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TEST REPORT

IEC 60947-5-1

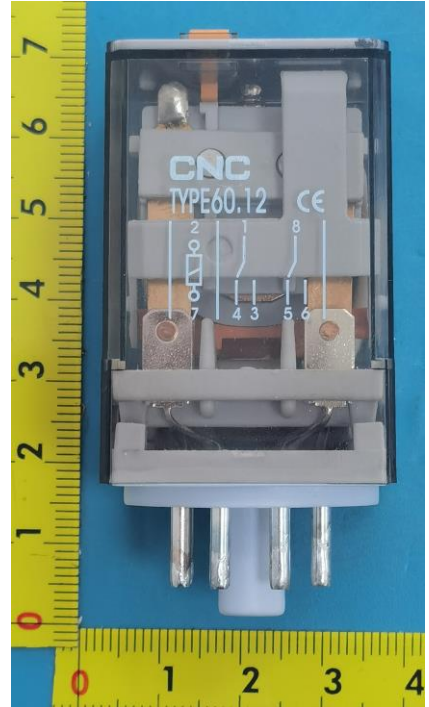
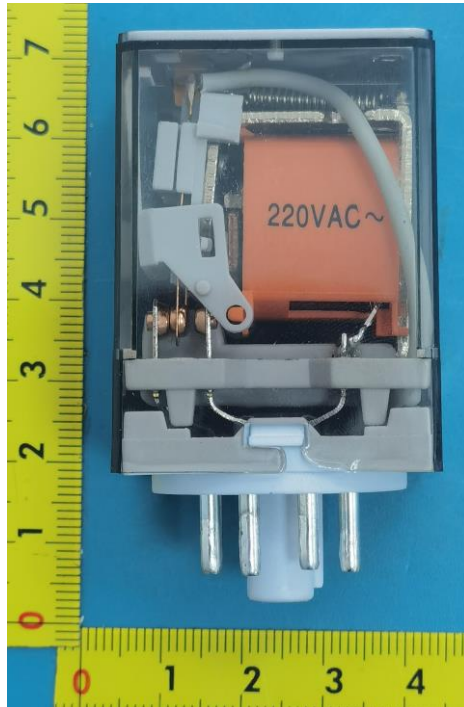
Part 5: Control circuit devices and switching elements Electromechanical control circuit devices

Tested by (name + signature) :	Lechen Hu (胡乐晨)	
Approved by (name + signature) :	Xiaomu Ye (叶小木)	
Report Ref. No.: Y230844E		
Date of issue : Aug. 28, 2023		
Standard: IEC 60947-5-1:2016		
Test conclusion :	The items tested meet the standard requirements.	
Testing Laboratory:	The Comprehensive Technical Service Center of Wenzhou Customs	
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Applicant's Name	Zhejiang Changcheng Trading Co., Ltd.	
Address.....:	DianHou Village, Liushi Town, Yueqing City, Zhejiang, China	
Test item description		
Trademark		
Manufacturer.....:	Changcheng Electrical Group Zhejiang Technology Co., Ltd.	
Model and/or type reference	60.13, 60.12, 60.13-I, 60-12-I	
General remarks		
This report is not valid without official seal and signatures.		
The test results presented in this report relate only to the object tested.		
This report shall not be reproduced, except in full, without the written approval of the Issuing testing laboratory.		

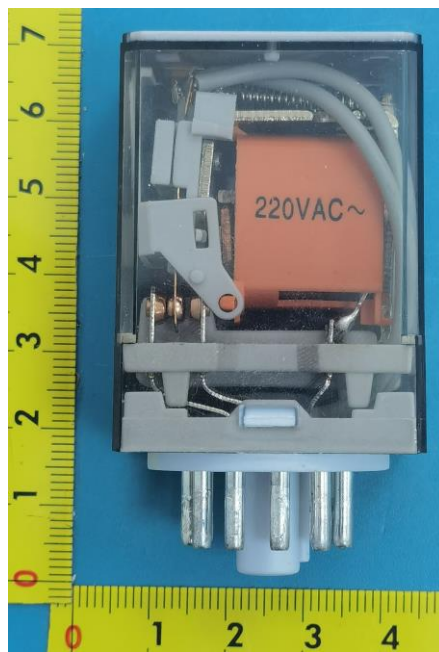


Copy of marking plate

60.12(Us:AC220V)

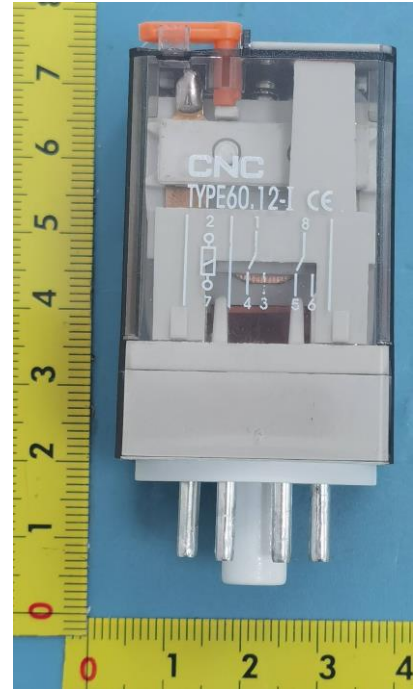
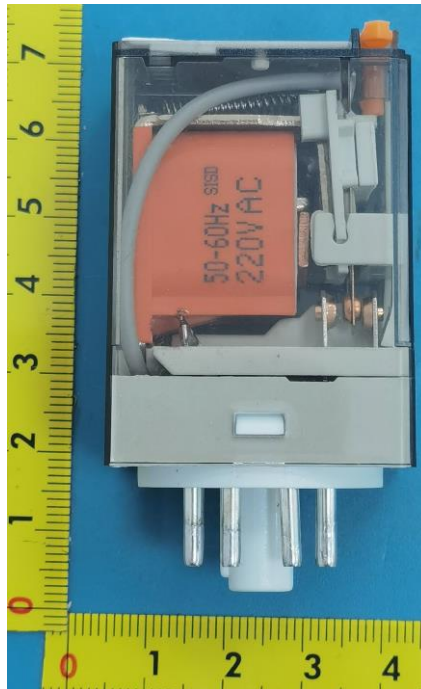


60.13(Us:AC220V)

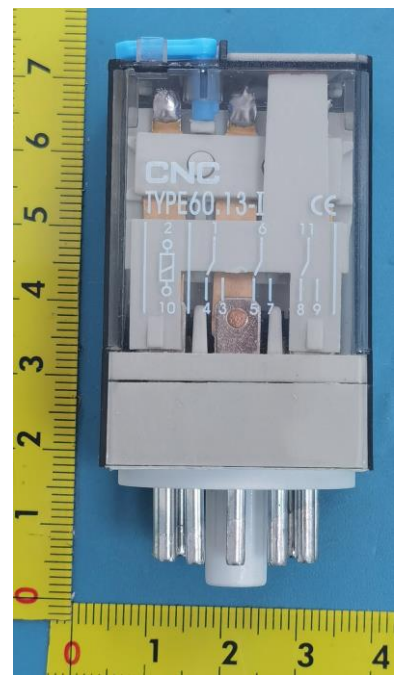
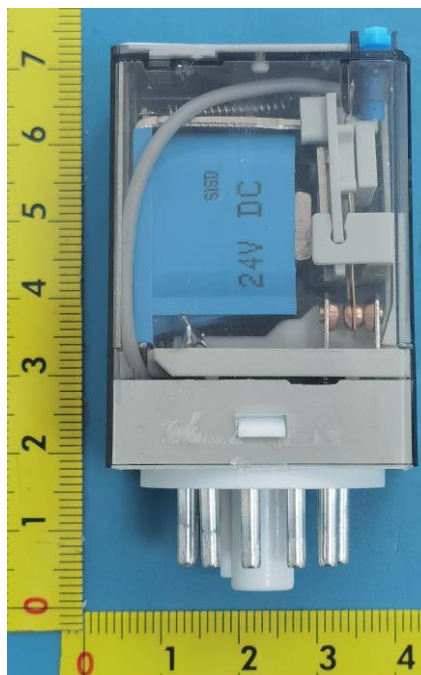


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60.12-I(Us:AC220V)



60.13-I(Us:DC24V)



Summary of testing:

Tests performed on auxiliary circuit according to IEC/EN 60947-5-1:

Type	Us	Seq. I	Seq. II	Seq. III	Seq. IV	Seq. V	Seq. VI
60.13	AC 220V	1	1	-	1	1	1
	AC 110V	1 ^{e)}	-	-	-	-	-
	DC 48V	1 ^{e)}	-	-	-	-	-
	DC 24V	1 ^{e)}	-	-	-	-	-
60.12	AC 220V	-	-	-	1	-	-
60.13-I	AC 220V	1	-	-	-	1	1
	AC 110V	1 ^{e)}	-	-	-	-	-
	DC 48V	1 ^{e)}	-	-	-	-	-
	DC 24V	1 ^{e)}	-	-	-	-	-
60.12-I	AC 220V	-	-	-	-	-	-

Note:

e) For this sequence only the test clause of 8.3.3.3 is required

Test item particulars	
Classification of installation and use.....	Relay (auxiliary contact)
Supply Connection.....	Cable connection
Kind of control circuit device	<input type="checkbox"/> manual control switches, e.g. push-buttons, rotary switches, foot switches, etc. <input checked="" type="checkbox"/> electromagnetically operated control switches, either time delayed or instantaneous, e.g. contactor relays <input type="checkbox"/> pilot switches, e.g. pressure switches, temperature sensitive switches (thermostats) <input type="checkbox"/> position switches <input type="checkbox"/> associated control equipment, e.g. indicator lights, etc.
Kind of switching elements	<input checked="" type="checkbox"/> auxiliary contacts of a switching device (e.g. contactor, circuit-breaker, etc) which are not dedicated exclusively for use with the coil of that device <input type="checkbox"/> interlocking contacts of enclosure doors <input type="checkbox"/> control circuit contacts of rotary switches <input type="checkbox"/> control circuit contacts of overload relays
Number of poles	60.13 and 60.13-I for 3NO 3NC, 60.12 and 60.12-I for 2NO 2NC
Kind of current.....	<input checked="" type="checkbox"/> ac and/or <input type="checkbox"/> dc
Interrupting medium.....	<input checked="" type="checkbox"/> air, <input type="checkbox"/> oil, <input type="checkbox"/> gas, <input type="checkbox"/> vacuum, <input type="checkbox"/> ...
Operating conditions	
Method of operations	<input type="checkbox"/> manual <input checked="" type="checkbox"/> electromagnetic <input type="checkbox"/> pneumatic <input type="checkbox"/> electro-pneumatic
Method of control	<input type="checkbox"/> automatic <input type="checkbox"/> non-automatic <input checked="" type="checkbox"/> semi-automatic

Rated and limiting values for switching elements:**Voltages:**

- rated operational voltage U_e (V): AC-12, U_e : 250V~
- rated insulation voltage U_i (V): 250V
- rated impulse withstand voltage U_{imp} (kV): 1,5kV

Currents:

- conventional free air thermal current I_{th} (A).....: 10A
- conventional enclosed thermal current I_{the} (A): N/A
- rated operational current I_e (A): AC-12, I_e : 10A,

Rated frequency (Hz).....: 50/60Hz

Utilization category.....: AC-12

Short-circuit characteristic:

- rated conditional short-circuit current (kA): 1kA
- kind of protective device: RT16-10

Electrically separated contact elements: Yes

Actuating quantities for pilot switches.....: N/A

Pilot switches having two or more contact elements ...: N/A

Indication of contact elements of same polarity: N/A

IP code, in case of an enclosed control device.....: IP20

Pollution degree: 3

Suitability for isolation, with the symbol 07-13-06 of IEC 60617-7: N/A

Test case verdicts

Test case does not apply to the test object: N/A

Test item does meet the requirement.....: P (Pass)

Test item does not meet the requirement.....: F(Fail)

Testing

Date of receipt of test item: 2023-08-15

Date(s) of performance of test.....: 2023-08-15 to 2023-09-01

General remarks:

"(See Enclosure #)" refers to additional information appended to the report.

