogue reference	YCM7RT-250M		
	Sample no:	9#		
	Rated current: In (A)	250 A		
	Corresponding rated voltage: Ue (V)	400 / 415 Vac Tested at 415 Vac / √3		
	Rated ultimate short-circuit breaking capacity: (kA)	35 kA Tested at 60% lcu, 21 kA		
	Rated control supply voltage of closing releases: Uc (V)	No closing releases		
	Rated control supply voltage of shunt release: Uc (V)	No shunt releases		
	Rated control supply voltage of undervoltage releases: Uc (V)	No undervoltage releases		
	This test sequence need not be made when Icu = Ics			
8.3.5.2	Verification of overload releases			
	The operation of overload releases shall be verified at twice the value of their current setting on each pole separately.			
	The operating time shall not exceed the max. value stated by the manufacturer for twice the current setting at the reference temperature, on a pole singly.			
	Time specified by the manufacturer:	30 s ≤ t ≤ 600 s	Р	
	- Operation time: (s)L1: L2: L3: N :	- - 4 min 28 s	Р	

	IEC 60947-2		
Clause	Requirement + Test	Result - Remark	Verdict
8.3.5.3	Test of rated ultimate short-circuit breaking capacity		
	The test sequence of operations is $O - t - CO$		
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.	lr: 1,0 ln, li: 10 ln	P
	Closing releases energized with 85% at the rated Uc: (V)		N/A
	The circuit-breaker is mounted complete on its own support or an equivalent support.		Р
	Test made in free air:		Р
	Distances of the metallic screen's: (all sides)	Front / Back: 0 mm, Left / Right: 0 mm, Up / Down: 50 mm	Р
	The characteristics of the metallic screen:		
	- woven wire mesh		N/A
	- perforated metal		Р
	- expanded metal		N/A
	- ratio hole area/total area: 0,45-0,65		Р
	- size of hole: <30mm ²		Р
	- finish: bare or conductive plating	Bare	Р
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A
	Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		Р
	Circuit is earthed at: (load-star- or supply-star point)	Load-star	Р
	Conductor cross-sectional area (mm ²):	120 mm ²	Р
	If terminals unmarked: line connected at: (underside/upside)		N/A
	Tightening, torques: (Nm)	6 Nm	Р
	Test sequence of operation: O – t – CO		Р
	- test voltage U/Ue = 1,05 (V)L1: L2: L3:	- - L3-N: 254 Vac	Р
	- r.m.s. test current AC/DC: (A)L1: L2: L3:	- - 21,1 kA	Р

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Clause	Requirement + Test	Result - Remark	Verdict	
	power factor/time constant :	0,24	Р	
	- Factor "n"	2,1	Р	
	- peak test current (Amax) :	44,8 kA	Р	
	Test sequence "O"			
	- max. let-through current: (kApeak)L1:	- - 45.0 kA	Р	
	L3:	15,8 kA		
	- Joule integral l²dt (A²s)L1: L2: L3:	- - 0,96 MA ² s	P	
	Pause, t: (min)	191 s	Р	
	Test sequence "CO"			
	- max. let-through current: (kApeak)L1: L2:	-	Р	
	L3:	16,5 kA		
	- Joule integral l ² dt (A ² s)L1: L2: L3:	- - 0,99 MA ² s	Р	
	Melting of the fusible element	No	Р	
	Damage to insulation on conductors	No	Р	
	Holes in the PE-sheet for test sequence "O"	No	Р	
	Cracks observed	No	Р	
8.3.5.4	Verification of dielectric withstand			
	- equal to twice the rated operational voltage with a minimum of 1000 V for 5 seconds	1000 Vac / 5 s See appended table 7	Р	
	- no breakdown or flashover		Р	
	- the leaking current for circuit-breaker suitable for isolation: (<6mA / 1,1 Ue)	457 Vac L3: < 4,2 mA N: < 4,2 mA	Р	
8.3.5.5	Verification of overload releases	•		
	The operation of overload releases shall be verified at 2,5 times the value of their current setting on each pole separately.			
	The operating time shall not exceed the max. value stated by the manufacturer for twice the current setting at the reference temperature, on a pole singly.			
	Time specified by the manufacturer:	30 s ≤ t ≤ 600 s	Р	

IEC 60947-2 Clause Requirement + Test Result - Remark Verdict - Operation time: (s) L2: 4 min 9 s P

