

SUMMARY TEST REPORT

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This document includes: 45 pages		Order num	ber:	-

SUPPLIER NAME:	CNC Electric Group	Co., Ltd	
STANDARDS USED (DATE):	IEC 60947-4-1:2009 Edition) + A1:20 EN60947-4-1:2010 +) (Third 12 A1:2012	
TESTS REALISED:	Full type tests	5	Pictures see pages 2 & 3
DATE OF TEST:	From July 01, 20 To July 25, 20	016 16	CJX2-25 ; CJX2-32 CJX2-40 ; CJX2-50 CJX2-63 ; CJX2-80 CJX2-95
REMARK / NOTE:		None	
CONCLUSION:		The sampl	les satisfy the clauses examined.
Test done by:		Approved	by:
Liying Wang		Stone SHI	TCF
This report is for your exclusive use. Any copying prior written permission. This report sets forth ou representative of the quality or characteristics of	g or replication of this report to or for an ur findings solely with respect to the te the lot from which a test sample was to	y other person or st samples identifi aken or any simila	entity, or use of our name or trademark, is permitted only with our ed herein. The results set forth in this report are not indicative or r or identical product unless specifically and expressly noted. Our

prior written permission. This report sets forth our findings solely with respect to the test samples identified herein. The results set forth in this report are not indicative or representative of the quality or characteristics of the lot from which a test sample was taken or any similar or identical product unless specifically and expressly noted. Our report includes all of the tests requested by you and the results thereof based upon the information that you provided to us. You have 60 days from date of issuance of this report to notify us of any material error or omission caused by our negligence, provided, however, that such notice shall be in writing and shall specifically address the issue you wish to raise. A failure to raise such issue within the prescribed time shall constitute your unqualified acceptance of the completeness of this report, the tests conducted and the correctness of the report contents.



Pictures of samples tested:











Possible test case verdicts:			
-Test object does meet the requirement:	P (Pass)		
-Test case does not apply to the test object:	NA (Not applicable)		
-Test object does not meet the requirement:	F (Fail)		
-Test object does not demand:	ND (Not demanded)		
General remarks:			
"(See remark #)" refers to a remark appended to the report.			
Throughout this report a comma is used as the decimal separat	or.		



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	IEC/EN 60947-2		
Clause	Requirement + Test	Result - Remark	Verdict

6.2	MARKING		Р
6.3	Instruction for installation, operation and ma	intenance	Р
	The manufacture shall specify, in his		Р
	documents or catalogues:		
	- the conditions for installation, operation		Р
	and maintenance, if any, of the equipment		
	during operation and after a fault		
	- the specify the measures to be taken with		NA
	regard to EMC, if any,		
	- equipment only suitable in environment A	NOTICE	NA
	shall provided with the following notice	This product has been designed for environment A. Use of this product in environment B may cause unwanted electromagnetic disturbances in which case the user may be required to taken adequate mitigation measures.	
	- if necessary, the instructions for		Р
	transport, installation and operation of the		
	equipment shall indicate the measures that		
	are particular importance for the proper		
	and correct installation, commissioning and		
	operation of the equipment.		
	- manufacturer advice on the measures to		Р
	be taken in the event of a short-circuit		
	In case of protected starters (see 3.2.8),		NA
	the manufacturer shall also provide the		
	necessary mounting and wiring instruction		



		IEC/EN 60947-2		
Clause	Requirement + Test		Result - Remark	Verdict

8.1	Constructional requirements		Р
	The equipment with its enclosure, if any,		Р
	whether integral or not, shall be designed		
	and constructed to withstand the stresses		
	occurring during installation and normal		
	use and, in addition, shall provide a		
	specified degree of resistance to abnormal		
	heat and fire		
8.1.2	Materials		Р
7.1.2.1	Parts of insulating materials which might		Р
Part 1	be exposed to thermal stresses due to		
	electrical effects, and the deterioration of		
	which might impair the safety of the		
	equipment, shall not be adversely affected		
	by abnormal heat and by fire.		
	Alternatively, the manufacturer may	Part 1 clause 7.1.2.2	Р
	provide data from the insulating material		
	supplier to demonstrate compliance with		
	the requirements		
7.1.2.2	Glow wire testing	(See 8.2.1.1.1 part 1	Р
Part 1		below)	
	When tests on the equipment or on		Р
	sections taken from the equipment are		
	used, parts of insulating materials		
	necessary to retain current-carrying parts		
	in position shall conform to the		
	glow-wire tests of 8.2.1.1.1 of IEC 60947-1		
	at a test temperature of 850 °C		
7.1.2.3	Test based on flammability category	(See 8.2.1.1.2 part 1	NA
Part 1		below)	



	IEC/EN 60947-2				
Clause	Requirement + Test	Result - Remark	Verdict		
	- -		1		
8.1.3	Current-carrying parts and their connection		Р		
7.1.3	No contact pressure through insulating		Р		
Part 1	materials				
8.1.4	CLEARANCES AND CREEPAG	E DISTANCES	Р		
	Clearances		Р		
8.1.5	Actuator		Р		
	Means for padlocking the operating handle of the manually operated switching device of a combination starter may be provided		NA		
7.1. 5.1 Part 1	Insulation		Р		
	The actuator of the equipment shall be insulated from the live parts for the rated insulation voltage and, if applicable, the rated impulse withstand voltage. Moreover:		Р		
	 - if it is made of metal, it shall be capable of being satisfactorily connected to a protective conductor unless it is provided with additional reliable insulation; 		NA		
	- if it is made of or covered by insulating material, any internal metal part, which might become accessible in the event of insulation failure, shall also be insulated from live parts for the rated insulation voltage.		P		
7.1. 5.2 Part 1	Direction of movement		Р		
	The direction of operation for actuators of devices shall normally conform to IEC 60447.		Р		



	IEC/EN 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict	
	Where devices cannot conform to these requirements, e.g. due to special applications or alternative mounting positions, they shall be clearly marked such that there is no doubt as to the "I" and "O" positions and the direction of operation.		NA	
8.1.5.3	Mounting		NA	
	Actuators mounted on removable panels or opening doors are so designed that when the panels are replaced or doors closed the actuator will engage correctly with the associated mechanism		NA	
8.1.6	Indication of contact po	osition	NA	
7.1.6.1	Indication means, applies to manually		NA	
Part 1	operated starters			
	When an equipment is provided with means for indicating the closed and open positions, these positions shall be unambiguous and clearly indicated. This is done by means of a position indicating device		NA	
	If symbols are used, they shall indicate the closed and open positions respectively, in accordance with IEC 60417-2: 60417-2-IEC-5007 I On (power) 60417-2-IEC-5008 O Off (power)		NA	
	For equipment operated by means of two push-buttons, only the push-button designated for the opening operation shall be red or marked with the symbol "O"		NA	