"(See appended table)" refers to a table appended to the report.

Throughout this report a comma / point is used as the decimal separator.**General product information and other remarks:** U_i : 250V, U_{imp} : 1,5kV, I_{th} : 10A,AC-12, U_e : 250V~, I_e : 10A U_s : AC220V; AC110V; DC48V; DC24V

IEC 61008-1			
Clause	Requirement – Test	Result - Remark	Verdict
5	PRODUCT INFORMATION		
5.2	Marking		
	Data shall be preferably marked on the equipment:		--
	a - manufacturer's name or trademark	CNC	P
	b - type designation or serial number	60.13, 60.12, 60.13-I, 60.12-I	P
	Data shall be included on the nameplate, or on the equipment, or in the manufacturer's published literature:		--
	c - number of this standard		P
	d - rated operational voltages	250V~	P
	e - utilization category and rated operational currents, at the rated operational voltages of the control circuit device		P
	f - rated insulation voltage:		P
	g - rated impulse withstand voltage		P
	h - vacant		N/A
	i - IP code, in case of enclosed control circuit device	IP20	N/A
	j - pollution degree	3	P
	k - type and maximum ratings of short-circuit protective device		P
	l - conditional short-circuit current		P
	m - suitability for isolation, where applicable, with the symbol S00288 of IEC 60617		N/A
	n - indication of contact elements of same polarity		N/A
	Marking of data under n) shall be included on the nameplate of the control circuit device in order to ensure proper wiring at installation.		N/A
	o) length of insulation to be removed before insertion of the conductor into the terminal.		N/A
	p) for non-universal screwless terminals: <ul style="list-style-type: none"> – "s" or "sol" for terminals declared for rigid-solid conductors; – "r" for terminals declared for rigid (solid and stranded) conductors; – "f" for terminals declared for flexible conductors. 		N/A
	The indication "s", "sol", "r" or "f" for non-universal screwless terminals shall be marked on the device or, if the space available is not sufficient, on the smallest package unit or in technical information provided with the product.		N/A
5.2.2	Terminal identification and marking (see 7.1.8.4 of IEC 60947-1)		--

	Clearly and permanently identified according IEC 60445 and Annex L, unless superseded by relevant standard.		P
	Neutral terminal identified by letter.....:		N/A
	Protective earth terminal identified by letter		N/A
5.2.3	Functional markings		--
	Actuators may be identified by symbols in the form of engravings, but if a stop button carries any symbol engraved or marked this symbol shall be a circle or oval		N/A
	Letters or words may be used where space is available		N/A
	Symbols shall be in accordance with IEC 60417		N/A
5.2.4	Emergency stop		
	Actuator shape and colour, background colour and direction of unlatching for emergency stop devices with mechanical latching function shall be in accordance with 4.2 of IEC 60947-5-5		N/A
5.2.5	Operating diagram		--
5.2.5.1	General		--
	As rotary switches may have multiplicity of contacts elements and a multiplicity of actuator positions, it necessary that the manufacturer indicates the relationship between the actuator positions and the associated contact elements position		N/A
5.2.5.2	Position indication and contact position		--
	Sub clause 7.1.6.1 of IEC 60947-1 applies		P
	The position indication shall be clear, and the associated text or symbols shall be indelible and easily legible		N/A
5.2.5.3	Terminal markings for operating diagrams		--
	Terminal markings shall be clearly identifiable with respect to the operating diagram (see also Annex M)		P
5.2.6	Time delay markings		--
	The manufacturer shall indicate, for each time-delay contact element, the characteristic of the delay, according to 2.4.1.1 or 2.4.1.2		N/A
5.3	Instructions for installation, operation and maintenance		--
	The manufacture shall specify, in his documents or catalogues:		--
	- the conditions for installation, operation and maintenance, if any, of the equipment during operation and after a fault		P
	- the specify the measures to be taken with regard to EMC, if any,		N/A

	- equipment only suitable in environment A shall provided with the following notice	NOTICE This product has been designed for environment B may cause unwanted electromagnetic disturbances in which case the user may be required to take adequate mitigation measures.	N/A
	- if necessary, the instructions for transport, installation and operation of the equipment shall indicate the measures that are particular importance for the proper and correct installation, commissioning and operation of the equipment.		P

6	Normal service, mounting and transport conditions		
6.1.1	Ambient temperature		--
	Ambient air temperature does not exceed +40 °C and its average over 24 hours does not exceed +35°C and the lower limit is –5°C		P
6.1.2	Altitude		--
	Altitude of side of installation does not exceed 2000m		P
6.1.3	Atmospheric conditions		--
6.1.3.1	Relative humidity does not exceed 50 % at max temp +40 °C, higher rel. hum may at lower temperatures e.g. 90% at +20 °C		P
6.1.3.2	Pollution degree		--
	Unless otherwise stated, equipment for: - industrial use shall have a degree 3, depending upon micro-environment - household and similar shall have degree 2	Pollution degree 3	P
6.1.4	Shock and vibration		--
	Under consideration		--
6.2	Conditions during transport and storage		--
	Under consideration		--
6.3	Mounting		--
	Accordinging manufacturer's instruction		P
6.3.1	Mounting of single hole mounted devices		--
	Dimensions according Table 2		N/A
6.3.1.1	Location of key recess (if any)		--
	Dimensions according Table 3		N/A
6.3.1.2	Range of panel thickness		--
	The device shall be capable of being mounted on any thickness between 1 and 6 mm		N/A
6.3.1.3	Grouping of devices		--
	The distances a between the mounting centres in the same row and b between the centre lines of the rows shall be not less than those given in table 3. Distances a and b may be interchanged		N/A

7	CONSTRUCTIONAL AND PERFORMANCE REQUIREMENTS		--
7.1	Constructional requirements		--
7.1.1	General		--
	Sub clause 7.1 of IEC 60947-1 applies except for 7.1.2, 7.1.3, 7.1.7, 7.1.9 and 7.1.13, and with the following additions:		--
7.1.2	Materials		--
7.1.2.2	Glow-wire testing		--
			P
7.1.2.3	Test based on flammability category		--
			N/A
7.1.3	Current-carrying parts and their connection		--
	No contact pressure through insulating materials		P
7.1.4	Clearances and creepage distances		--
	Clause 7.1.4 of IEC 60947-1 applies		--
	Clearances		--
	Minimum values are given in Table 13 and Table 15 of IEC 60947-1		--
	Rated impulse withstand voltage	1,5kV	--
	Minimum clearance - Case B (mm)	Required: mm	--
	Minimum clearance - Case A (mm)	Required: $\geq 0,5\text{mm}$	--
	Measured clearances (mm)	0,9	P
	Creepage distances		
	Pollution degree	3	--
	Comparative tracking index (V)	175	--
	Material group	IIIa	--
	Rated insulation voltage U_i (V)	250V	--
	Minimum creepage distances (mm)	Required: $\geq 4\text{mm}$	--
	Measured creepage distances (mm)	4,82	P
7.1.5	Actuator		--
7.1.5.1	Insulation		--
	Clause 7.1.5.1 of IEC 60947-1 applies		N/A
7.1.5.2	Direction		--
	Clause 7.1.5.2 of IEC 60947-1 applies		N/A
7.1.5.3	Actuating force (or moment)		--
		See test sequence V	N/A
7.1.5.4	Limitation of rotation (of rotary switch)		--
	When actuators with limited or unidirectional movement are used, they shall be fitted with robust means of limitation, capable of withstanding five times the actual maximum actuating moment.		N/A

7.1.5.5	Emergency stop		--
	The actuator shall preferably latch in the actuated position with the control contact open. This latching shall be released by a separate action, e.g. by pulling, rotation, or by means of a key.		N/A
7.1.6	Indication of the contact position		--
	Clause 7.1.6 of IEC 60947-1 applies		P
7.1.7	Conditions for control switches suitable for isolation		--
	A control switch suitable for isolation shall be manually operated with a direct opening action (see Annex K) and shall comply with the isolating function in the open position (see 2.1.19 and 7.1.7 of IEC 60947-1).		N/A
	The open position of a control switch suitable for isolation shall be a position in which the switch can remain when no actuating force is applied.		N/A
	In order to avoid unintentional reclosing, it shall be possible to prevent the operation of the control switches suitable for isolation when the contact elements are in the open position. This may be obtained by padlocking or by a latch which shall only be releasable by a special tool or key.		N/A
7.1.8	Terminals		--
		See clause 8.2.4	P
7.1.10	Provisions for protective earthing		--
	Clause 7.1.10 of IEC 60947-1 applies		N/A
7.1.11	Enclosures for equipment		--
	Clause 7.1.11 of IEC 60947-1 applies		N/A
7.1.12	Degree of protection of enclosed equipment		--
	Degree of protection	IP20	--
	Test for first characteristic		--
	Test for first numeral	<input type="checkbox"/> 1: <input checked="" type="checkbox"/> 2: <input type="checkbox"/> 3: <input type="checkbox"/> 4: <input type="checkbox"/> 5: <input type="checkbox"/> 6:	P
	Test for second characteristic		--

	Test for second numeral: <input type="checkbox"/> 1: <input type="checkbox"/> 2: <input type="checkbox"/> 3: <input type="checkbox"/> 4: <input type="checkbox"/> 5: <input type="checkbox"/> 6: <input type="checkbox"/> 7: <input type="checkbox"/> 8:		N/A
7.1.14	Class II control circuit devices		--
	These devices shall not be provided with means for protective earthing (see IEC 61140)		N/A
	For class II control circuit devices insulated by encapsulation, see Annex F	See annex F	N/A
7.1.15	Requirements for control devices with integrally connected cables		--
		See annex G	N/A
7.2	Performance requirements		--
	Subclauses 7.2.1.1 and 7.2.2 of IEC 60947-1 apply with the following additions:		P
7.2.1.2	Limits of operation of contactor relays		--
	The limits of operation for contactor relays shall be in accordance with IEC 60947-4-1	See clause 8.3.3.2	N/A
7.2.3	Dielectric properties		--
	Subclause 7.2.3 of IEC 60947-1 applies with the following addition	See clause 8.3.3.4	P
	For class II control circuit devices insulated by encapsulation	See Annex F	N/A
7.2.4	Ability to make and break under normal and abnormal load conditions		--
7.2.4.1	Making and breaking capacities		--
	Making and breaking capacities under normal conditions as state in table 4	See clause 8.3.3.5.3	P
	Making and breaking capacities under abnormal conditions as state in table 5	See clause 8.3.3.5.4	N/A
7.2.4.3	Durability		--
	Sub-clause 7.2.4.3 of IEC 60947-1 applies with the following additions:		--
	Mechanical durability	See Annex C	N/A
	Electrical durability	See Annex C	N/A
7.2.5	Conditional short-circuit current		--
	The switching element shall withstand the stresses resulting from short-circuit current under the conditions specified in 8.3.4		P
7.2.7	Additional requirements for control switches suitable for isolation		--