	IEC 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict	
8.3.5	TEST SEQUENCE III (Icu): Rated ultimate short-circuit breaking capacity Sample no.: 10#, YCM7T/A-250M, 100 A, 4P, Ir-adjustable, 55 °C test for phase + N			
	Rated ultimate short-circuit breaking			
	Except where the combined test sequence applies, the circuit-breaker of utilization category A and to circuit-breaker applies, the rated ultimate short-circuit breaking capacity higher the withstand current.	preaker of utilization B having a		
	For circuit-breakers of utilization B having a rated sho to their rated ultimate short-circuit breaking capacity, made, since, in this case, the ultimate short-circuit bre carrying out test sequence IV.	this test sequence need not be		
	For integrally fused circuit-breakers, test sequence V sequence.	applies in place of this		
	Type designation or catalogue reference	YCM7T/A-250M		
	Sample no:	10#		
	Rated current: In (A)	100 A		
	Corresponding rated voltage: Ue (V)400 / 415 VacTested at 415 Vac / $\sqrt{3}$			
	Rated ultimate short-circuit breaking capacity: (kA)	35 kA Tested at 60% lcu, 21 kA		
	Rated control supply voltage of closing releases: Uc (V)	No closing releases		
	Rated control supply voltage of shunt release: Uc (V)	No shunt releases		
	Rated control supply voltage of undervoltage releases: Uc (V)	No undervoltage releases		
	This test sequence need not be made when Icu = Ics			
8.3.5.2	Verification of overload releases			
	The operation of overload releases shall be verified at twice the value of their current setting on each pole separately.			
	The operating time shall not exceed the max. value stated by the manufacturer for twice the current setting at the reference temperature, on a pole singly.			
	Time specified by the manufacturer:	30 s ≤ t ≤ 600 s	Р	
	- Operation time: (s)L1: L2: L3: N:	- - 5 min 42 s	Р	

	IEC 60947-2				
Clause	Requirement + Test	Result - Remark	Verdict		
8.3.5.3	Test of rated ultimate short-circuit breaking capacity				
	The test sequence of operations is O – t – CO				
	For circuit-breaker fitted with adjustable releases, test shall be made with the current and time settings at maximum.	Ir: 0,8 In, Ii: 10 In (fixed)	Р		
	Closing releases energized with 85% at the rated Uc: (V)		N/A		
	The circuit-breaker is mounted complete on its own support or an equivalent support.		Р		
	Test made in free air:		Р		
	Distances of the metallic screen's: (all sides)	Front / Back: 0 mm, Left / Right: 0 mm, Up / Down: 50 mm	Р		
	The characteristics of the metallic screen:				
	- woven wire mesh		N/A		
	- perforated metal		Р		
	- expanded metal		N/A		
	- ratio hole area/total area: 0,45-0,65		Р		
	- size of hole: <30mm ²		Р		
	- finish: bare or conductive plating	Bare	Р		
	Test made in specified individual enclosure: Details of these tests, including the dimensions of the enclosure:		N/A		
	Fuse "F": copper wire: diameter 0,8 mm, 50 mm long		Р		
	Circuit is earthed at: (load-star- or supply-star point)	Load-star	Р		
	Conductor cross-sectional area (mm ²):	35 mm ²	Р		
	If terminals unmarked: line connected at: (underside/upside)		N/A		
	Tightening, torques: (Nm)	6 Nm	Р		
	Test sequence of operation: O – t – CO		Р		
	- test voltage U/Ue = 1,05 (V)L1: L2: L3:	- - L3-N: 254 Vac	Р		
	- r.m.s. test current AC/DC: (A)L1: L2: L3:	- - 21,1 kA	P		

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Clause	Requirement + Test	Result - Remark	Verdict	
	power factor/time constant :	0,24	Р	
	- Factor "n"	2,1	Р	
	- peak test current (Amax) :	44,8 kA	Р	
	Test sequence "O"			
	- max. let-through current: (kApeak)L1:		Р	
	L3:	16,0 kA		
	- Joule integral I ² dt (A ² s)L1: L2: L3:	- - 1,02 MA ² s	Р	
	Pause, t: (min)	188 s	Р	
	Test sequence "CO"			
	- max. let-through current: (kApeak)L1:	-	Р	
	L3:	17,9 kA		
	- Joule integral l ² dt (A ² s)L1: L2: L3:	- - 1,30 MA ² s	Р	
	Melting of the fusible element	No	Р	
	Damage to insulation on conductors	No	Р	
	Holes in the PE-sheet for test sequence "O"	No	Р	
	Cracks observed	No	Р	
8.3.5.4	Verification of dielectric withstand			
	- equal to twice the rated operational voltage with a minimum of 1000 V for 5 seconds	1000 Vac / 5 s See appended table 7	Р	
	- no breakdown or flashover		Р	
	- the leaking current for circuit-breaker suitable for isolation: (<6mA / 1,1 Ue)	457 Vac L3: < 4,2 mA N: < 4,2 mA	Р	
8.3.5.5	Verification of overload releases			
	The operation of overload releases shall be verified at 2,5 times the value of their current setting on each pole separately.			
	The operating time shall not exceed the max. value stated by the manufacturer for twice the current setting at the reference temperature, on a pole singly.			
	Time specified by the manufacturer:	30 s ≤ t ≤ 600 s	Р	