	IEC/EN 60947-2		
Clause	Requirement + Test	Result - Remark	Verdict
	Red colour shall not be used for any other		NA
	push-button		
	The colours of other push-buttons,		NA
	illuminated push-buttons and indicator		
	lights shall be in		
	accordance with IEC 60073		
7.1.6.2	Indication by the actuator		NA
Part 1			
	When the actuator is used to indicate the		NA
	position of the contacts, it shall		
	automatically take up		
	or stay, when released, in the position		
	corresponding to that of the moving		
	contacts; in this case, the actuator shall		
	have two distinct rest positions		
	corresponding to those of the moving		
	contacts, but for automatic opening a third		
	distinct position of the actuator may be		
	provided		
8.1.7	Additional safety requirements for equipment	t suitable for isolation	NA
7.1.7.1	Additional constructional requirements:		NA
part 1			
	Equipment suitable for isolation shall		NA
	provide in the open position an isolation		
	distance in accordance with the		
	isolating function		
	- minimum clearances across open		NA
	contacts (see Table XIII, Part 1) (mm):		
	- measured clearances (mm)		NA
	- test Uimp across gap (kV):		NA



	IEC/EN 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict	
	Indication of the position of the main contacts shall be provided by one or more of the following means		NA	
	- the position of the actuator		NA	
	- a separate mechanical indicator		NA	
	- visibility of the moving contacts		NA	
	The effectiveness of each of the means of indication provided on the equipment and its mechanical strength shall be verified	(See 8.2.5 part 1 below)	NA	
	When means are provided or specified by the manufacturer to lock the equipment in the open	(See 8.2.5 part 1 below)	NA	
	position, locking in that position shall only be possible when the main contacts are in the open position			
	Equipment shall be designed so that the actuator, front plate or cover are fitted to the equipment in a manner which ensures correct contact position indication and locking, if provided		NA	
	For equipment provided with positions such as "tripped position" or "standby position", which are not the indicated open position, those positions shall be clearly identified. The marking of such positions shall not include the symbols "I" or "O"		NA	
	An actuator having only one position of rest shall not be considered as appropriate to indicate the position of the main contact		NA	
7.1.7.2 part 1	Supplementary requirements for equipment with provi with contactors or circuit-breakers:	ision for electrical interlocking	NA	
	Auxiliary switch is rated according to IEC 60947-5-1 (unless the equipment is rated AC-23)		NA	



	IEC/EN 60947-2		
Clause	Requirement + Test	Result - Remark	Verdict
	Time interval between opening of the contacts of the auxiliary contact and the contacts of the main poles: ≥20 ms		NA
	Measured time interval (ms):		NA
	During the closing operation the contacts of the auxiliary switch closes after or simultaneously with the contacts of the main poles		NA
7.1.7.3 part 1	Supplementary requirements for equipment padlocking the open position:	provided with means for	NA
	The locking means is so designed that it cannot be removed with the appropriate padlock(s) installed		NA
	Test force F applied to the actuator in an attempt to operate to the closed position (N)		NA
	Rated impulse withstand voltage (kV):		NA
	Test Uimp on open main contacts at the test force		NA
8.1.8	Terminals		Р
7.1.8.1 part 1	All parts of terminals which maintain contact and carry current shall be of metal having adequate mechanical strength	(see 8.2.4 part 1 below)	Р
	Terminal connections shall be such that necessary contact pressure is maintained	(see 8.2.4 part 1 below)	Р
	Terminals shall be so constructed that the conductor is clamped between suitable surfaces without damage to the conductor and terminal	(see 8.2.4 part 1 below)	Р
	Terminal shall not allow the conductor to be displaced or to be displaced themselves in a manner detrimental to the operator of equipment and the insulation voltage shall not be reduced below the rated value	(see 8.2.4 part 1 below)	P
	conductors may be connected by means of cable lugs for copper conductors only		NA



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Clause	Requirement + Test	Result - Remark	Verdict
7.1.8.2 part 1	Connecting capacity		Р
1	type of conductors	Rigid or Flexible	Р
7.1.8.3 part 1	Connection		Р
	terminals for connection to external conductors shall be readily accessible during installation		Р
	clamping screws and nuts shall not serve to fix any other component		Р
8.1.8.1	Terminal identification and marking,		Р
	marking comply with Annex A		Р
7.1.8.4	terminal intended exclusively for the		NA
part 1	neutral conductor		
	protective earth terminal		NA
	other terminals		NA
8.1.9	Additional requirements for equipment prov	ided with a neutral pole	NA
7.1.9 part 1	marking of neutral pole		NA
	The switched neutral pole shall not break before and shall not make after the other poles		NA
	Conventional thermal current of neutral pole		NA
	If a pole having an appropriate short-circuit breaking and making capacity is used as a neutral pole, then all poles, including the neutral pole, may operate substantially together.		NA



	IEC/EN 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict	
		[1 1	
	Equipment having a value Ith < 63 A, this		NA	
	value shall be identical for all poles			
	For Ith > 63 A, the neutral pole may have a		NA	
	value of Ith different from that of the other			
	poles, but not less than the half that value			
	or 63 A, whichever is the higher.			
8.1.10	Provisions for earthing		NA	
7.1.10.1 part 1	The exposed conductive parts shall be electrically interconnected and connected to a protective earth terminal		NA	
7.1.10.2 part 1	The protective earth terminal shall be readily accessible		NA	
	The protective earth terminal shall be suitably protected against corrosion		NA	
	The electrical continuity between the exposed conductive parts of the protective earth terminal and the metal sheathing of connecting conductors		NA	
	The protective earth terminal shall have no other functions		NA	
7.1.10.3 part1	Protective earth terminal marking and identification		NA	
8.1.11	Enclosure for equipment		NA	
7.1.11.1 part1	Design		NA	
	Starting resistors mounted within an enclosure shall be so located or guarded that issuing heat is not detrimental to other apparatus and materials within the enclosure.		NA	
	For the specified case of combination starters, the cover or door shall be interlocked so that it cannot be opened without manually operated device being in open position.		NA	