	Control switches suitable for isolation shall be tested according to 8.3.3.4 of IEC 60947-1 with a value of test voltage as specified in Table 14 or IEC 60947-1 corresponding to the rated impulse withstand voltage U_{imp} declared by the manufacturer.		N/A
	Other additional requirements applicable to such control switches are under consideration		--
7.2.8	Maximum recovery time		--
	For equipment incorporating electronic circuits the maximum recovery time and the measuring method shall be stated by the manufacturer		N/A
7.3	Electromagnetic compatibility (EMC)		--
	Subclause 7.3 of IEC 60947-1 applies with the following additions:		N/A
	The control circuit device to be tested shall have all the essential design details of the type which it represents and shall be in a clean and new condition.		N/A
	The EMC tests shall be conducted at rated operational voltage U_e , or if the rated operational voltage is given as a range, then the test shall be conducted at a voltage which represents the worst case condition.		N/A
	Maintenance or replacement of parts during or after a testing cycle is not permitted.		N/A
	The products covered by this standard are intended for use in environment A.		N/A
	Contactors incorporating electronic circuits shall follow the requirements of 8.3.2.2 of IEC 60947-4-1		N/A

8.3.1	TEST SEQUENCE I - 8 sample: #1 60.13(Us:AC220V) #2 60.13(Us:AC110V) #3 60.13(Us:DC48V) #4 60.13(Us:DC24V) #5 60.13-I(Us:AC220V) #6 60.13-I(Us:AC110V) #7 60.13-I(Us:DC48V) #8 60.13-I(Us:DC24V)	--
Test No. 1	- operating limits of contactor relays (8.3.3.2)	--
Test No. 2	- temperature rise (Clause 8.3.3.3.)	--
Test No. 3	- dielectric properties (Clause 8.3.3.4)	--
Test No. 4	- mechanical properties of terminals (8.2.4 of IEC 60947-1)	--
8.3.3.2	Operating limits of contactor relays	--
8.3.3.2.1	Power-operated equipment:	--
8.2.1.2.1	Electromagnetic contactors and starters	--
	rated control supply voltage Us (V): #1 and #5:AC220V #2 and #6:AC110V #3 and #7:DC48V #4 and #8:DC24V	--
	frequency (Hz): 50/60Hz	--
	declared ambient temperature(>40 °C) for 100% Us	+40 °C
	limits of close satisfactorily at any value between 85% and 110% of rated control supply voltage Us:	P
	limits of drop out and open fully are: 75% to 20% for a.c. and 75% to 10% for d.c.:	N/A
	ambient temperature(-5 °C) for 100% Us	-5 °C
	limits of close satisfactorily at any value between 85% and 110% of rated control supply voltage Us:	N/A
	Limits of drop out and open fully are: 75% to 20% for a.c. and 75% to 10% for d.c.:	P
8.2.1.2.2	Contactors and starters with electronically controlled electromagnet	--
	Rated control supply voltage Us (V):	--
	Frequency (Hz):	--
	Declared ambient temperature(>40 °C) for 100% Us	--
	Limits of close satisfactorily at any value between 85% and 110% of rated control supply voltage Us:	N/A
	Limits of drop out and open fully are: 75% to 20% for a.c. and 75% to 10% for d.c.:	N/A

	Ambient temperature(-5 °C) for 100% Us		
	Limits of close satisfactorily at any value between 85% and 110% of rated control supply voltage Us:		N/A
	Limits of drop out and open fully are: 75% to 20% for a.c. and 75% to 10% for d.c.:		N/A
8.2.1.2.3	Electro-pneumatic contactors and starters		
	Rated air supply pressure(Bar)		--
	Declared ambient temperature(>40 °C) for 100% of the rated air supply pressure(Bar)		--
	Limits of close satisfactorily at any value between 85% and 110% of rated air supply pressure(Bar):		N/A
	Limits of drop out and open fully are: 75% to 10% of rated air supply pressure(Bar)		N/A
	Ambient temperature(-5 °C) for 100% of the rated air supply pressure(Bar)		--
	Limits of close satisfactorily at any value between 85% and 110% of rated air supply pressure(Bar):		N/A
	Limits of drop out and open fully are: 75% to 10% for the rated air supply pressure(Bar)		N/A
8.3.3.3	Temperature rise		--
	ambient temperature 10-40 °C	22,3 °C	--
	test enclosure W x H x D (mm x mm x mm)	Free air	--
	material of enclosure	-	--
	NO-contacts, test conditions:		--
	- rated operational current I _e (A)	10A (tested at I _{th} = 10A)	P
	- cable cross-section (mm ²)	1,5	P
	- cable length (m)	1	P
	- temperature rise of NO terminals (K)	#1:≤17K #2:≤15K	P
	NC-contacts, test conditions:		--
	- rated operational current I _e (A)	10A (tested at I _{th} = 10A)	P
	- cable cross-section (mm ²)	1,5	P
	- cable length (m)	1	P
	- temperature rise of NC terminals (K)	#1:≤17K #2:≤15K	P
	Coils and electromagnets, test conditions:		--
	- rated control supply voltage U _s (V / Hz)	<u>220</u> V/ <u>50</u> Hz	P
	- Class of insulating material	B	P
	- temperature rise of coil and electromagnets (K):	#1:≤58K #2:≤59K_ _____	P
8.3.3.4	Dielectric properties		--
	Test of dielectric properties, impulse withstand voltage (U _{imp} indicated):		--

	- verification by measurement of clearances instead of testing		N/A
	- rated impulse withstand voltage (V)	1,5kV	P
	- test Uimp auxiliary circuits (kV)	1,75kV	P
	Test of dielectric properties, dielectric withstand voltage (Uimp not indicated):		--
	- rated insulation voltage (V)	250V	P
	- control and auxiliary circuits, test voltage (V) for 60 sec	1500V	P
8.2.4	Mechanical and electrical properties of terminals		--
8.2.4.2	Mechanical strength of terminals		--
	maximum cross-sectional area of conductor (mm ²) ..	1,5	P
	diameter of thread (mm)	M3,5	P
	torque (Nm)	0,8	P
	5 times on 2 separate clamping units		P
8.2.4.3	Testing for damage to and accidental loosening of conductor (flexion test)		--
	conductor of the smallest cross-sectional area (mm ²)	0,5	P
	number of conductor of the smallest cross section ...	1	P
	diameter of bushing hole (mm)	6,5	P
	height between the equipment and the platen (mm) :	260	P
	mass at the conductor(s) (kg)	0,3	P
	135 continuous revolutions: the conductor shall neither slip out of the terminal nor break near the clamping unit		P
8.2.4.4	Pull-out test		--
	force (N)	20	P
	1 min, the conductor shall neither slip out of the terminal nor break near the clamping unit		P
8.2.4.3	Flexion test		--
	conductor of the largest cross-sectional area (mm ²) :	1,5	P
	number of conductor of the largest cross-section	1	P
	diameter of bushing hole (mm)	6,5	P
	height between the equipment and the platen (mm) :	260	P
	mass at the conductor(s) (kg)	0,4	P
	135 continuous revolutions: the conductor shall neither slip out of the terminal nor break near the clamping unit		P
8.2.4.4	Pull-out test		--
	force (N)	40	P
	1 min, the conductor shall neither slip out of the terminal nor break near the clamping unit		P
8.2.4.3	Flexion test		

	conductor of the largest and smallest cross-sectional area (mm ²)	1,5 / 0,5	--
	number of conductor of the smallest cross sectional, number of conductor of the largest cross sectional ...:	1 / 1	--
	diameter of bushing hole (mm)	6,5 / 6,5	--
	height between the equipment and the platen (mm) :	260 / 260	--
	mass at the conductor(s) (kg)	0,4 / 0,3	--
	135 continuous revolutions: the conductor shall neither slip out of the terminal nor break near the clamping unit		P
8.2.4.4	Pull-out test		--
	force (N)	40 / 20	--
	1 min, the conductor shall neither slip out of the terminal nor break near the clamping unit		P
8.2.4.5	Test for insertability of unprepared round copper conductors having the maximum cross-section		--
	The test shall be carried out using the appropriate gauge form A or form B specified in Table 7.		P
	The measuring section of the gauge shall be able to penetrate freely into the terminal aperture to the full depth of the terminal (see also note to Table 7).		P
	Alternatively, the test can be carried out by inserting the largest conductor of type and rated cross-section among those recommended by the manufacturer, the diameter of which corresponds to the theoretical diameter according to Table 7a, after the insulation has been removed and the end has been reshaped. The stripped end of the conductor shall be able to enter completely within the clamping unit aperture, without use of undue force.		P
8.2.4.7	Electrical performance of screwless-type clamping units		--
	If terminals are used which are qualified according to IEC 60999-1 and the operating conditions of the terminals in the device are according to the operating conditions specified by the manufacturer of the terminals, then the test does not need to be performed.		N/A
	Sub clause 8.2.4.7 of IEC 60947-1 applies with the following changes:		N/A
	<ul style="list-style-type: none"> – The test shall be done on the connecting device equipped with the clamping units; – The number of specimens shall be at least 8; – The test shall be done as a single 8 test: <ul style="list-style-type: none"> • Eight clamping units shall be tested to the declared voltage drop; • If the number of failed clamping units does not exceed two, the test is considered passed. 		N/A
	test current (A)		N/A
	voltage drop < 15 mV. (V).....		N/A

8.2.4.8	Ageing test for screwless-type clamping units		--
	If terminals are used which are qualified according to IEC 60999-1 and the operating conditions of the terminals in the device are according to the operating conditions specified by the manufacturer of the terminals, then the test does not need to be performed.		N/A
	Subclause 8.2.4.8 of IEC 60947-1 applies with the following changes:		N/A
	The test shall be done on the connecting device equipped with the clamping units.		N/A
	test current (A)		N/A
	maximum temperature for the temperature cycles shall be 40°C. Max. temperature (°C)		N/A
	voltage drop $\leq 22,5$ mV or 1,5 times the value measured after the 24th cycle. (V)		N/A

8.3.1	TEST SEQUENCE II 1 samples: #9 60.13(Us:AC220V)		--
Test No. 1	- Making and breaking capacities of switching elements under normal conditions (8.3.3.5.3)		--
Test No. 2	- Dielectric verification (8.3.3.5.6.b)		--
8.3.3.5.3	Making and breaking capacities of switching elements under normal conditions		--
	contact element (figure / form)	C	--
	contact polarity.....	-	--
	utilization category (AC / DC)	AC-12	--
	rated operational voltage Ue (V)	250V	--
	rated operational current Ie (A) or power (kW)	10	--
No.1	- test voltage U/Ue = 1,1 (V)	L1: 276 L2: - L3: -	P
	- power factor/ time constant	L1: 0,91 L2: - L3: -	P
	- make operations: test current I/Ie (A)	L1: 10,2 L2: - L3: -	P
	- break operations: test current I/Ie (A)	L1: 10,2 L2: - L3: -	P
	- a.c. test: Inductor shunted by a resistor taking 3% of the total power consumed - d.c. test: test current increase from zero to steady-state value within limits of figure 9	a.c. test	P
	- on-time (ms)	>40ms	P
	- operating cycles per minute	6	P
	- number of operating cycles	50	P
	- test voltage U/Ue = 1,0 (V)	L1: 254 L2: - L3: -	P
	- power factor/ time constant	L1: 0,91 L2: - L3: -	P
	- make operations: test current I/Ie (A)	L1: 10,2 L2: - L3: -	P
	- break operations: test current I/Ie (A)	L1: 10,2 L2: - L3: -	P
No. 2	- on-time (ms)	>40ms	P
	- operating cycles per minute	60	P
	- number of operating cycles	10	P
No. 3	- on-time (ms)	>40ms	P
	- operating cycles per minute	60	P
	- number of operating cycles	990	P