IEC 60947-2 Clause Requirement + Test Result - Remark Verdict - Operation time: (s) L2: 3 min 37 s P

TABLE 1: Heating Test (Seq.	TABLE 1: Heating Test (Seq. I, 8.3.3.7, sample no.: 1#)			Р
Test current (A)	:	250 A		
Ambient (°C)	:	24 ° C		_
Thermocouple Locations	Max. temperature n (°C)	neasured,	Max. temperature (°C)	e limit,
Terminal of top left pole	62		80	
Terminal of top centre pole	64		80	
Terminal of top right pole	67		80	
Terminal of bottom left pole	58		80	
Terminal of bottom centre pole	63		80	
Terminal of bottom right pole	61		80	
Handle	6		35	
Front cover	20		50	
Side	37		60	
Supplementary information: N/A				

TABLE 2: Heating Test (Seq.	. I, 8.3.3.7, sample no.	: 2#)		Р
Test current (A)	:	250 A		
Ambient (°C)	:	24 ° C		
Thermocouple Locations	Max. temperature n (°C)	neasured,	Max. temperature (°C)	e limit,
Terminal of top left pole	61		80	
Terminal of top centre pole	67		80	
Terminal of top right pole	65		80	
Terminal of bottom left pole	56		80	
Terminal of bottom centre pole	59		80	
Terminal of bottom right pole	66		80	
Handle	9		35	
Front cover	21		50	
Side	43		60	
Supplementary information: N/A	·			

TABLE 3: Heating Test (Seq.	ABLE 3: Heating Test (Seq. II, 8.3.4.5, sample no.: 5#)				
Test current (A)	Test current (A):				
Ambient (°C)	Ambient (°C):				
Thermocouple Locations	Max. temperature n (°C)	neasured,	Max. temperature (°C)	e limit,	
Terminal of top left pole	65		80		
Terminal of top centre pole	69		80		
Terminal of top right pole	65		80		
Terminal of bottom left pole	62		80		
Terminal of bottom centre pole	66		80		
Terminal of bottom right pole	64		80		
Supplementary information: N/A					

TABLE 4: Dielectric Strength (Seq. I, 8.3.3.3, samples no.: 1#, 2#)				
Test voltage applied between:	Test potential applied (V)	Breakdown / 1 (Yes/N		
Between all terminals of the main circuit connected together and the enclosure or mounting plate, with the contacts in all normal positions of operation.	2000 Vac	No		
Between each pole and the other poles connected together and to the enclosure or mounting plate, with the contacts in all normal positions of operation.	2000 Vac	No		
Supplementary information: N/A				

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TABLE 5: Dielectric Strength (Seq. I, 8.3.3.6, samples no.: 1#, 2#)				
Test voltage applied between:		Test potential applied (V)	Breakdown / 1 (Yes/N	
together and	terminals of the main circuit connected the enclosure or mounting plate, with the Il normal positions of operation.	1000 Vac	No	
together and	ch pole and the other poles connected to the enclosure or mounting plate, with the Il normal positions of operation.	1000 Vac	No	
Between line free position	e terminal and load terminal in open and trip	1000 Vac	No	
Supplement	ary information: N/A	·		

TABLE 6: Dielectric Strength (Seq. II, 8.3.4.4, samples no.: 5# and 6#)				
Test voltage applied between:	Test potential applied (V)	Breakdown / 1 (Yes/N		
Between all terminals of the main circuit connected together and the enclosure or mounting plate, with the contacts in all normal positions of operation.	1000 Vac	No		
Between each pole and the other poles connected together and to the enclosure or mounting plate, with the contacts in all normal positions of operation.	1000 Vac	No		
Between line terminal and load terminal in open and trip free position	1000 Vac	No		
Supplementary information: N/A				