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Clause	Requirement + Test	Result - Remark	Verdict	
	However, provision may be made to open the door or cover with the manually operated switching device in the ON position by use of a tool		NA	
	The enclosure, when it is opened: all parts requiring access for installation and maintenance are readily accessible		NA	
	Sufficient space shall be provided inside the enclosure		NA	
	The fixed parts of a metal enclosure shall be electrically connected to the other exposed conductive parts of the equipment and connected to a terminal which enables them to be earthed or connected to a protective conductor		NA	
	Under no circumstances shall a removable metal part of the enclosure be insulated from the part carrying the earth terminal when the removable part is in place		NA	
	The removable parts of the enclosure shall be firmly secured to the fixed parts by a device such that they cannot be accidentally loosened or detached owing to the effects of operation of the equipment or vibrations		NA	
	When an enclosure is so designed as to allow the covers to be opened without the use of tools, means shall be provided to prevent loss of the fastening devices		NA	
7.1.11.2 part1	Insulation		NA	
	If, in order to prevent accidental contact between a metallic enclosure and live parts, the enclosure is partly or completely lined with insulating material, then this lining shall be securely fixed to the enclosure		NA	
8.1.12	Degree of protection of enclosed equipment	t	NA	



	IEC/EN 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict	
7.1.12	Degrees of protection of enclosed	(see 8.2.3 part 1 below)	NA	
part1	Annex C of IEC 60947-1			
8.1.13	Conduit pull-out, torque and bending with m	etallic conduits	NA	
7.1.13 part1	Polymeric enclosures of equipment, whether integral or not, provided with threaded conduit entries, intended for the connection of extra heavy duty, rigid threaded metal conduits complying with IEC 60981, shall withstand the stresses occurring during its installation such as pull-out, torque, bending	(see 8.2.7 part 1 below)	NA	

8.2	Performance requirements		Р
А	Starters shall be so constructed that they:		NA
	a) are trip free;		NA
	b) can be caused to open their contacts by		NA
	the means provided when running and at		
	any time		
	during the starting sequence;		
	c) will not function in other than the correct		NA
	starting sequence.		
В	Starters employing contactors shall not trip	(see 9.3.3.1 below)	NA
	due to the shocks caused by operation of		
	the contactors when tested according to		
	9.3.3.1, after the starter has carried its		
	rated full load current at the reference		
	ambient temperature (i.e. +20 °C) and has		
	reached thermal equilibrium at both		
	minimum and maximum settings of the		
	overload relay, if adjustable		



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Clause	Requirement + Test	Result - Remark	Verdict
С	For rheostatic starters, the overload relay shall be connected in the stator circuit.		NA
	Special arrangements may be made to protect the rotor contactors and resistors against overheating, if requested by the user		NA
D	When starters are used in conditions in which the overheating of the starting resistors or transformers would represent an exceptional hazard, it is recommended that a suitable device be fitted to switch off the starter automatically before a dangerous temperature is reached.		NA
E	The moving contacts of multipole equipment intended to make and break together shall be so coupled that all poles make and break substantially together, whether operated manually or automatically		NA
8.2.1.2	Limits of operation of contactors and power-operated starters	(see 9.3.3.2 below)	Р
8.2.1.3	Limits of operation of under-voltage relays and releases	(see 9.3.3.2 below)	NA
8.2.1.4	Limits of operation of shunt-coil operated releases (shunt trip)	(see 9.3.3.2 below)	NA
8.2.1.5	Limits of operation of current sensing relays and releases	(see 9.3.3.2 below)	NA
8.2.2	Temperature rise	(see 9.3.3.3 below)	Р
8.2.3	Dielectric properties	(see 9.3.3.4 below)	Р



	IEC/EN 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict	
	·			
8.2.4	Normal load and overload performance		Р	
	requirements			
8.2.4.1	Making and breaking capacities	(see 9.3.3.5 below)	Р	
8.2.4.2	Conventional operational performance	(see 9.3.3.6 below)	Р	
8.2.4.3	Durability	(see annex B below)	NA	
8.2.4.4	Overload current withstand capability of	(see 9.3.5 below)	Р	
	contactors			
8.2.4.5	Coil power consumption	(see 9.3.3.2.1.2 below)	NA	
8.2.4.6	Pole impedance	(see 9.3.3.2.1.3 below)	NA	
8.2.5	Co-ordination with short-circuit protective	(see 9.3.4 below)	Р	
	devices			

8.3	Electromagnetic compatibility (EMC)		NA
	Environment A		NA
	Environment B		NA
	Power frequency magnetic field tests are		NA
	not required because the devices are		
	naturally		
	submitted to such fields. Immunity is		
	demonstrated by the successful		
	completion of the		
	operational performance capability tests		
	(see 9.3.3.5 and 9.3.3.6)		
	This equipment is inherently sensitive to		NA
	voltage dips and short time interruptions on		
	the control supply; it shall react within the		
	limits of 8.2.1.2 and this is verified by the		
	operating limits tests given in 9.3.3.2		
8.3.2	Immunity	(see 9.4 below)	NA
8.3.3	Emission	(see 9. 4 below)	NA



IEC/EN 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict

9.2	Compliance with constructional requirement	S	Р
8.2.1 Part 1	Materials		Р
8.2.1.1.1 part 1	Glow wire test (on equipment)		Р
	 The suitability of materials used is verified by making tests: a) on the equipment; or b) on sections taken from the equipment; or c) on samples of identical material 	b)	Ρ
	The suitability shall determined with respect to resistance to abnormal heat and fire		Ρ
	The manufacturer shall indicate which tests, amongst a), b) and c), shall be used	□ a) ⊠ b) □ c)	Р
	As described in IEC 60695-2-10 and –2-11		Р
	parts retaining current-carrying parts Remark : a protective conductor is not considered as a current-carrying part	☐ 850 ± 15°C or ⊠ 960 ± 15°C 30s	Р
	all other parts	⊠ 650 ± 10°C 30s	Р
	No visible flame, no sustained glowing or flames and glowing extinguish within 30 s		Р
	For the purpose of this test, a protective conductor is not considered as a current-carrying part.		Р



	IEC/EN 60947-2			
Clause	Requirement + Test	Result - Remark	Verdict	
8.2.1.1.2	2.1.1.2 Flammability, hot wire ignition and arc ignition tests (on materials)		NA	
	 SUITABLE SPECIMENS OF MATERIAL SHALL BE SUBJECTED TO THE FOLLOWING TESTS: a) flammability tests, in accordance with IEC 60695-11-10 b) Hot wire ignition (HWI) test, as described in Annex M c) Arc ignition (AI) test, as described in Annex M 		NA	
	THE TEST C) IS REQUIRED ONLY IF THE MATERIAL IS LOCATED WITHIN THE 13 MM OF ARCING PARTS OR LIVE PARTS WHICH ARE SUBJECT TO LOOSENING OF CONNECTIONS.		NA	
	MATERIALS LOCATED WITHIN 13 MM OF ARCING ARTS ARE EXEMPT FROM THIS TEST IF THE EQUIPMENT IS SUBJECTED TO MAKE/BREAK TESTING.		NA	
a)	FLAMMABILITY TESTS, IN ACCORDANC	E WITH IEC 60695-11-10	NA	
	Test method	 A) – HORIZONTAL BURNING TEST B) – Vertical burning test 	NA	
b)	HOT WIRE IGNITION (HWI) TEST, AS DES	SCRIBED IN ANNEX M	NA	
C)	ARC IGNITION (AI) TEST, AS DESCRIBED	D IN ANNEX M	NA	
8.2.3 part 1	Enclosure for equipments		NA	
	Degree of protection:	IP	NA	
	Test for first characteristic		NA	