No. 4	- on-time (ms)	>40ms	P
	- operating cycles per minute	6	P
	- number of operating cycles	5000	P
	Behaviour and condition during and after the test:		--
	- no electrical or mechanical failures		P
	- no contact welding or prolonged arcing		P
	- no blowing of the fusible element in the earth circuit		P
8.3.3.5.6.b	Dielectric verification:		--
	dielectric test voltage (V) 2 xUe with a min.of 1000V :	1000	P

8.3.1	TEST SEQUENCE III		--
Test No. 1	- Making and breaking capacities of switching elements under abnormal conditions (8.3.3.5.4)		--
Test No. 2	- Dielectric verification (8.3.3.5.6.b)		--
8.3.3.5.4	Making and breaking capacities of switching elements under abnormal conditions:		--
	contact element (figure / form)		--
	contact polarity.....		--
	utilization category (AC / DC)		--
	rated operational voltage U_e (V)		--
	rated operational current I_e (A) or power (kW)		--
	Conditions, make/break operations:		--
	- test voltage $U/U_e = 1,1$ (V)	L1: - L2: - L3: -	N/A
	- power factor/ time constant	L1: - L2: - L3: -	N/A
	- make operations: test current I/I_e (A)	L1: - L2: - L3: -	N/A
	- break operations: test current I/I_e (A)	L1: - L2: - L3: -	N/A
	- a.c. test: Inductor shunted by a resistor taking 3% of the total power consumed - d.c. test: test current increase from zero to steady-state value within limits of figure 9	a.c. test	N/A
	- on-time (ms)		N/A
	- operating cycles per minute		N/A
	- number of operating cycles		N/A
	Behaviour and condition during and after the test:		--
	- no electrical or mechanical failures		N/A
	- no contact welding or prolonged arcing		N/A
	- no blowing of the fusible element in the earth circuit		N/A
8.3.3.5.6.b	Dielectric verification:		--
	dielectric test voltage (V) $2 \times U_e$ with min.of 1000V		N/A

8.3.1	TEST SEQUENCE IV 2 samples: #10 60.13(U _s :AC220V) #11 60.13-I(U _s :AC220V)		--
Test No. 1	- Performance under conditional short-circuit current (8.3.4)		--
Test No. 2	- Dielectric verification (8.3.3.5.6.b)		--
			--
8.3.4	Performance under conditional short-circuit current		
	contact element (figure / form)	C	--
	contact polarity.....	-	--
	type of SCPD	RT16-10	--
	ratings of SCPD (A / V)	10A	--
	prospective current (kA)	1kA	--
	test voltage (V) U/U _e = 1,1 (V)	277V	--
	r.m.s. test current obtained (kA)	1,02kA	--
	power factor (max. 0,7)	0,64	--
	Auxiliary Contact (NO)		--
	first CO operation by closing the separate making switch: test I _p / I ² dt (A / A ² s)	#10: 309 / 239 #11: 619 / 282	P
	time interval between test (min. 3 min)	3	P
	second CO operation by closing the separate making switch: test I _p / I ² dt (A / A ² s)	#10: 392 / 195 #11: 473 / 277	P
	time interval between test (min. 3 min)	3	P
	third making operation to closed switching elements: test I _p / I ² dt (A / A ² s)	#10: 493 / 381 #11: 448 / 268	P
	Auxiliary Contact (NC)		--
	first CO operation by closing the separate making switch: test I _p / I ² dt (A / A ² s)	#10: 383 / 201 #11: 329 / 215	P
	time interval between test (min. 3 min)	3	P
	second CO operation by closing the separate making switch: test I _p / I ² dt (A / A ² s)	#10: 508 / 240 #11: 346 / 179	P
	time interval between test (min. 3 min)	3	P
	third making operation to closed switching elements: test I _p / I ² dt (A / A ² s)	#10: 524 / 249 #11: 376 / 267	P
	Behaviour of the equipment during the test:		--
	switching elements open by the normal actuating system		P
8.3.3.5.6.b	Dielectric verification:		--
	dielectric test voltage (V) 2 xU _e with min.of 1000V	1000	P

8.3.1	TEST SEQUENCE V 2 sample: #12 60.13(Us:AC220V) #13 60.13-I(Us:AC220V)		--
Test No. 1	- Degree of protection of enclosed control circuit-devices (Annex C of IEC 60947-1)		--
Test No. 2	- Verification of actuation force or moment (8.2.5)		--
			--
Annex C	Degree of protection of enclosed control circuit-devices		--
	The enclosed control circuit devices shall comply with the requirements of Annex C of IEC60947-1	IP20	P
8.2.5	Verification of actuation force or moment		--
	When required in 7.1.5.3, the minimum actuating force or moment shall be tested during sequence V of 8.3.1. The performance shall be as stated in 7.1.5.3		N/A
7.1.5.3	Actuating force (or moment)		--
	The force (or moment) required to operate the actuator shall be compatible with the intended application, taking into account the size of the actuator, the type of enclosure or panel, the environment of the installation and the use for which it is intended		N/A
	The minimum starting force (or moment) shall be sufficiently large to prevent inadvertent operation; e.g. push-buttons and rotary switches to be used with enclosures complying with degrees of protection IPX5 or IPX6 shall not become actuated when hit by the jet of water applied during the test of the enclosed equipment.		N/A
	Minimum force (N)		N/A
	Minimum moment (Nm)		N/A

8.3.1.	TEST SEQUENCE VI 2 sample: #12 60.13(Us:AC220V) #13 60.13-I(Us:AC220V)		--
Test No. 1	- Measurement of clearances and creepage distances (7.1.4 of IEC 60947-1)		--
Test No. 2	- Verification of limitation of rotation of a rotary switch (8.2.6)		--
			--
7.1.4	Measurement of clearances and creepage distances		--
	Clearances and creepage distances	See clause 7.1.4	P
8.2.6	Verification of limitation of rotation of a rotary switch		--
	When this test is required in 7.1.4.5, it shall be tested during sequence VI of 8.3.1 The test sample shall be mounted according to the manufacturer's instructions		N/A
7.1.4.5	Limitation of rotation (of a rotary switch)		--
	When actuators with limited or unidirectional movement are used, they shall be fitted with robust means of limitation, capable of withstanding five times the actual maximum actuating moment		N/A
8.2.6	The operating moment shall be measured five times and the maximum value recorded (Nm)		N/A
	The maximum moment value, multiplied by five, shall be applied to the actuator by forcing it against the means of limitation. The moment shall be applied for 10 s (Nm)		N/A
	Means of limitation has not moved, become loose or prevented the actuator's normal operation		N/A

8.4	TEST FOR EMC		--
8.4.1.	General		--
	Control circuit devices having only passive components are not required to be tested.		N/A
	Subclauses 8.3.2.1 of IEC 60947-1 and 8.3.2.4 of IEC 60947-1 apply with the following additions:		--
	Control circuit devices intended to be mounted in a hole of a panel shall be mounted in a hole which is located in the centre of a grounded square metal plate.		N/A
	Control circuit devices intended to be mounted on surfaces or on standard rails shall be mounted directly on the grounded square metal plate or on the standard rail which is fixed on the grounded square metal plate.		N/A
	Control circuit devices intended to be mounted in associated metal enclosures shall be mounted in the grounded metal enclosure with the smallest dimension available or on the grounded square metal plate, whichever configuration yields the worst results.		N/A
	The dimension of the square metal plate shall be (300 ± 50) mm and the thickness $1,5_0^{+0,5}$ mm.		N/A
	If not required otherwise by horizontal standard the connecting leads shall be $2_0^{+0,1}$ m. If the length of the connecting leads is other than 2 m. Cable length (m).....:		N/A
	For control circuit devices not having integral cables, the type of cable or wire used shall be specified by the manufacturer: Type of cable.....:		N/A
	The test sample shall be in the ON-status or in the OFF-status, whichever is the worse. Tested state :	ON / OFF	N/A
	Where a range of control circuit devices are made according to the same principle and design, and using the same type of components, tests may be performed on representative samples.		N/A
8.4.2	Immunity		--
8.4.2.1	Electrostatic discharges.		--
	The test shall be performed according to IEC 61000-4-2 and 7.3.2.4, and shall be repeated 10 times at each measuring point, with a minimum time interval of 1 s between pulses.	See	N/A
8.4.2.2	Radiated radio-frequency electromagnetic fields		--
	The test shall be performed according to IEC 61000-4-3 and 7.3.2.5.	See	N/A
8.4.2.3	Electrical fast transients/bursts		--
	The test shall be performed according to IEC 61000-4-4 and 7.3.2.6, with all the connecting leads placed in the capacitive coupling clamp.	See	N/A
8.4.2.4	Surges		--

	The test shall be conducted using the methods of IEC 61000-4-5. Capacitive coupling shall be preferred. Surges shall be supplied between:	See	N/A
	a) between terminals intended to be connected to the power supply;		N/A
	b) between each output terminal and each terminal intended to be connected to the power supply		N/A
	The test voltage values are those of Table 8 but shall not exceed the corresponding U_{imp} value(s) given by the manufacturer following 7.2.3 of IEC 60947-1. Test voltages (V).....:		N/A
	The repetition rate shall be one surge per minute, with the number of pulses being five positive and five negative.		N/A
8.4.2.5	Conducted disturbances induced by radio-frequency fields		--
	The test shall be performed according to IEC 61000-4-6 and 7.3.2.8.	See	N/A
8.4.2.6	Power-frequency magnetic fields		--
	The test shall be performed according to IEC 61000-4-8 and 7.3.2.9.	See	N/A
8.4.2.7	Voltage dips and interruptions		--
	The test shall be performed according to IEC 61000-4-11 and 7.3.2.10.	See	N/A
8.4.3	Emission		--
	The test shall be performed according to CISPR 11, group 1, class A, and 7.3.3.	See	N/A

Annex C of IEC 60947-1	DEGREE OF PROTECTION OF ENCLOSED CONTROL CIRCUIT-DEVICES		--
C.1	Scope		--
	This annex applies to degrees of protection of enclosed switchgear and control gear at rated voltages not exceeding 1000 V a.c. or 1500 V d.c. hereafter referred as "equipment"		P
C.2	Object		--
	Clause 2 of IEC 60529 applies with additional requirements of this annex		P
C.3	Definitions		--
	Clause 3 of IEC 60529 applies except that "Enclosure" is replaced by the following:		P
	"A part providing a specified degree of protection of equipment against certain external influences and a specified degree of protection against approach to or contact with live parts and moving parts"		P
C.4	Designation		--
	Clause 4 of IEC 60529 applies except for letters H, M and S		P
C.5	Degrees of protection against access to hazardous parts and against ingress of solid foreign objects indicated by the first characteristic numeral		--
	Clause 5 of IEC 60529 applies	IP2X	P
C.6	Degrees of protection against ingress of water indicated by the second characteristic numeral		--
	Clause 6 of IEC 60529 applies	IPX0	N/A
C.7	Degrees of protection against access to hazardous parts indicated by the additional letter		--
	Clause 7 of IEC 60529 applies		N/A
C.8	Supplementary letters		--
	Clause 8 of IEC 60529 applies		N/A
C.9	Examples of designations with IP Code		--
	Clause 9 of IEC 60529 applies	IP20	P
C.10	Marking		--
	Clause 10 of IEC 60529 applies with the following addition:		N/A
	If the IP Code is designated for one mounting position only, it shall be indicated by the symbol 0623 of ISO 7000 placed next to the IP Code specifying this position of the equipment, e.g. vertical		N/A
C.11	General requirements for the tests		--
C.11.1	Clause 11.1 of IEC 60529 applies		P
C.11.2	Clause 11.2 of IEC 60529 applies with the following additions:		P