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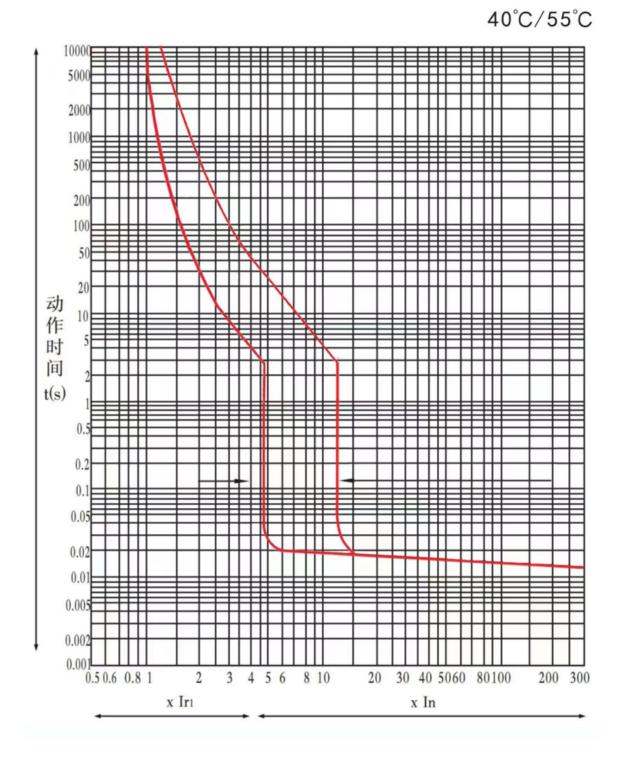
TABLE 7: Dielectric Strength (Seq. III, 8.3.5.4, samples no. 7# - 11#)				
Test voltage applied between:	Test potential applied (V)	Breakdown / 1 (Yes/N		
Between all terminals of the main circuit connected together and the enclosure or mounting plate, with the contacts in all normal positions of operation.	1000 Vac	No		
Between each pole and the other poles connected together and to the enclosure or mounting plate, with the contacts in all normal positions of operation.	1000 Vac	No		
Between line terminal and load terminal in open and trip free position	1000 Vac	No		
Supplementary information:				

TABLE 8: Clearance And Creepage Distance Measurements						Р
clearance cl and creepage distance dcr at/of:	Up (V)	U r.m.s. (V)	Required cl (mm)	cl (mm)	required dcr (mm)	dcr (mm)
Between poles	800 V	8 kV	8 mm	13,6 mm	12,5 mm	13,6 mm
Between live parts and parts intended to be earthed	800 V	8 kV	8 mm	20,1 mm	12,5 mm	20,1 mm
Between the contacts in the open position	800 V	8 kV	8 mm	11,9 mm	12,5 mm	24,7 mm
Between live parts and actuator	800 V	8 kV	8 mm	8,6 mm	12,5 mm	14,2 mm
Supplementary information: N/A						

TABLE 9: Resistance to heat and fire - Glow wire tests						Р	
Object/ Part No./		Monufo oturo «/	Glow	Glow wire test (GWT); (°C)			
Material	Color	Manufacturer/ trademark	6	650		960	
			te	ti	te	ti	
Front cover	White	Shiny 新力新材 or GEMPOWER			30,5	1,5	Р
Middle cover	Grey	Shiny 新力新材 or GEMPOWER			31	1,5	Р
Base	Black	Shiny 新力新材 or GEMPOWER			-	-	Р
Axis of moving contact	Black	Shiny 新力新材 or GEMPOWER			-	-	Р
Leading lever	Black	Shiny 新力新材 or GEMPOWER			30,5	2	Р
Arcing cover	White				-	-	Р
Base plate	Black	BAOXIN or GEMPOWER			-	-	Р
Handle	Black	Shiny 新力新材 or GEMPOWER	-	-			Р
The test specimer	n passed th	e glow wire test (GWT) with no ignit	ion [(te –	ti) ≤ 2s]] (Yes/N	o) :	N/A
If no, then surrounding parts passed the needle-flame test of annex E (Yes/No) :						No	
The test specimen passed the test by virtue of most of the flaming material being withdrawn with the glow-wire (Yes/No)? :						Yes	
Ignition of the specified layer placed underneath the test specimen (Yes/No) :						No	

TABLE 10: Thre	TABLE 10: Threaded Part Torque Test				
Threaded part identifica- tion	Diameter of thread (mm)	Column number (I, II, or III)	Applied torqu	ue (Nm)	
Inner hexagon bolt, M8	7,9	Ш	6 Nm		
Supplementary information:					