	IEC/EN 60947-2		
Clause	Requirement + Test	Result - Remark	Verdict
	Test for first surgeral	4.	
		1:	NA
		2.	
		3.	
		4.	
		о. с.	
	Test for second share staristic	0.	
			NA
	lest for second numeral:	1:	NA
		2:	
		3:	
		4:	
		5:	
		0:	
		<i>1</i> :	
824	Mechanical properties of terminals	0.	P
nart 1			
8242	Mechanical strength of terminals		Р
part 1			
8.2.4.3	Testing for damage to and accidental loose	ening of conductor (flexion	Р
part 1	test)		
8.2.4.4	Pull-out test		Р
part 1			
8.2.4.5	Test for insertability of unprepared round c	opper conductors having	Р
part 1	the maximum cross-section		
9.2.2	Electrical performance of screwless-type	Test according to	NA
	clamping units	subclause 9.8 of IEC	
		60999-1 and 9.8 of IEC	
		60999-2	
		See report	



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Clause	Requirement + Test	Result - Remark	Verdict
	A suitable test arrangement is shown in		NA
	Figure 10.		
	If the measurement points cannot be		NA
	positioned within the 10 mm to the point of		
	contact, the voltage difference between the		
	ideal and the actual measuring points shall		
	be deducted from the voltage drop		
	measured.		
	This voltage difference within the part of		NA
	the conductor shall be determined with a		
	suitable		
	measurement method on one specimen at		
	a stabilised temperature.		
	The test current is Ith		NA
9.2.3	Ageing test for screwless-type clamping	Test according to	NA
	units	subclause 9.10 of IEC	
		60999-1 and 9.10 of IEC	
		60999-2	
		See report	
	The test shall be done on the device		NA
	equipped with the clamping units		
	The test current is Ith		NA
8.2.5	Verification of the effectiveness of indication	of the main contact	NA
part 1	position of equipment suitable for isolation		
8.2.5.2.1 part 1	Dependent and independent manual operation	on	NA
	actuating force for opening (N):		NA
	means to keep the contact(s) closed and the number of contacts:		NA
	test force for 10 s (N):		NA



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Clause	Requirement + Test	Result - Remark	Verdict	
	After the test, when the test force is no longer applied, the actuator being left free, the open position shall not be indicated by any of the means provided		NA	
	the equipment shall not show any damage such as to impair its normal operation		NA	
	When the equipment is provided with a means of locking in the open position, it shall not be possible to lock the equipment while the test force is applied		NA	
8.2.5.2.2 part 1	Dependent power operation		NA	
	means to keep the contact(s) closed and the number of contacts:		NA	
	Supply voltage of 110% of rated voltage (V)		NA	
	Three attempts of 5 s to operate the equipment at intervals of 5 min.		NA	
	During and after the test, the open position shall not be indicated by any of the means provided and the equipment shall not show any damage such as to impair its normal operation		NA	
	When the equipment is provided with means for locking in the open position, it shall not be possible to lock the equipment during the test		NA	
8.2.5.2.3 part 1	Independent power operation		NA	
	means to keep the contact(s) closed and the number of contacts:		NA	
	Three attempts to operate the equipment by the stored energy.		NA	



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Clause	Requirement + Test	Result - Remark	Verdict
	Lock ability of driving mechanism in OFF- position at test force and blocked main contacts :		NA
	Position indicator does not show OFF- position after capture of test force at blocked main contacts		NA
	During and after the test, the open position shall not be indicated by any of the means provided and the equipment shall not show any damage such as to impair its normal operation		NA
	When the equipment is provided with means for locking in the open position, it shall not be possible to lock the equipment during the test		NA
8.2.7 part 1	Conduit pull-out test, torque test and bending	g test with metallic conduits	NA
8.2.7.1 part 1	Pull-out test		NA
	Torque for screwing the conduit into the entry		NA
	Pull force (N)		NA
	5 min, the displacement of the conduit in relation with the entry shall be less than one thread depth		NA
	There shall be no evidence of damage impairing further use of the enclosure		NA
8.2.7.2 part 1	Bending test	·	NA
	A slowly increasing bending moment shall be applied without jerk to the free end of the conduit		NA
	Bending moment is maintained at:		NA



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Clause	Requirement + Test	Result - Remark	Verdict	
	-	1		
	1 min		NA	
	The test is then repeated in a		NA	
	perpendicular direction			
	There shall be no evidence of damage		NA	
	impairing further use of the enclosure			
8.2.7.3	Torque test		NA	
part 1		1		
	Torque (Nm):		NA	
	it shall be possible to unscrew the conduit		NA	
	and there shall be no evidence of damage			
	impairing further use of the enclosure			

9.3.1	Compliance with performance requirements	
a)	TEST SEQUENCE 1	Р
	- verification of temperature rise (Clause 9.3.3.3.)	Р
	- verification of operation and operating limits (Clause 9.3.3.1 and	
	9.3.3.2)	
	- verification of dielectric properties (Clause 9.3.3.4)	Р
9.3.3.3	Temperature rise	
	Sub clause 8.3.3.3. of part 1 applies	Р
	ambient temperature 10-40 °C: 23°C	Р
	Contactor	Р
	test enclosure W x H x D	NA
	(mm x mm x mm):	
	material of enclosure:	NA
9.3.3.3.4	Main circuits, test conditions:	Р
	Sub clause 8.3.3.3.4 of part 1 applies with	Р
	following addition	
	loaded as stated in 8.2.2.4	Р
	- setting of the maximum current setting. :	NA
	- setting overload relay:	NA



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Clause	Requirement + Test	Result - Remark	Verdict
			_
	- conventional thermal current Ith (A):		Р
	- conventional enclosed thermal current		NA
	Ithe (A)		
	- for equipment intended for utilization		NA
	category AC-6b, the test current for the		
	temperature rise test shall be equal to 1,3	5	
	times le (the rated capacitive current).		
	- cable/busbar cross-section (mm²) / (mm)	Part 1 table 9	Р
	- temperature rise of main circuit terminals	<70K	Р
	(K):		
9.3.3.3.5	Control circuit, test conditions:		P
	Sub clause 8.3.3.3.5. of part 1 applies with	ו	NA
	following addition		
	The temperature rise shall be measures		NA
	during the test of 9.3.3.3.4		
	- conventional thermal current Ith (A) at		NA
	their rated voltage:		
	- conventional enclosed thermal current		NA
	Ithe (A):		
	- cable/busbar cross-section (mm²) / (mm)		NA
	- temperature rise of control circuit (K) :	< K see page	NA
9.3.3.3.6	Coils and electromagnets circuit, test cond	litions:	Р
	The coil with the highest power		Р
	consumption, for a given frequency a.c. or		
	d.c., according to 9.3.3.2.1.2.2 is deemed		
	to be representative for all coils, for the		
	same contactor, and shall be used for the		
	temperature rise test.		