	All tests are made in the unenergized state		P
	Certain devices(e.g. exposed faces of push-buttons) can be verified by inspection		P
	The temperature of the test sample shall not deviate from the actual temperature by more than 5 K		P
	Where equipment is mounted in an empty enclosure which already has an IP code the following requirements apply:		--
	a) For IP1X to IP4X and additional letters A to D This shall be verified by inspection and compliance with the enclosure manufacturer's instructions	IP2X	P
	b) For IP6X dust test This shall be verified by inspection and compliance with the enclosure manufacturer's instructions		N/A
	c) For IP5X dust test and IP1X to IP8X water tests testing of the enclosed equipment is only required where the ingress of dust or water may impair the operation of the equipment		N/A
C.11.3	Sub clause 11.3 of IEC 60529 applies with the following addition:		N/A
	Drain and ventilating holes are treated as normal openings		N/A
C.11.4	Clause 11.4 of IEC 60529 applies		N/A
C11.5	Where an empty enclosure is used as a component of an enclosed equipment, Clause 11.5 of IEC 60529 applies		N/A
C.12	Degrees of protection against access to hazardous parts indicated by the first characteristic numeral		--
	Clause 12 of IEC 60529 applies except for 12.3.2	IP2X	P
C.13	Degrees of protection against ingress of solid foreign objects indicated by the first characteristic numeral		--
	Clause 13 of IEC 60529 applies except for	IP2X	P
C.13.4	Dust test for first characteristic numerals 5 and 6		--
	Enclosed equipment having a degree of protection IP5X shall be tested according to category 2 of 13.4 of IEC 60 529		N/A
	Enclosed equipment having a degree of protection IP6X shall be tested according to category 1 of 13.4 of IEC 60 529		N/A
C.13.5.2	Acceptance conditions for first characteristic numeral 5		--
	The following text to be added:		--
	Where dust deposits could raise as to the correct functioning and safety of the equipment, a preconditioning and a dielectric test shall be conducted as follows:		N/A
	The preconditioning, after dust test, shall be verified by test Ca: damp heat, steady state, according to IEC 60068-2-3, under the following conditions.		N/A


	The equipment shall be prepared so that the dust deposits are subjected to the test by leaving open the lid and/or removing parts, where possible without the aid of tool		N/A
	Before being placed in the chamber the equipment shall be stored at room temperature at least 4 h before the test		N/A
	The test duration shall be 24 consecutive hours		N/A
	After this period the equipment is to be removed from the chamber within 15 min and submitted to a power-frequency dielectric test for 1 min, the value being $2 U_{\max}$ with a minimum of 1000 V (V)	U _{test} (V):	N/A
C.14	Tests for protection against ingress of water indicated by the second characteristic numeral		--
C.14.1	Clause 14.1 of IEC 60529 applies	IPX0	N/A
C.14.2	Clause 14.2 of IEC 60529 applies		N/A
C.14.3	Clause 14.3 of IEC 60529 applies with following addition:		N/A
	The equipment's then submitted to a power-frequency dielectric test for 1 min, the value being $2 U_{e_{\max}}$ with a minimum of 1000 V (V)	U _{test} (V):	N/A
C.15	Tests for protection against access to hazardous parts indicated by additional letter		--
	Clause 15.1 of IEC 60529 applies		N/A
C.16	Summary of responsibilities of relevant technical committees		--

Annex C	SPECIAL TESTS - DURABILITY TESTS		--
C.1	General		--
C.1.1	Durability declaration		--
	The special durability tests described in this annex are conducted at the discretion of the manufacturer		--
	Declared number of operating cycles by the manufacturer:		--
	- mechanical		N/A
	- electrical		N/A
C.1.2	Test procedures		--
	As stated in 8.3.2.1 and at a rate equal or higher than that declared by the manufacturer		N/A
	The moving parts of the device shall reach their maximum operating positions in both directions, as recommended by the manufacturer		N/A
C.1.2.2	Single 8 test		--
	Eight control circuit devices shall be tested to the declared number of operating cycles		N/A
	If the number of failed devices does not exceed two, the test is considered passed		N/A
C.1.2.3	Double 3 test		--
	Three control circuit devices shall be tested to the declared number of operating cycles		N/A
	The test is considered passed if there is no failure, and failed if there is more than one failure.		N/A
	Should there be only one failure, then three additional control devices are tested to the declared number of operating cycles and providing there is no additional failure, the test is considered passed.		N/A
C.1.3	Failure criteria		--
	During the tests described in C.2.2 and C.3.2, there shall be no electrical and/or mechanical failures		N/A
	Following the tests, the switching element shall pass the dielectric test of 8.3.3.4 with a rated test voltage equal to 2 U _e with a minimum of 1000 V (V)	U _{test} (V):	N/A
C.2	Mechanical durability		--
C.2.1	General		--
	The mechanical durability of a control circuit device is defined as the number of no-load operating cycles which will be attained or exceeding by 90 % of all devices tested without repair or replacement of any part.		N/A
C.2.2	Test procedures		--
	Tests are carried out according to C.1.2.		N/A

	During the test, periodically the contacts shall be checked at any voltage and current, selected by the manufacturer, and there shall be no failure	(see C.1.3)	N/A
C.3	Electrical durability		--
C.3.1	General		--
	Electrical durability of a control device is defined as the number of on-load operating cycles which will be attained or exceeded by 90% of all devices tested, without repair or replacement of any part		N/A
C.3.2	Test procedures		--
C.3.2.1	General		--
	Electrical durability tests are carried out by operating the device under the conditions defined in table C.1, in accordance with C.3.2.2 for a.c. or with C.3.2.3. for d.c.		N/A
	Each mechanical operation cycle shall include an interruption of the test current		N/A
	The ON-duration of the current shall not more 50% and not-less than 10% of an operating cycle (ms)	ON-duration (ms):	N/A
	If the test circuit shown in figure C.1 is used, the ON-duration of current at 10 times I_e shall not cause overheating		N/A
	Alternatively these test may be performed on the actual load for which the control switch is intended		N/A
C.3.2.2	AC tests		--
	Used circuit.....	<input type="checkbox"/> Figure C.1 <input type="checkbox"/> Figure C.2	N/A
	The circuit to be used as shown in fig C.1:		N/A
	- Making circuit consisting air-cored inductor, in series with resistor, power factor of 0,7	U test (V): I test (A): Pf:	N/A
	- Breaking circuit consisting air-cored inductor, in series with resistor, parallel damping resistor in which flows 3 % of breaking current, power factor of 0,4	U test (V): I test (A): Pf: R (Ohm):	N/A
	If the contact element has a bounce time less than 3 ms, the test may be made with the simplified circuit shown in Figure C.2.....	Bounce time (ms):	N/A
C.3.2.3	DC Tests		--
	Used inductor	<input type="checkbox"/> air-cored <input type="checkbox"/> iron-cored	N/A
	The circuit to be used as shown in fig C.1:		

	<p>- circuit consisting air-cored inductor, in series with resistor, parallel damping resistor across the complete circuit in which flows 1 % of test current power factor of $T_{0,95}$ or</p>	<p>U test (V): I test (A): R (Ohm): $T_{0,95}$ (ms):</p>	<p>N/A</p>
	<p>-circuit consisting iron-cored inductor, in series with resistor, power factor of $T_{0,95}$ $T_{0,95} = 6 \times P$ for $P < 50$ W $T_{0,95} = 300$ ms for $P = 50$ W</p>	<p>U test (V): I test (A): Pf: R (Ohm):</p>	<p>N/A</p>

Annex E	ITEMS SUBJECT TO AGREE BETWEEN MANUFACTURER AND USER		--
	Annex J of IEC 60947-1 applies, as far as covered by clauses and of this standard, with the following additions		N/A
5.2.5	Relationship between the positions of the actuator of rotary switches and the associated contact element positions in the operating diagram (indication by the manufacturer)		N/A
5.2.6	Characteristics of the delay of time contact elements with adjustable delay of contactors relays (indication by manufacturer)		N/A
6.1.1 (Annex K)	Choice of connecting conductors for position switches with direct opening action		N/A
8.3.1	Test sequences made on one sample only (at manufacturer's request)		N/A
8.3.4.3	Conditional short-circuit current test:		N/A
	- adjustment of the test current if the prospective current is different from 1000 A (to be specified by the manufacturer)		N/A
	- power factor of the test circuit less than 0,5 (with manufacturer's consent)		N/A

Annex F	CLASS II CONTROL CIRCUIT DEVICES INSULATED BY ENCAPSULATION REQUIREMENTS AND TESTS		--
F.1	General		--
	This annex specifies constructional requirements and tests for class II control circuit devices or parts of devices in which insulation of class II according to IEC 61140 is achieved by encapsulation		N/A
	All non-encapsulated parts shall have clearances and creepage distances two times those specified in 7.1.3		N/A
F.5	Marking		--
	Control devices according to this annex shall be marked with the following symbol		N/A
F.7	Instructional and functional requirements		--
F.7.1	Choice of compound		--
	The compound shall be chosen so that the encapsulated control devices comply with the tests defined in F.8.		N/A
F.7.2	Adhesion of the compound		--
	The adhesion of the compound shall be sufficient to prevent the ingress of moisture between the compound and all encapsulated parts and to prevent movement of the encapsulated portion of cable if any.		N/A
	Compliance shall be verified by tests of F.8.2.5 and F.8.1.2.2.		N/A
F.7.3	Dielectric properties		--
	Sub-clause 7.2.3 applies with the following changes:		N/A
	For the verification of the impulse withstand voltage, the test voltage U_{imp} shall be the next higher category of the maximum rated operational voltage in the first column of Table H.1 of IEC 60947-1 for stated overvoltage category	U_{imp} (kV):	N/A
	For verification of the power frequency withstand voltage, the test voltage shall be the sum of the voltage stated in Table 12A of IEC 60947-1 plus 1000 V	U_{test} (V):	N/A
F.8	Tests		--
F.8.1	Kind of tests		--
F.8.1.1	General		--
	Sub clause 8.1.1 of IEC 60947-1 applies		N/A
F.8.1.2	Type test		--
	The following sequence of 6 tests shall be applied to each of 3 samples in the specified order		N/A
F.8.1.2.1	Dielectric tests in new conditions		--

	Sub clause 8.3.3.4 of IEC 60947-1 applies with the exception that the values of voltages shall be applied between the stripped joined ends of the cable or the shorted terminals and any point of the surface (or metallic foil on the surface) of the encapsulated device (see fig F.1)		N/A
	No breakdown of the insulation shall occur		N/A
F.1.2.2	Cable tests (if applicable)		--
	Control circuit devices provided with integrally connected cables shall comply with the requirements of Annex G		N/A
F.8.1.2.3	Rapid change of temperature test		--
	Test Na shall be performed in accordance with IEC 60068-2-14 with the following values:		--
	T _a and T _b are the minimum and the maximum temperatures stated in f.2.3	T _a (°C): T _b (°C):	N/A
	Transition time t ₂	t ₂ = 2 to 3 min	N/A
	Number of cycles.....	5	N/A
	Exposure time t ₁	t ₁ = 3 h	N/A
	After the test no visible damage shall be observed		N/A
F.8.1.2.4	Impact test		--
	The test is performed as follow:	See Figure F.2	--
	Three impacts of 0,5 Joule shall applied near the centre of the largest surface or the longest axis (for cylindrical shape) of the encapsulated device		N/A
	The impacts are provided by dropping a steel ball of 0,25 kg from a height of 0,20 m		N/A
	The support is considered sufficiently rigid if its displacement under the impact energy is lower than 0,1 mm		N/A
	After the test no visible damage shall be observed		N/A
F.8.1.2.5	Damp heat, cyclic		--
	Test Db shall be performed in accordance with IEC 60068-2-30 with the following values:		--
	Upper temperature	55 °C	N/A
	Number of cycles.....	6	N/A
	Variant.....	<input type="checkbox"/> 1 <input type="checkbox"/> 2	N/A
	After the test no visible damage shall be observed		N/A
F.8.1.2.6	Dielectric test after stresses		--
	Test of dielectric properties, dielectric withstand voltage (U _{imp} not indicated):		N/A
	rated insulation voltage (V) test voltage (V) for 5 sec	U _{test} (V):	N/A