Time current characteristics



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Photographs



Front view, YCM7RT-250M/4300, 4P, 250 A



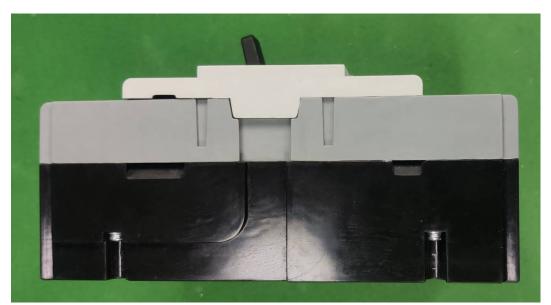
Top view, YCM7RT-250M/4300, 4P, 250 A



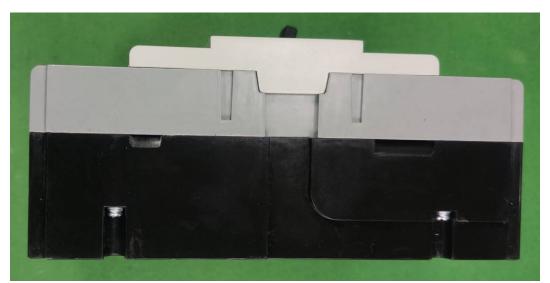
Back view, YCM7RT-250M/4300, 4P, 250 A



Bottom view, YCM7RT-250M/4300, 4P, 250 A

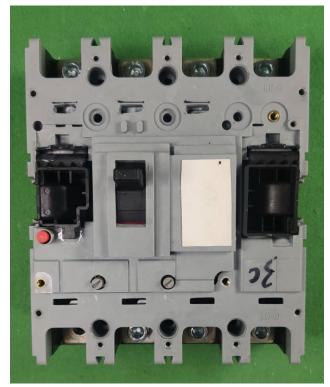


Left side view, YCM7RT-250M/4300, 4P, 250 A



Right side view, YCM7RT-250M/4300, 4P, 250 A

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Internal view without front cover, YCM7RT-250M/4300, 4P, 250 A

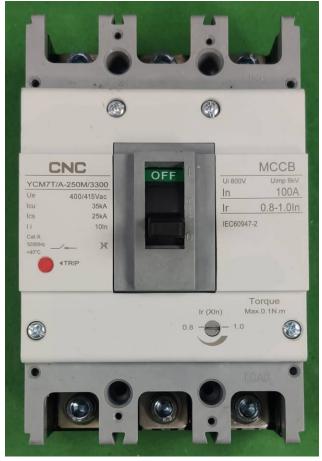


Internal view, YCM7RT-250M/4300, 4P, 250 A

TRF No. IEC60947_2J



View of thermal bimetal components and leading lever, 55 $^\circ\!C$ YCM7RT-250M/4300, 4P, 250 A



Front view, YCM7T/A-250M/3300, 3P 100 A

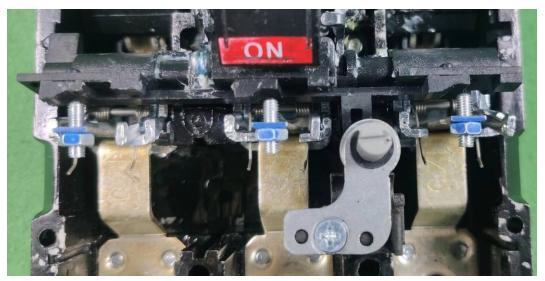


Internal view without front cover, YCM7T/A-250M/3300, 3P 100 A



Internal view, YCM7T/A-250M/3300, 3P 100 A

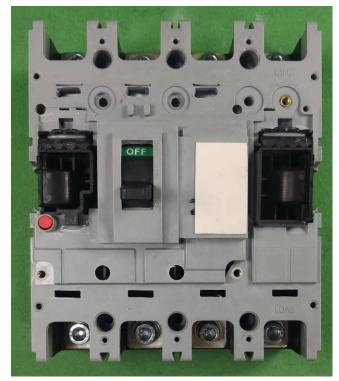
TRF No. IEC60947_2J



View of thermal bimetal components and leading lever, 55 $^\circ\!\!C$ YCM7T/A-250M/3300, 3P 100 A



Front view, YCM7-250M/4300, 4P 250 A



Internal view without cover, YCM7-250M/4300, 4P 250 A



Internal view, YCM7-250M/4300, 4P 250 A

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View of thermal bimetal components and leading lever, 40 $^\circ \! \mathbb C$ YCM7-250M/4300, 4P 250 A



Arc chamber



Arc chamber



Arc chamber