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Clause	Requirement + Test	Result - Remark	Verdict
	a) Uninterrupted and eight-hour duty wind	lings (8.2.2.6.1)	Р
	The temperature rise shall be measures		Р
	during the test of 9.3.3.3.4		
	- temperature rise of control circuit	<100K	Р
	terminals (K)		
	b) Intermittent duty windings (8.2.2.6.2)	-	NA
	- no current flowing though the main circu	it	NA
	- rated control supply voltage Us (V)		NA
	- class of insulating material		NA
	- intermittent duty class		NA
	- close open operating cycle		NA
	- on-load factor		NA
	- temperature rise of control circuit	< K see page	NA
	terminals (K)		
	c) temporary or periodic duty (8.2.2.6.3)		NA
	- no current flowing though the main circu	it	NA
	- rated control supply voltage Us (V)		NA
	- class of insulating material		NA
	- close open operating cycle		NA
	- on-load time		NA
	- temperature rise of control circuit	< K see page	NA
	terminals (K)		
9.3.3.3.7	Auxiliary circuit, test conditions:	· <u></u>	Р
	Normally loaded with their maximum rate	b b	Р
	operational current at any convenient		
	voltage		
	The temperature rise shall be measures		Р
	during the test of 9.3.3.3.4		
	- conventional thermal current Ith (A)		Р



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Clause	Requirement + Test	Result - Remark	Verdict
	- conventional enclosed thermal current		NA
	- cable/busbar cross-section (mm²) / (mm)	Part 1 table 9	Р
	- cable cross-section (mm ²):	Part 1 table 9	Р
	- temperature rise of auxiliary circuit terminals (K):	<70K	Р
9.3.3.3.8	Starting resistors for rheostatic rotor starte	ers test conditions:	NA
	Normally loaded with their current value I_m	1	NA
	Number of starts per hour:		NA
	Rated duty:		NA
	Starting characteristic	See page	NA
	- cable/busbar cross-section (mm ²) / (mm)		NA
	- cable cross-section (mm ²):		NA
	- temperature rise of starting resistor terminals (K):	See table 3 of part 1	NA
	- temperature rise of starting resistor enclosure (K)	See table 3 of part 1	NA
	- temperature rise of issuing air (K)	See table 3 of part 1	NA
9.3.3.3.9	Auto-transformers for two-step auto-transf	ormers starters	NA
	Normally loaded with max. Starting curren multiplied with 0,8 x starting voltage/ Ue	t	NA
	Number of starts per hour:		NA
	Rated duty:		NA



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Clause	Requirement + Test	Result - Remark	Verdict
	Starting characteristic	: See page	NA
	- cable/busbar cross-section (mm ²) / (mm	1)	NA
		:	
	Temperature rise of:		NA
	- windings (K), See table 5 (+15 K)	:	NA
	- operating means (K), See table 3 of pa	rt	NA
	1	:	
	- parts intended to be touched but not		NA
	hand held (K) , See table 3 of part 1		
	- parts which need not be touched during		NA
	normal operation (K) , See table 3 of part	: 1	
9.3.3	Performance under no load, normal load	and overload conditions	NA
9.3.3.1	Operation		NA
	For starter only:		NA
	reference ambient temperature(i.e.		NA
	+20 °C) :		
	Rated full load current		NA
	(A) :		
	No tripping after 3 operations when stato	r	NA
	has reached thermal equilibrium at		
	minimum and maximum settings		
	For overload relay with combined stop ar	nd reset actuating	NA
	mechanism only		
	With closed contactor, the resetting		NA
	mechanism shall be operated and this		
	shall cause the contactor drop out		
	For overload relay with either a reset or s	eparate stop and reset	NA
	mechanism only		



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Clause	Re	equirement + Test	Result - Remark	Verdict
		With closed contactor and resetting mechanism in the reset position, the tripping mechanism shall be operated and the contactor shall have been caused to drop out	d	NA
9.3.3.2		OPERATING LIMITS		Р
9.3.3.2.1		Power-operated equipment:		Р
8.2.1.2.1		Electromagnetic contactors and starters		Р
8.2.1.2.2		Contactors and starters with electronical	y controlled electromagnet	NA
8.2.1.2.3		Electro-pneumatic contactors and starters	3	NA
8.2.1.2.4		Capacitive drop out test		NA
9.3.3.2.1.	.2	Coil power consumption		NA
9.3.3.2.1.	.2.2	Holding power for conventional and elect electromagnet	ronically controlled	NA
9.3.3.2.1.	.2.3	Pick-up power for a.c. controlled contactor contactor with separate pick-up and hold-	or or d.c. controlled	NA
9.3.3.2.1.	. 3	Pole impedance		NA
9.3.3.2.2		Relays and releases		NA
8.2.1.3		a) Operation of under-voltage relays and r	eleases	NA
8.2.1.4		b) Shunt-coil operated releases		NA
8.2.1.5		Limits of operation of current sensing relay	/s and releases	NA
8.2.1.5.1		Limits of operation of time-delay overload energized	relays when all poles are	NA
8.2.1.5.1.	.1	Common requirements		NA
8.2.1.5.1.	.2	Thermal memory test verification		NA
8.2.1.5.2		Limits of operation of three-pole time-dela energized on two poles:	ay overload relays	NA
8.2.1.5.3		Limits of operation of instantaneous mag	netic overload relays	NA
8.2.1.5.4		Limits of operation of under-current relays automatic change over	s and releases for	NA
8.2.1.5.4.1		e) Limits of operation under-current relay	S	NA