	Leakage current measurements at 1,1 Ui shall not exceed 2 mA.....:	Leakage current (mA):	N/A
--	--	-----------------------	-----

Annex G	ADDITIONAL REQUIREMENTS FOR CONTROL CIRCUIT DEVICES WITH INTEGRALLY CONNECTED CABLES		--
G.1	General		--
	This annex gives additional requirements applying to control circuit devices with integrally connected cables for electrical connection to other equipment and / or to the power source.		--
	The cable integrally connected to such control devices is not considered replaceable by the user.		--
	This annex states the constructional and performance requirements for the cable, the cable anchorage and the cable entrance seal		--
G.7	Constructional and performance requirements		--
G.7.1	Constructional requirements		--
G.7.1.1	Cable material		--
	The control device shall be provided with flexible cable of appropriate voltage, current and temperature rating and environmental condition		N/A
G.7.1.2	Cable anchorage		--
	The cable anchorage shall be such that a force being applied to the cable is not transmitted to electrical connections integral to the device		N/A
	Movement of the cable into or out of the control circuit device shall not cause damage to the connection or internal parts of the device		N/A
G.7.1.3	Cable entrance sealing means		--
	A sealing means shall provided at the cable entrance to the control circuit device suitable for the degree of protection or internal parts of the device		N/A
G.7.2	Performance requirements		--
	The cable and the cable entrance sealing means shall be capable of withstanding the tests given in G.8		N/A
G.8	Tests		--
	The purpose of these tests is to ensure integrity of the cable anchorage during handling and installation. Once installed, the control circuit device and cable should be fixed relative to each other		N/A
G.8.2	Type test		--
	The following sequence of four test shall be performed on a representative sample in the specified order		N/A
G.8.2.2	Pull-out test		--
	The cable shall be subjected to a steady pull along the axis of the cable entry, applied to the insulating jacket of the cable for a duration of 1 min		N/A
	Sub clause 8.2.4.4 of IEC 60947-1 applies.		N/A

	In cases when cables consist of more than one conductor the pulling force is determined by multiplying the pulling force for a single conductor by the number of conductors in the cable. The maximum pulling force shall not exceed 160 N.....:	Diameter cable (mm): Pull force (N):	N/A
G.8.2.3	Torque test		--
	The cable shall be subjected to a torque of 0,1 Nm or limited to the value giving an angle of torque of 360°.....:	Torque (Nm):	N/A
	The torque shall be applied clockwise and then counter-clockwise for 1 min, to the cable at a distance of 100 mm from the control circuit device entrance		N/A
G.8.2.4	Push test		--
	The push force shall be applied along the axis of the cable as close as possible to the cable entrance		N/A
	The force is increased to 20 N. The force shall be applied for 1 min for each time and with 1 min pause between applications		N/A
	After the tests, no visible damage of the cable entrance sealing means and no displacement of the cable shall be observed		N/A
G.8.2.5	Bend test		--
	The cable shall be loaded and bent in the following manner:		N/A
	a) suspend a 3 kg mass by attaching it to the cable, 1 m from the cable entrance and with the axis of the cable entrance vertical		N/A
	b) tilt the control circuit device 90° to cause a 90° bend in the cable, maintaining that position for 1 min		N/A
	c) tilt the control device 90° in the opposite direction relative to vertical so as to cause an opposite 90° bend in the cable, maintaining the position for a duration of 1 min.		N/A
G.8.3	Results to be obtained		--
	There shall be no damage to the cable, cable sealing means, cable entrance or the electrical connecting means of the control circuit device.		N/A
	This will be verified by visual examination and verification of compliance with the stated IP designation	See 7.1.11	N/A

Annex H	ADDITIONAL REQUIREMENTS FOR SEMICONDUCTOR SWITCHING ELEMENTS FOR CONTROL CIRCUIT DEVICES		--
H.3	Classification		--
H.3.1	Semiconductor switching elements may be classified as follows:		--
	1) Utilization categories (see 4.4. and H.4.2)		N/A
	2) Electrical ratings based on utilization categories (see annex A)		N/A
H.5	Product information		--
	The following information shall be given by the manufacturer:		--
	Clause 5.1 applies with the following additions:		N/A
	Basic rated values and utilization		N/A
	a) Voltage drop (H.7.1.1)	U _d (mV):	N/A
	b) Minimum operational current	I _m (A):	N/A
	c) Off-state current	I _r (A):	N/A
	d) Making and breaking capacities	AC ___ / DC ___	N/A
	e) Conditional short-circuit current	Normal 1000 A at U _e	N/A
	f) Electromagnetic compatibility, EMC	<input type="checkbox"/> environment A <input type="checkbox"/> environment B	N/A
H.8	Tests		--
H.8.1	Type test		--
	Subclause 8.1.2 applies with the following additions:		N/A
H.8.2	Voltage drop (U _d)		--
	The voltage drop is measured across the active output of the switching element in the ON state and carrying the current range of I _m and I _e at an ambient temperature of 23°C ± 5 °C and at rated frequency.		N/A
	The measurement is performed with the circuit in figure H.2, with the switch S closed. The loads shall be resistive and R ₂ is adjusted to obtain the test current with the supply voltage	U _e (V): I _m (A): I _e (A):	N/A
	Voltage drop at I _m	U _d (mV):	N/A
	Voltage drop at I _e	U _d (mV):	N/A
	The measured voltage drop exceed not the specified value in H.7.1.1		N/A
H.8.3	Minimum operational current (I _m)		--
	The test is performed with the switching element connected to a test circuit shown in fig H.2. With supply voltage (U _e), the switch open and the switching element in ON-state conduction, the resistive load R ₁ is adjusted to obtain the current I _m .:	U _e (V): I _m (A):	N/A
	The measured value shall be according to H.7.1.2 ...:	Min. stated value: I _m (A): Measured: I _m (A):	N/A

H.8.4	OFF-state current (I_r)		--
	With the circuit in Figure H.2, and the S switch closed, the load R2 is adjusted to obtain the rated operational current (I_e) when the highest supply voltage (U_e) is connected to the circuit. The switching element is then turned off and the OFF-state current is measured	U_e (V): I_e (A):	N/A
	The measured value shall be according to H.7.1.3	Min. stated value: I_r (A): Measured: I_r (A):	N/A
H.8.5	Making and breaking capacities		--
	Subclause 8.3.3.5 applies		N/A
8.3.3.5.2	Making and breaking capacities of switching elements under normal conditions		--
	contact element (figure / form)		--
	contact polarity.....		--
	utilization category (AC/DC)		--
	rated operational voltage U_e (V)		--
	rated operational current I_e (A) or power (kW)		--
Test No.1	- test voltage $U/U_e = 1,1$ (V)	L1: L2: L3:	N/A
	- power factor/time constant	L1: L2: L3:	N/A
	- make operations: test current I/I_e (A)	L1: L2: L3:	N/A
	- break operations: test current I/I_e (A)	L1: L2: L3:	N/A
	- a.c. test: Inductor shunted by a resistor taking 3% of the total power consumed - d.c. test: test current increase from zero to steady-state value within limits of figure 9		N/A
	- on-time (ms)		N/A
	- operating cycles per minute	6	N/A
	- number of operating cycles	50	N/A
	- test voltage $U/U_e = 1,0$ (V)	L1: L2: L3:	N/A
	- power factor/time constant	L1: L2: L3:	N/A

	- make operations: test current I/le (A)	L1: L2: L3:	N/A
	- break operations: test current I/le (A)	L1: L2: L3:	N/A
Test No. 2	- on-time (ms)		N/A
	- operating cycles per minute	Rapidly	N/A
	- number of operating cycles	10	N/A
Test No. 3	- on-time (ms)		N/A
	- operating cycles per minute	60	N/A
	- number of operating cycles	990	N/A
Test No. 4	- on-time (ms)		N/A
	- operating cycles per minute		N/A
	- number of operating cycles	5000	N/A
	Behaviour and condition during and after the test:		N/A
	- no electrical or mechanical failures		N/A
	- no contact welding or prolonged arcing		N/A
	- no blowing of the fusible element in the earth circuit		N/A
	Dielectric verification:		--
	dielectric test voltage (V) 2 xUe with a min.of 1000V :		N/A
8.3.3.5.3	Making and breaking capacities of switching elements under abnormal conditions:		--
	contact element (figure / form)		--
	contact polarity.....		--
	utilization category (AC/DC)		--
	rated operational voltage Ue (V)		--
	rated operational current Ie (A) or power (kW)		--
	Conditions, make/break operations:		--
	- test voltage U/Ue = 1,1 (V)	L1: L2: L3:	N/A
	- power factor/time constant	L1: L2: L3:	N/A
	- make operations: test current I/le (A)	L1: L2: L3:	N/A

	- break operations: test current I/I_e (A)	L1: L2: L3:	N/A
	- a.c. test: Inductor shunted by a resistor taking 3% of the total power consumed - d.c. test: test current increase from zero to steady-state value within limits of figure 9		N/A
	- on-time (ms)		N/A
	- operating cycles per minute	6	N/A
	- number of operating cycles	10	N/A
	Behaviour and condition during and after the test:		--
	- no electrical or mechanical failures		N/A
	- no contact welding or prolonged arcing		N/A
	- no blowing of the fusible element in the earth circuit		N/A
	Dielectric verification:		--
	dielectric test voltage (V) $2 \times U_e$ with min.of 1000V		N/A
H.8.6	Performance under short-circuit conditions		--
8.3.4	Performance under conditional short-circuit current		--
	contact element (figure / form)		N/A
	contact polarity.....		N/A
	Maximum cable length	2 m	N/A
	type of SCPD		N/A
	ratings of SCPD (A / V)		N/A
	prospective current (min- 1 kA) (kA)		N/A
	test voltage (V) $1,1 \times U_e$		N/A
	r.m.s. test current obtained (kA)		N/A
	power factor (0,5- 0,7) / $T_{0,95}$ (ms).....		N/A
	first CO operation by closing the separate making switch: test I_p / I^2dt (kA / kA ² s)	L1:	N/A
	time interval between test (min. 3 min)		N/A
	second CO operation by closing the separate making switch: test I_p / I^2dt (kA / kA ² s)	L1:	N/A
	time interval between test (min. 3 min)		N/A
	third CO operation by closing the separate making switch: test I_p / I^2dt (kA / kA ² s)	L1:	N/A
8.3.4.4	Condition of the switching element after the test		--
	switching elements open by the normal actuating system		N/A
	Dielectric verification:		--
	dielectric test voltage (V) $2 \times U_e$ with min.of 1000V		N/A
H.8.7	Verification of electromagnetic compatibility		--


H.8.7.1	General		--
	Subclause 8.4.1 applies with the following addition:		N/A
	The tests shall be performed: with the switching element in the ON-state with the switching element in the OFF-state		N/A
H.8.7.2	Immunity		--
H.8.7.2.4	Surges		--
	Subclause 8.4.2.4 applies with the following addition:		N/A
	the switching element is powered during the test		N/A
	Five positive and five negative impulses shall be applied between each two points at intervals of not less than 5 s		N/A
H.8.7.3	Emission		--
	The test shall be performed under worst case conditions according to CISPR 11 Group 1, Class A, and 7.3.3.2 of IEC 60947-1		N/A
	These limits are given for switching elements exclusively intended for use in industrial environment A. When they can be used in domestic environment B, the following notice shall be included in the instructions for use	NOTICE This is a Class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures	N/A