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Clause	Requirement + Test	Result - Remark	Verdict
8.2.1.5.4.2	f) Limits of operation of automatic change relays	e over by under-current	NA
8.2.1.5.5	g) Stall relays		NA
8.2.1.5.6	h) Jam relays		NA
9.3.3.4	Test of dielectric properties, impulse with indicated):	stand voltage (Uimp	Р
	 verification by measurement of clearances instead of testing 		NA
	Any actuator of insulating material and an integral non-metallic enclosure of equipment intended to be used without ar additional enclosure shall be covered by a metal foil and connected to the frame or the mounting plate.	n a	Ρ
	Tests are also carried out according Annex R of IEC 60947-1, Ed. 5, application of the metal foil for dielectric testing on accessible parts during operation or adjustment		Ρ
	Terminal holes covered	☐ yes ⊠ no	Р
	Test of dielectric properties, dielectric with indicated):	nstand voltage (Uimp not	Р
	Equipment suitable for isolation		NA
	The leakage current shall be measured through each pole with the contacts in open position (< 0,5 mA)	1,1 times U _e =V	NA



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Clause	Requirement + Test	Result - Remark	Verdict

9.3.1	Compliance with performance requirements		Р
b)	TEST SEQUENCE 2		Р
	Verification of rated making and breaking ca ability and reversibility, where applicable (Cl	apacities, change-over lause 9.3.3.5.)	Р
	- verification of conventional operational per	formance (Clause 9.3.3.6)	Р
9.3.3.5	Making and breaking capacity		Р
	Conditions, make operations only:		Р
	utilization category:	AC-3	Р
	Control voltage 25 times at 110% and 25 times at 85% for AC-3 and AC-4		Р
	Behaviour and condition during and after the	e test:	Р
	- no permanent arcing		Р
	- no flash-over between poles		Р
	 no blowing of the fusible element in the earth circuit 		Р
	 no welding of the contacts 		Р
	 the contacts shall operate when the contactor or starter is switched by the applicable method of control 		Ρ
	Conditions, make/break operations only. :		Р
	utilization category:	AC-3	
	For starters incorporated two contactors, 2 contactor shall be used with the following sequence: Close A – open A – close B – open B- off period		NA
	- number of operations	☐ 50 make ⊠ 50 make/ break	Ρ
	Number of operation energized simultaneously		Р
	Characteristic of transient recovery voltage	for AC-3 and AC-4 only:	Р
	oscillatory frequency (kHz):		Р
	Measured oscillatory frequency (kHz):		Р



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Clause	Requirement + Test	Result - Remark	Verdict
	Easter v		
	Behaviour and condition during and after th	e test:	Р
	- no permanent arcing		P
	- no flash-over between poles		P
	- no blowing of the fusible element in the earth circuit		P
	- no welding of the contacts		Р
	 the contacts shall operate when the contactor or starter is switched by the applicable method of control 		Р
9.3.3.6	Operational performance capability:		Р
	utilization category	AC-3	Р
	Conditions, make/break operations:		Р
	- number of operations	☐ 6000 make	Р
	Number of operation energized		P
		for AC 2 and AC 4 only	
		for AC-3 and AC-4 only:	
	Oscillatory frequency (kHz)		
	Measured oscillatory frequency (KHz):		P
	Factor y		P
	Behaviour and condition during and after th	e test:	P
	- no permanent arcing		P
	- no flash-over between poles		P
	- no blowing of the fusible element in the		P
	earth circuit		
	- no welding of the contacts		P
	- the contacts shall operate when the		P
	contactor or starter is switched by the		
	applicable method of control		
8.3.3.4	Dielectric verification		P



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Clause	Requirement + Test	Result - Remark	Verdict
	test voltage (2 Ui), min 1000 V for 5 s. (V)		Р
	No flashover or breakdown		Р
8.3.3.5	Leakage current equipment suitable for isolation		NA
	test voltage (1,1 Ue) (V):		NA
	Leakage current: ≤ 2 mA /pole:		NA
9.3.1	Compliance with performance requirements	3	Р
c)	TEST SEQUENCE 3	-	P
,	- Performance under short-circuit conditions	s (Clause 9.3.4)	Р
9.3.4	Performance under short-circuit conditions	· · ·	Р
	If devices tested in free air may also be used in an individual enclosure, they shall be additionally tested in the smallest of such enclosures stated by the manufacturer.		NA
	For devices tested only in free air, information shall be provided to indicate that the device has not been evaluated for use in an individual enclosure.		Р
	The individual enclosure shall be in accordance with the manufacturer specifications. In case of multiple enclosure options are provided, the individual enclosure with the smallest volume shall be taken Maximum le and maximum Ue for AC-3		NA
	are covered		F
	Sub clause 8.3.4.1.2 of part 1 applies except that, for type "1" co-ordination, the fusible element F and resistor are replaced by a solid 6 mm ² wire of 1,2 m to 1,8 m length connected to the neutral, or with the agreement of the manufacturer, to one of the phases	<pre>neutral phase</pre>	NA



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Clause	Requirement + Test	Result - Remark	Verdict
	•		
	Rated control supply voltage:		Р
9.3.4.2.1	Test at the prospective current "r":		Р
9.3.4.2.3	Behaviour of the equipment during the test		Р
	Both types of co-ordination (all devices):		Р
	A - the fault current has been successfully		Р
	interrupted by the SCPD, the combination		
	starter or the combination switching device		
	and the fuse of fusible element, or solid		
	connection between the enclosure and		
-	supply shall not have melted		_
	B - the door or cover of the enclosure has		Р
	not been blown open and it is possible to		
	protection by the anglesure is not less than		
	IP2X		
	C - there is no damage to the conductors		Р
	or terminals and the conductors have not		
	been separated from the terminals		
	D – there is no cracking or breaking of an		Р
	insulating base to the extent that the		
	integrity of mounting of a live part is		
	impaired		
	Both types of co-ordination (combination sta	arters and protected	NA
	starters only):		
	E – the circuit breaker or switch is capable		NA
	of being opened manually by its operating		
	means		
	F - neither end of the SCPD is completely		NA
	separated from its mounting means to an		
	exposed conductive part		
	G - if a circuit breaker with rated ultimate		NA
	short-circuit breaking capacity less than		
	the rated conditional short-circuit current		
	assigned to the combination starter, the		
	combination switching device, the		
	protected starter or the protected switching		
	device is employed, the circuit breaker		
	snall be tested to trip as follows:		



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Clause	Requirement + Test	Result - Remark	Verdict
	a) circuit breaker with instantaneous trip relays or releases, at 120% of the trip current		NA
	releases, at 250% of the rated current of the circuit breaker		NA
	Type 1 co-ordination (all devices):		NA
	H - there has been no discharge of parts beyond the enclosure. Damage to the contactor and the overload relay is acceptable. The starter may be inoperative after each operation. The starter shall there fore be inspected and the contactor and/or the overload relay and the release of the circuit-breaker shall be reset if necessary and, in the case of fuse protection, all fuse-links shall be replaced.	octed starters only):	NA
	Type T co-ordination (combination and prote	ected starters only).	NA
	I - The adequacy of insulation in according with 8.3.3.4.1, item 4), of part 1 is verified after each operation (at currents "r" and "Iq" by a dielectric test on the complete unit under test (SCPD plus contctor/starter but before replacement of parts). The test voltage shall be applied to the incoming supply terminals, with the switch or circuit- breaker in open position, as follows:		NA
	I - dielectric verification test voltage (2 Ue) for 5 s (V) but not less than 1000V:	Test voltage: V	NA
	- between each pole and all other poles connected to the frame of the starter		NA
	- between all live parts of all poles connected together and the frame of the starter		NA
	- between the terminals of the line side connected together and terminals of the other side connected together		NA



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Clause	Requirement + Test	Result - Remark	Verdict
	For equipment suitable for isolation, the leakage current shall be measured through each pole, with the contacts in open position, at test voltage of 1,1 Ue and shall not exceed 6 mA	Test voltage: V L1: mA L2: mA L3: mA	NA
	Type 2 co-ordination (all devices)		Р
	J - no damage to the overload relay or other parts has occurred, except that welding of contactor or starter contacts is permitted, if they are easily separated (e.g. by a screwdriver) without significant deformation, but no replacement of parts is permitted during the test, except that , in case of fuse protection, all fuse shall be replaced.	Contacts welded ☐ yes ⊠ no	P
	In the case of welded contact as described above, the functionally of the device shall be verified by carrying out 10 operations under the conditions of table 8 for the applicable utilization category.		NA
	Operational performance capability (9.3.3.6):		NA
	Type of product :		NA
	utilization category :		NA
	rated operational voltage Ue (V) :		NA
	rated operational current le (A) or power (kW) :		NA
	Conditions, make/break operations:		NA
	- test voltage U/Ue = 1,05 (V) :		NA
	- test current (A) I/Ie = 6 :		NA
	- power factor/time constant :		NA
	- on-time (ms) :		NA
	- off-time (s) :		NA
	- number of make/break operations :		NA
	Characteristic of transient recovery voltage for AC-3 and AC-4 only:		NA



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Clause	Requirement + Test	Result - Remark	Verdict
	assillatory fraguency (kHz)		
			NA
	Measured oscillatory frequency (kHz) :		NA
	Factor y :		NA
	Behaviour and condition during and after the	e test:	NA
	- no permanent arcing		NA
	- no flash-over between poles		NA
	- no blowing of the fusible element in the earth circuit		NA
	- no welding of the contacts		NA
	- the contacts shall operate when the contactor or starter is switched by the applicable method of control		NA
9.3.4.2.3	K The tripping of the overload relay shall be verified at a multiple of the current	Test current:A	NA
	setting and shall conform to the published tripping characteristics, according to 5.7.5, both before and after the short-circuit test.	Measured:s	
	L The adequacy of insulation in according with 8.3.3.4.1, item 4), of part 1 shall be verified by a dielectric test on the contactor, starter, the combination starter, the combination switching device, the protected starter or protected switching device as follows:		Р
	L - dielectric verification test voltage (2 Ue) for 5 s (V) but not less than 1000V :	1320V	Р
	- between all the terminals of the main circuit connected together (including the control and auxiliary circuits connected to the main circuit) and the enclosure or mounting plate, with the contacts in all normal positions of operation		Р
	- between each pole of the main circuit and the other poles connected together and to the enclosure ore mounting plate with the contacts in all normal positions of operation		Р



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Clause	Requirement + Test	Result - Remark	Verdict
	- between each control and auxiliary		
	circuit not normally connected to the main circuit and: - the main circuit - the other circuits - the exposed conductive parts		Ρ
	- the enclosure or mounting plate		
	In case of combination starters, combination switching devices, protected starters and protecting switching devices, additional tests according to 8.3.3.4.1, item 3) of part 1 shall be made as follows:		NA
	Dielectric verification test voltage according table 12A of part 1) for 5 s (V)	Test voltage: V	NA
	across the main poles of the device with the contacts of the switch or of the circuit- breaker open and the contacts of the starter closed		NA
	For equipment suitable for isolation, the leakage current shall be measured through each pole, with the contacts in the open position, at a test voltage of 1,1 Ue and shall not exceed 2 mA	Test voltage: V L1: mA L1: mA L1: mA	NA
9.3.4.2.2	Test at the rated conditional short-circuit cur	rrent "Iq"	NA
	Type of product:		NA
	Test circuit, figure 9, 10, 11, 12:		NA
	type of SCPD:		NA
	ratings of SCPD, co-ordination type 1:		NA
	ratings of SCPD, co-ordination type 2:		NA
	rated operational current le (A) AC-3 :		NA
	rated operational voltage (V)		NA
	prospective current "Iq" (kA)		NA
	Wire size (mm ²) type 1	mm ²	NA
	Wire size (mm ²) type 2	mm ²	NA



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Clause	Requirement + Test	Result - Remark	Verdict	
	test voltage (V)	L1:	NA	
		L2:		
		L3:		
	r.m.s. test current (A)	L1:	NA	
		L2:		
		L3:		
	peak current (A):	L1:	NA	
		L2:		
		L3:		
	power factor		NA	
	1. one breaking operation of SCPD with all	L1:	NA	
	the switching devices closed prior to the	L2:		
	test	L3:		
	I ² t and Ip (A ² s / A):			
	2. one breaking operation of SCPD by	L1:	NA	
	closing the contactor or starter on to the	L2:		
	short-circuit	L3:		
	I ² t and Ip (A ² s / A):			
	3. one breaking operation of SCPD by	L1:	NA	
	closing the switching device on to the	L2:		
	short-circuit	L3:		
	I ² t and Ip (A ² s / A):			
	Behaviour of the equipment during the test		NA	
	Both types of co-ordination (all devices):		NA	
	A - the fault current has been successfully interrupted by the SCPD, the combination starter or the combination switching device and the fuse or fusible element, or solid connection between the enclosure and		NA	



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Clause	Requirement + Test	Result - Remark	Verdict	
	B - the door or cover of the enclosure has not been blown open and it is possible to open the door or cover. Degree of protection by the enclosure is not less than IP2X		NA	
	C - there is no damage to the conductors or terminals and the conductors have not been separated from the terminals		NA	
	D – there is no cracking or breaking of an insulating base to the extent that the integrity of mounting of a live part is impaired		NA	
	Both types of co-ordination (combination states only):	arters and protected	NA	
	E – the circuit breaker or switch is capable of being opened manually by its operating means		NA	
	F - neither end of the SCPD is completely separated from its mounting means to an exposed conductive part		NA	
	G - if a circuit breaker with rated ultimate short-circuit breaking capacity less than the rated conditional short-circuit current assigned to the combination starter, the combination switching device, the protected starter or the protected switching device is employed, the circuit breaker shall be tested to trip as follows:		NA	
	a) circuit breaker with instantaneous trip relays or releases, at 120% of the trip current		NA	
	b) circuit breaker with overload relays or releases, at 250% of the rated current of the circuit breaker		NA	
	Type 1 co-ordination (all devices):	1	NA	