Annex J	SPECIAL REQUIREMENTS FOR INDICATOR LIGHTS AND INDICATING TOWERS		--
J.3	Classification		--
	Indicator lights may be classified by:		--
	rated electrical power		N/A
	colour		N/A
	Fixing hole diameter		N/A
	Means of connection		N/A
	Nature of current and frequency		N/A
	Type of lamp socket		N/A
	Nature of light source (for example: filament lamp, LED).		N/A
J.4	Characteristics		--
J.4.1	Rated operational voltage of an indicator light (V).....:		N/A
J.4.2	Rated thermal power of an indicator light (W)		N/A
J.4.3	Rated values of the lamp		N/A
J.5	Product information		--
	a - manufacturer's name or trademark		N/A
	b - type designation or serial number		N/A
	c – the following markings shall appear on the indicator light		N/A
	1 rated voltage of indicator light		N/A
	2 rated voltage of the lamp		N/A
	3 rated power of the lamp or its type designation, or rated current for a LED		N/A
J.6	Normal service, mounting and transport conditions		--
	There are no supplementary requirements		N/A
J.7	Constructional and performance requirements		--
	Clause 7 applies with the following additions		N/A
J.7.1.12	Indicator lights with build-in transformers		--
	The transformer shall have separate windings		N/A
	It is assumed that this condition is fulfilled if the indicator light passes the test described in 8.3.3.4.1		N/A
J.7.2.1.6	Limits of operation		--
	The limit value of the supply voltage at the terminals of the indicator light shall be 1,1, times the rated operational voltage		N/A
	This requirement is verified only for indicator lights with built-in transformer according the test described in J.8.3.3.3		
J.7.2.5.1	Short-circuit withstandability of build-in transformer		--

	The transformer shall be able to withstand the short-circuit of its secondary winding.		N/A
	It is assumed that this condition is fulfilled if the indicator light passes the test described in 8.3.3.3.		N/A
J.8	Tests		--
J.8.3	Tests for indicator lights and indicator towers		--
	The tests are type tests. No additional test (routine test or special test) is described in this annex		N/A
	Each of the tests in J 8.3.3.3, -3.4, -4, and j.8.4 shall be made on new apparatus		N/A
J.8.3.3.3	Temperature-rise test		--
	a) If the indicator light has the same rated thermal power (see J.4.2) regardless of mounting conditions, a single test is made in an insulated enclosure.		N/A
	b) If the rated thermal power (see J.4.2) is dependent on the mounting conditions, two tests are made: - on a steel plate, and - in an insulated enclosure		N/A
	c) Mounting on a steel plate Five indicator lights fitted with green lenses are fixed in accordance with the following diagram on a steel plate 2 mm thick, painted black		N/A
	The plate is located vertically on a table and the indicator lights are supplied at their rated voltage.....:	Utest (V):	N/A
	The duration of the test shall be such that a steady-state temperature is reached		N/A
	d) Mounting in an insulating enclosure The test described in item c) is carried out again. With the lights into an enclosure of insulating material, such as Bakelite-coated paper 2 mm thick		N/A
	The plate is located vertically on a table and the indicator lights are supplied at their rated voltage.....:	Utest (V):	N/A
	The duration of the test shall be such that a steady-state temperature is reached		N/A
	Results obtained on the follow points:		--
	- on the body of the indicator light (K)	measured (K): allowed (K):	N/A
	- on the terminals.....	measured (K): allowed (K):	N/A
	- on the accessible part of the lens	measured (K): allowed (K):	N/A
	f) For indicating towers, an arrangement of 5 units shall be mounting in vertical position. The shall be loaded maximum power of the lamp at the nominal voltage	Utest (V):	N/A

	The duration of the test shall be such that a steady-state temperature is reached		N/A
	- on the accessible part of the centre lens of the tower	measured (K): allowed (K):	N/A
	None of the corresponding temperature rises exceed the limits of 7.2.2 of IEC60947-1		N/A
J.8.3.3.4	Dielectric tests		--
	Clause 8.3.3.4 applies		N/A
J.8.3.3.4.3	Indicator lights with build-in transformers		--
	Two additional dielectric tests shall be made, the duration of each being 1 min		N/A
	- between the primary and secondary windings of the transformer with the test voltage value specified in 8.3.3.4	Utest (V):	N/A
	- between the secondary windings of the transformer and the frame of the indicator light with a test voltage of 1000 V		N/A
J.8.3.4	Short-circuit test (on built-in transformer, if any)		--
	The test are made under the following conditions:		--
	- primary voltage: $1,1 \times U_e$	Utest (V):	N/A
	- ambient air temperature: $20\text{ °C} \pm 5\text{ °C}$	Ambient (°C):	N/A
	- duration: 1 h		N/A
	The transformer shall be short-circuit by a conductor of negligible impedance		N/A
	After the test and after cooling to ambient, temperature, the transformer withstand the dielectric test defined in J.8.3.3.4.3		N/A
J.8.3.3.4.3	Indicator lights with build-in transformers		--
	Two additional dielectric tests shall be made, the duration of each being 1 min		N/A
	- between the primary and secondary windings of the transformer with the test voltage value specified in 8.3.3.4	Utest (V):	N/A
	- between the secondary windings of the transformer and the frame of the indicator light with a test voltage of 1000 V		
J.8.4	Shock and vibration		--
J.8.4.1	General		--
	Tests for shock and vibration shall be carried out for indicating towers only. Indicator lights are not considered to be tested.		N/A
J.8.4.2	Direct mounting		--
J.8.4.2.1	General		--

	An indicating tower with five signalling units shall be mounted as stated by the manufacturer without extension poles and the upper three units powered at the rated voltage	U _{test} (V):	N/A
	The test shall be performed as follows		N/A
J.8.4.2.2	Shock		--
	In accordance with IEC 60068-2-27 with the follow conditions		N/A
	Six shocks applied in each direction along three perpendicular axes (a total of 36 shocks):	- pulse shape: half-sine - peak acceleration: 15 g _n - duration of pulse: 11 ms	N/A
J.8.4.2.3	Vibration		--
	In accordance with IEC 60068-2-6 with the following conditions, along three mutually perpendicular axes:	- frequency range: 10 to 55 Hz - amplitude: 0,5 mm - sweep cycle duration: 5 min - duration at resonant frequency or at 55 Hz: 30 min in each of the 3 axes (90 min in total)	N/A
J.8.4.3	Indirect support mounting		--
	If the product literature includes other allowable mounting conditions (e.g. pole mounting), the manufacturer shall state the severity level for shock and vibration tests at which the requirements of J.8.4.3 are met		N/A
J.8.4.4	Results to be obtained		--
	After the tests, no visible damage shall be observed and the signalling shall not be impaired		N/A
J.8.5	Degree of protection for indicating towers		--
	If the manufacturer declares a degree of protection, the test shall be conducted according to Annex C of IEC 60947-1 with all removable parts equipped as in normal service.		N/A

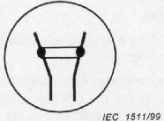
Annex K	SPECIAL REQUIREMENTS FOR CONTROL SWITCHES WITH DIRECT OPENING ACTION		--
K.1	General		--
	All control switches with direct opening action shall also comply with the relevant requirements of the standard and, where applicable. To those given in Annexes F, G, H and/or J		N/A
K.3	Classification		--
	There are two types of control switches with direct opening action:	<input type="checkbox"/> type 1 <input type="checkbox"/> type 2	N/A
K4	Characteristics		--
K.4.3.1.2	Rated insulation voltage (min. 250 V)	Ui (V):	N/A
K.4.3.2.1	Conventional free air thermal current (min. 2.5 A)	Ith (A):	N/A
K.4.4	Utilization categories for switching elements (AC-15 or DC-13)		N/A
K.5	Product information		--
	Clause 5 is applies with the following additions		N/A
K.5.2	Marking		--
K.5.2.7	Every contact element with direct action shall be marked on the outside by the symbol	 IEC 60617-S00226 (2001-07)	N/A
K.5.2.8	Electrical separation for change-over contact element		N/A
	Change-over contact elements with four terminal shall be indelibly and legibly marked with the relevant form Zap or Zebu as state in Figure 4.		N/A
K.5.2	Additional product information		--
K.5.4.1	Actuator travel and operation force		--
	The manufacturer shall state the following		--
	a) the minimum direct opening travel (mm)		N/A
	b) the minimum force to achieve direct opening action of all break contacts (N)		N/A
	c) the maximum travel including travel beyond the minimum travel position (mm)		N/A
	d) for limit switches only the maximum speed of actuation		N/A
	e)for limit switches only the maximum frequency of actuation		N/A
	These statements shall appear in the marking or on the circuit diagram or other documents		N/A
K.5.4.2	Short-circuit protection		--
	Type of short-circuit protective device shall be stated either as marking on the switch or in the installation instruction		N/A
K.6	Normal service, mounting and transport conditions		--

	Clause 6 applies, with the following additions:		N/A
K.6.1.1	Ambient air temperature		--
	Sub clause 6.1.1 of IEC 60947-1 applies, except for position switches with direct opening action, for which the upper and lower limits of temperature are respectively +70 °C and +25 °C, and the average temperature, measured over a period of 24 h, does not exceed +35 °C		N/A
K.7	Constructional and performance requirements		--
	Clause 7 applies with following additions:		N/A
K.7.1.4.3.1	Robustness of the actuating system		--
	The actuating system shall pass the test described in K.8.3.7		N/A
K.7.1.4.3.2	Directness of the opening action		--
	The control switch with direct opening action shall pass the tests K.8.3.4, K.8.3.5 and K.8.3.7 without any deformation that would reduce the impulse voltage withstand across the contact gap.		N/A
K.7.1.4.5	Automatic opening of cable operated control switches		--
	In case of failure of the cable or its anchorage automatic return to open position		N/A
K.7.1.4.6	Conditions for direct opening action		--
	Parts of travel that separates the contacts, shall have no resilient member (springs) between the moving contacts and the point of the actuator to which the actuating force is applied		N/A
K.7.1.4.6.1	Contact elements types		--
	Control switches with direct opening action may be provided with snap-on or dependent action contact elements		N/A
	Break-contact shall be electrically separated from each other and from the operating make-contact element		N/A
	If C or Za change-over contact elements, only 1 contact element shall be used, and in case of Zebu change-over, both may be used		N/A
K.7.1.5.3	Actuator travel indication		--
	In order to facilitate the setting-up of the switch actuator in relation to the external operating means, the switch may include means for indicating the minimum travel		N/A
K8	Tests		--
	In addition to clause 8, and Annex, the following applies		N/A
K.8.3.1	Test sequences		--
	Clause 8.3.1 applies with the following additions:		N/A
			N/A