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Clause	Requirement + Test	Result - Remark	Verdict
	H - there has been no discharge of parts beyond the enclosure. Damage to the contactor and the overload relay is acceptable. The starter may be inoperative after each operation. The starter shall there fore be inspected and the contactor and/or the overload relay and the release of the circuit-breaker shall be reset if necessary and, in the case of fuse protection, all fuse-links shall be replaced.		NA
	Type 1 co-ordination (combination and prote I - The adequacy of insulation in according with 8.3.3.4.1, item 4), of part 1 is verified after each operation (at currents "r" and "Iq" by a dielectric test on the complete unit under test (SCPD plus contactor/starter but before replacement of parts). The test voltage shall be applied to the incoming supply terminals, with the switch or circuit- breaker in open position, as follows:	ected starters only):	NA NA
	I - dielectric verification test voltage (2 Ue) for 5 s (V) but not less than 1000V	Test voltage: V	NA
	- between each pole and all other poles connected to the frame of the starter		NA
	 between all live parts of all poles connected together and the frame of the starter 		NA
	 between the terminals of the line side connected together and terminals of the other side connected together For equipment suitable for isolation, the leakage current shall be measured through 	Test voltage: V	NA NA
	each pole, with the contacts in open position, at test voltage of 1,1 Ue and shall not exceed 6 mA	L1: mA L2: mA L3: mA	
	Type 2 co-ordination (all devices)		NA



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Clause	Requirement + Test	Result - Remark	Verdict
	J - no damage to the overload relay or other parts has occurred, except that welding of contactor or starter contacts is permitted, if they are easily separated (e.g. by a screwdriver) without significant deformation, but no replacement of parts is permitted during the test, except that , in case of fuse protection, all fuse shall be replaced.	Contacts welded	NA
	In the case of welded contact as described above, the functionally of the device shall be verified by carrying out 10 operations under the conditions of table 8 for the applicable utilization category.		NA
	Operational performance capability (9.3.3.6):		NA
	Type of product :		NA
	utilization category :		NA
	rated operational voltage Ue (V) :		NA
	rated operational current le (A) or power (kW) :		NA
	Conditions, make/break operations:		NA
	- test voltage U/Ue = 1,05 (V) :		NA
	- test current (A) I/Ie = :		NA
	- power factor/time constant :		NA
	- on-time (ms) :		NA
	- off-time (s) :		NA
	- number of make/break operations :		NA
	Characteristic of transient recovery voltage for AC-3 and AC-4 only:		NA
	oscillatory frequency (kHz) :		NA
	Measured oscillatory frequency (kHz) :		NA
	Factor y :		NA
	Behaviour and condition during and after the	e test:	NA
	- no permanent arcing		NA



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Clause	Requirement + Test	Result - Remark	Verdict
		1	
	- no flash-over between poles		NA
	- no blowing of the fusible element in the		NA
	- no welding of the contacts		NA
	- the contacts shall operate when the		NA
	contactor or starter is switched by the		
	applicable method of control		
9.3.4.2.3	K The tripping of the overload relay shall be verified at a multiple of the current	Test current:A	NA
	setting and shall conform to the published	Measured [.] s	
	tripping characteristics, according to 5.7.5,		
	both before and after the short-circuit test.		
	L The adequacy of insulation in according		NA
	with 8.3.3.4.1, item 4), of part 1 shall be		
	contactor, starter the combination		
	starter the combination switching device		
	the protected starter or protected		
	switching device as follows:		
	L - dielectric verification test voltage	Test voltage:	ΝΔ
	(2 Ue) for 5 s (V) but not less than 1000V	Test Voltage.	
	- between all the terminals of the main		ΝΙΔ
	circuit connected together (including the		IN/A
	control and auxiliary circuits connected to		
	the main circuit) and the enclosure or		
	mounting plate, with the contacts in all		
	normal positions of operation		
	- between each pole of the main circuit		NA
	and the other poles connected together		
	and to the enclosure ore mounting plate		
	operation		
	- between each control and auxiliary		
	circuit not normally connected to the main		NA
	circuit and:		
	- the main circuit		
	- the other circuits		
	- the exposed conductive parts		
	- the enclosure or mounting plate		



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Clause	Requirement + Test	Result - Remark	Verdict
		-	
	In case of combination starters, combination switching devices, protected starters and protecting switching devices, additional tests according to 8.3.3.4.1, item 3) of part 1 shall be made as follows:		NA
	Dielectric verification test voltage according table 12A of part 1) for 5 s (V)	Test voltage: V	NA
	across the main poles of the device with the contacts of the switch or of the circuit- breaker open and the contacts of the starter closed		NA
	For equipment suitable for isolation, the leakage current shall be measured through each pole, with the contacts in the open position, at a test voltage of 1,1 Ue and shall not exceed 2 mA	Test voltage: V L1: mA L2: mA L3: mA	NA

9.3.1	Compliance with performance requirements	Р
d)	TEST SEQUENCE 4	Р
	- Verification of ability to withstand overload currents: Clause 9.3.5	
9.3.5	 3.5 Verification of ability to withstand overload currents Overload current withstand capability of contactors AC-3 and AC-4: 	
	After the test, the contactor shall be	Р
	substantially in the same condition as	
	before the test (visual inspection)	



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Clause	Requirement + Test	Result - Remark	Verdict

9.3.1	Compliance with performance requirements		Р
e)	TEST SEQUENCE 5		Р
	- Verification of mechanical properties of terminals: Clause 8.2.4 of		Р
	IEC 6947-1:2007, 9.2.1 and 9.2.2		
	- Verification of degrees of protection of enclosed contactors and		
	starters (see annex C of part 1)		
8.2.4	Verification of mechanical properties of	(see 8.2.4 part 1 above)	Р
part 1	terminals		
Annex C	Verification of degrees of protection of	(see 8.2.3 part 1 above)	Р
Part 1	enclosed contactors and starters		

EMC tests	N/A
TEST SEQUENCE Annex B	N/A
TEST SEQUENCE Annex F	N/A
TEST SEQUENCE Annex H	N/A
TEST SEQUENCE Annex K	N/A
TEST SEQUENCE Annex M (part 1)	N/A