	TEST SEQUENCE VII (Sample 7)		--
	Mechanical operation of position switches with direct opening action		--
K.8.3.5	Test no.1 - Mechanical operation of position switches at limits of temperature		--
K.8.3.6	Test no.2 – Verification of direct opening action		--
			--
K.8.3.5	Mechanical operation of position switches at limits of temperature		--
	The position switch shall be conditioned at 70°C for 8 hours.....:		N/A
	After 8 hours the contact shall be loaded with the maximum rated operational current for 10 min (A).....:		N/A
	The contact then be operated 10 times by the application of the force stated by the manufacturer (N).....:		N/A
	The test shall be repeated, the switch shall be conditioned at - 25 °C for 8 hours.....:		N/A
	The contact then be operated 10 times by the application of the force stated by the manufacturer (N).....:		N/A
K8.3.6	Verification of direct opening action		--
	Impulse voltage test over the open position of the contacts at 2500 V or for position switches for isolation in accordance with table 14 of IEC 60 947-1 or as declared Uimp by the manufacturer (V).....:		N/A
	5 positive and 5 negative impulses are applied.....:	Utest (V):	N/A
	TEST SEQUENCE VIII (Sample 8)		--
K.8.3.7	Verification of robustness of the actuating system		--
	Closed break contact(s) shall be loaded with a force F1 of 10 N.....:		N/A
	Stated openings force F2 shall be applied to the actuator through the direct opening travel (N).....:		N/A
	After the test the actuating system and / or contacts shall remain functional.....:		N/A
	Impulse voltage test in accordance with K.8.3.6		N/A
	Impulse voltage test over the open position of the contacts at 2500 V or for position switches for isolation in accordance with table 14 of IEC 60 947-1 or as declared Uimp by the manufacturer.....:		N/A
	5 positive and 5 negative impulses are applied.....:	Utest (V):	N/A
K.8.3.4	Performance under conditional short circuit current		--
	Sub clause 8.3.4 applies with the following additions:		N/A
K.8.3.4.2.1	Verification of the conditional short-circuit current		--

	The test shall be made as stated in 8.3.4.2, except that the current is made by a direct opening contact element and not by the additional switching device and the test is made on the device by making the current three times by the same contact element in a single phase circuit.		N/A
	For type 2 control switches, the contact element shall be chosen at random		N/A
	Performance under conditional short-circuit current		--
	contact element (figure / form)		N/A
	contact polarity.....		N/A
	type of SCPD		N/A
	ratings of SCPD (A / V)		N/A
	prospective current (min- 1 kA) (kA)		N/A
	test voltage (V) U/Ue = 1,1 (V)	L1:	N/A
	r.m.s. test current obtained (kA)	L1:	N/A
	power factor (max. 0,7)		N/A
	Sample 4		N/A
	first C operation by closing the switch element I _p / I ² dt (kA / kA ² s)	L1: L1: L1:	N/A
	time interval between test (min. 3 min)		N/A
	second C operation by closing the switch element I _p / I ² dt (kA / kA ² s).....	L1: L1: L1:	N/A
	time interval between test (min. 3 min)		N/A
	third C operation by closing the switch element I _p / I ² dt (kA / kA ² s)	L1: L1: L1:	N/A
	Sample 9		N/A
	first C operation by closing the switch element I _p / I ² dt (kA / kA ² s).....	L1: L1: L1:	N/A
	time interval between test (min. 3 min)		N/A
	second C operation by closing the switch element I _p / I ² dt (kA / kA ² s).....	L1: L1: L1:	N/A
	time interval between test (min. 3 min)		N/A
	third C operation by closing the switch element: I _p / I ² dt (kA / kA ² s).....	L1: L1: L1:	N/A

	Sample 10		N/A
	first C operation by closing the switch element I _p / I ² dt (kA / kA ² s).....:	L1: L1: L1:	N/A
	time interval between test (min. 3 min)		N/A
	second C operation by closing the switch element I _p / I ² dt (kA / kA ² s).....:	L1: L1: L1:	N/A
	time interval between test (min. 3 min)		N/A
	third C operation by closing the switch element I _p / I ² dt (kA / kA ² s).....:	L1: L1: L1:	N/A
K.8.3.4.4.1	Operation ability after the test		--
K.8.3.4.4.1	After each test, the opening contact element shall open by the application of the force stated by the manufacturer through the direct opening travel (see items a) and b) of K.5.4.1).		N/A
	Impulse voltage test in accordance with K.8.3.6		--
	Impulse voltage test over the open position of the contacts at 2500 V or for position switches for isolation in accordance with table 14 of IEC 60 947-1 or as declared U _{imp} by the manufacturer		N/A
	5 positive and 5 negative impulses are applied	U _{test} (V):	N/A

Annex L	SPECIAL REQUIREMENTS FOR MECHANICALLY LINKED CONTACT ELEMENTS		--
L.1	General		--
	This annex applies to mechanically linked auxiliary contact elements included in control circuit devices where actuating force is provided internally, such as contactor relays		N/A
	Linkage between the auxiliary and main contacts is not covered by this annex		N/A
L.5	Product information		--
	Clause 5 applies with the following addition		N/A
L.5.2.7	Mechanically linked contact elements identification and marking		--
	Mechanically linked contact elements shall be clearly identified:		N/A
	on the control circuit device itself; or in the manufacturers documentation or both		N/A
	The mechanical linkage shall be identified in circuit diagrams by a double parallel line connecting a filled circle on each of the mechanically linked contact symbols.		N/A
	If the devices containing some or all mechanically linked contacts are marked, the symbol shown shall be used		N/A
L.7	Constructional and performance requirements		--
	Clause 7 applies with the following addition:		N/A
L.7.1.9	Requirements for mechanically linked contact elements		--
	While any of the n Make contact element(s) is closed, none of the m Break contacts element(s) shall be closed		N/A
	While any of the m Break contact element(s) is closed, none of the n Make contacts element(s) shall be closed		N/A
L.8	Tests		--
	Clause 8 applies with following addition:		N/A
L.8.4.	Special test for mechanically linked contact elements		--
	This special test shall be carried out on a sample of (m+n) products where m is the number of break contacts elements and n is the number of make elements		N/A
	A different sample is used for each test		N/A
	The test shall be carried out on products in new and clean condition		N/A
	The test procedure shall be as follows:		N/A
	a) test of NC contact:		N/A

	1) the NC contact elements shall be maintained in the closed position e.g. by welding or gluing each point of contact (e.g. for double breaking contact, welding is done at the two contact points) The thickness of welding or gluing shall be such that the distance between contacts is not modified by more than 0,02 mm		N/A
	2)an actuating force shall be applied by energizing the operating coil at 110 % of its rated voltage		N/A
	3) while applying the force, an impulse test voltage of 2,5 kV (1,2/50 μ s at sea level; correction should be made according to table 12 of IEC60947-1 shall be applied across every NC contact. There shall be no disruptive discharge		N/A
	b) test of NO contact:		N/A
	1) the NO contact elements shall be maintained in the closed position e.g. by welding or gluing each point of contact (e.g. for double breaking contact, welding is done at the two contact points) The thickness of welding or gluing shall be such that the distance between contacts is not modified by more than 0,02 mm		N/A
	2)an actuating force shall be applied by de-energizing the operating coil		N/A
	3) while applying the force, an impulse test voltage of 2,5 kV (1,2/50 μ s at sea level; correction should be made according to table 12 of IEC60947-1 shall be applied across every NO contact. There shall be no disruptive discharge		N/A

Annex M	TERMINAL MARKING, DISTINCTIVE NUMBER AND DISTINCTIVE LETTER FOR CONTROL CIRCUIT DEVICES		--
M.1	General		--
	This annex applies to control switches and contactor relays irrespective of their construction, having terminal marking.		N/A
M.2	Terminal marking rule		--
M.2.1	General		--
	Terminal marking in accordance with this annex is based, in principle, on a two-digit number.		N/A
M.2.2	Function digit		--
	Sub clause L.3.2.1 of IEC 60947-1 applies.		N/A
M.2.3	Sequence digit		--
	The tens digit is a continuous sequence number beginning with 1 (except for control switches designated 01 and contactor relays designated 01E), independent of the contact function		N/A
	Terminals belonging to the same contact are marked with the same sequence digit.		N/A
	For contactor relays having 10 contact elements, the sequence digit 0 is used instead of 10.		N/A
	The sequence digit may be omitted from the terminal marking only if additional information provided by the manufacturer or the user clearly gives such digit.		N/A
M.2.4	Numbering method		--
	The contact terminals shall be numbered sequentially from left to right on the device; for devices with tiers of terminals, the numbering shall begin with the tier nearest to the mounting level.		N/A
M.3	Distinctive number distinctive letter		--
M.3.1	General		--
	The quantity and type of the contact elements of a control switch according to this annex are indicated by a distinctive number. Contacts of contactor relays are indicated by a distinctive number followed by a distinctive letter.		N/A
M.3.2	Distinctive number		--
	The first digit of the distinctive number gives the quantity of make contact elements and the second digit the quantity of break contact elements. The third digit, if any, shall give the quantity of change-over contact elements in control switches.		N/A
M.3.3	Distinctive letter		--
	The distinctive letter indicates the location of the contact elements of a contactor relay in relation to each other and their terminal marking.		N/A

M.4	Terminal numbering sequence		--
	For control switches having the same distinctive number, the terminal marking is specified in Table M.1.		N/A
	The position of the contact elements of the control switch need not correspond to that shown on diagrams of Table M.1.		N/A
M.5	Contactor relays designated by the distinctive letter E		--
	For contactor relays having the same distinctive number and the distinctive letter E, independently of their construction, the sequence of the contact elements within the device is specified in accordance with the diagrams of Table M.2.		N/A
M.6	Contactor relays designated by the distinctive letter X, Y or Z		--
M.6.1	Contactor relays designated by the distinctive letter Z		--
	If the location of the contact elements within the device (but not the terminal marking) differs from the provisions of Clause M.5, the device shall be designated by the distinctive letter Z instead of the distinctive letter E.		N/A
M.6.2	Contactor relays designated by the distinctive letter X		--
	If the location of the contact elements within the device and the terminal marking both differ from the requirements of Clause M.5, the device shall be designated by the distinctive letter X instead of the distinctive letter E.		N/A
	The device shall comply with the requirements of Clauses M.2 and M.3.		N/A
M.6.3	Contactor relays designated by the distinctive letter Y		--
	Devices consisting of combinations of contact elements and terminal marking in accordance with Table M.3 shall be designated by the distinctive letter Y instead of the distinctive letter E.		N/A

Annex N	Procedure to determine reliability data for electromechanical devices in control circuits used in functional safety applications		--
N.3	Method based on durability test results		--
N.3.1	General method		--
	K.3.1 of IEC 60947-1:2007/AMD2:2014 applies.		N/A
N.3.2	Test requirements		--
N.3.2.1	General		--
	The test environment shall be in accordance with Clause 6.		N/A
	Every test shall be performed under the general conditions stated in 8.3.2.1 and at a rate equal or higher at the discretion of the manufacturer. The moving parts of the device shall reach their maximum operating positions in both directions, as recommended by the manufacturer. Reliability data to be published are described in Clause N.4.		N/A
N.3.2.2	Mechanical durability		--
	The mechanical durability of a control circuit device is defined as the number of no-load operating cycles. For the no-make current or no-break current utilization the mechanical durability is applicable.		N/A
	During the test, periodically the contacts shall be checked at any voltage and current, selected by the manufacturer, and there shall be no failure.		N/A
N.3.2.3	Electrical durability		--
	The electrical durability of a control circuit device is defined as the number of on-load operating cycles.		N/A
	Electrical durability shall be determined in accordance with C.3.2 using utilization category AC-15 and / or DC-13 unless otherwise stated by the manufacturer.		N/A
N.3.3	Number of samples		--
	K.3.3 of IEC 60947-1 applies with the following addition:		N/A
	The selection of samples to be tested for a series of devices with same fundamental design and without significant difference in construction shall be based on engineering judgment.		N/A
N.3.4	Characterization of a failure mode		--
	K.3.4 of IEC 60947-1 applies		N/A
N.3.5	Weibull modelling		--
	K.3.5 of IEC 60947-1 applies		N/A
N.3.6	Useful life and upper limit of failure rate		--
	K.3.6 of IEC 60947-1 applies		N/A
N.3.7	Reliability data		--
	K.3.7 of IEC 60947-1 applies		N/A
N.4	Data information		--
	K.4 of IEC 60947-1 applies		N/A

N.5	Example		--
	K.5 of IEC 60947-1 applies		N/A